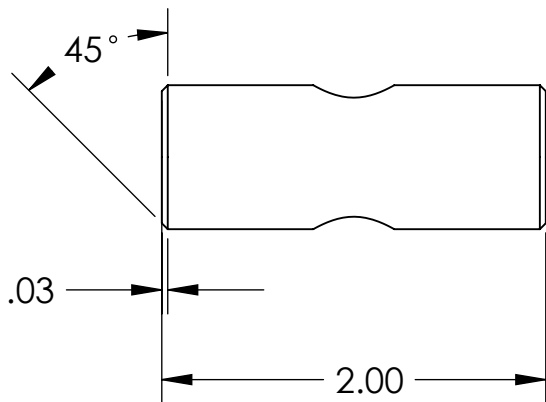
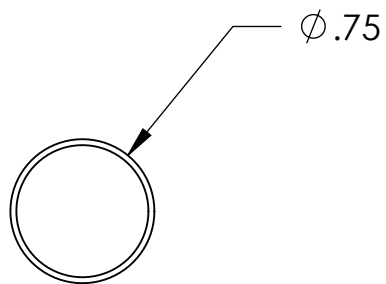
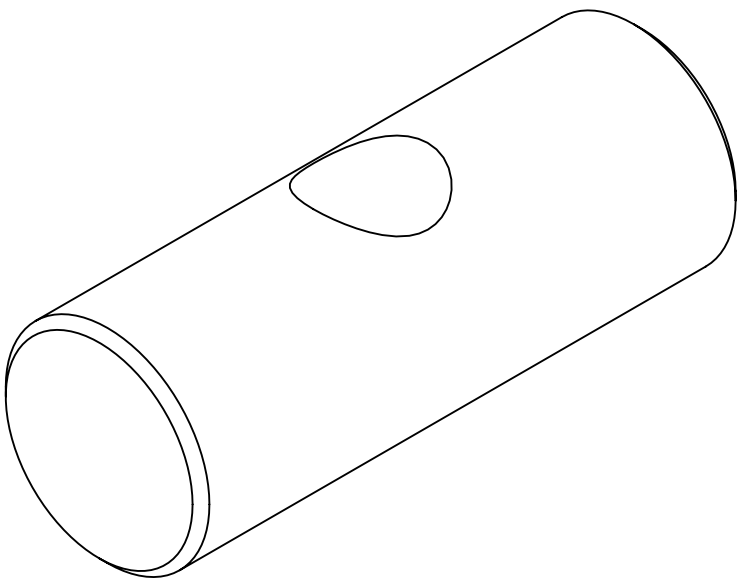
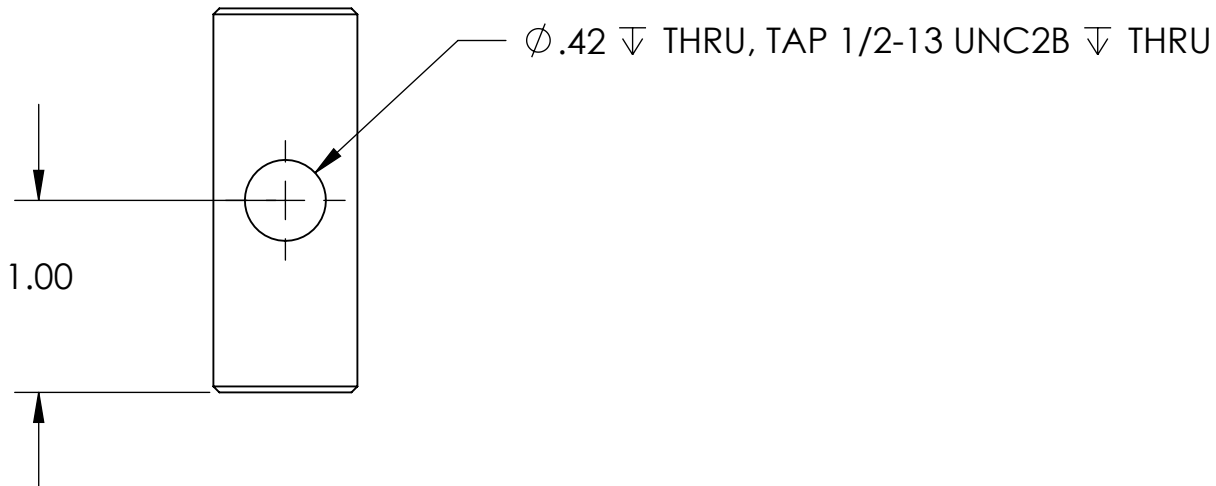




MATL. STAINLESS STEEL 316

Quantity- 25

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	L. BIRD	07/18/05	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 701312.02			
						PROJECT		ESP	
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 1002825 REV.	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	