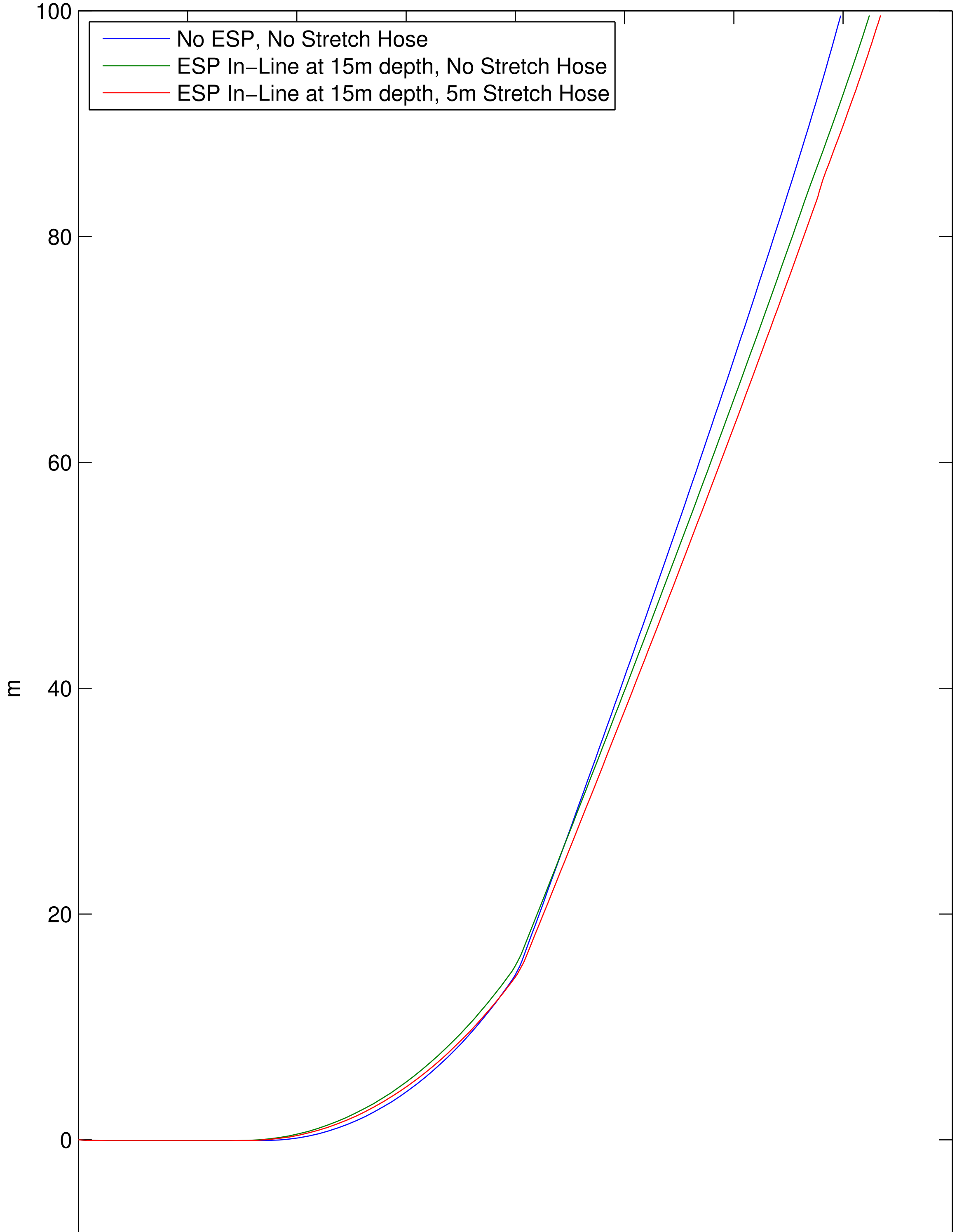
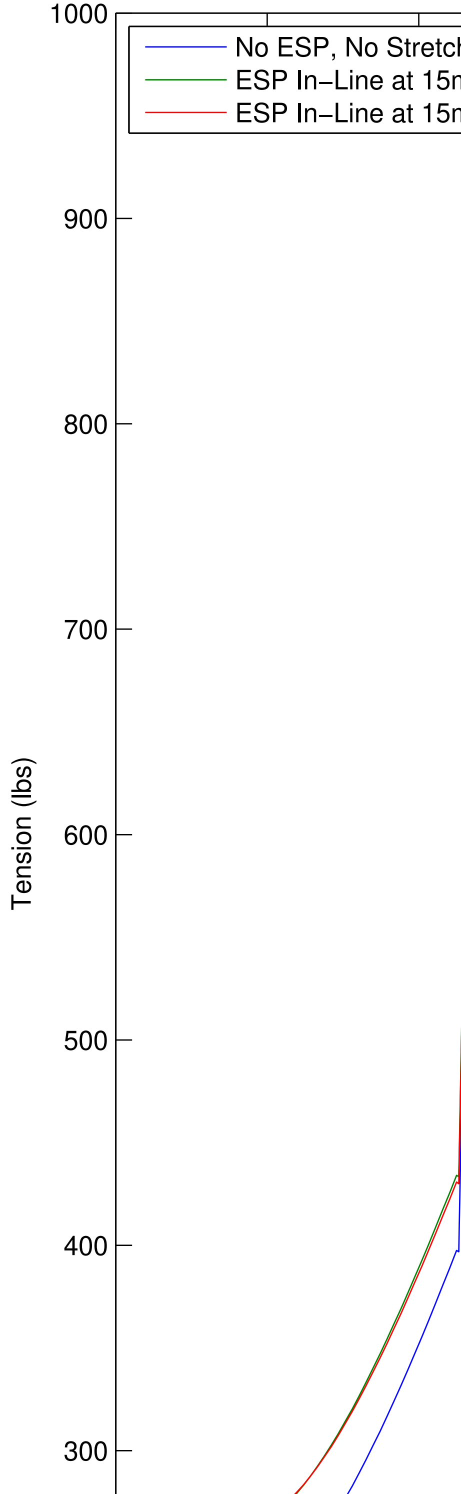
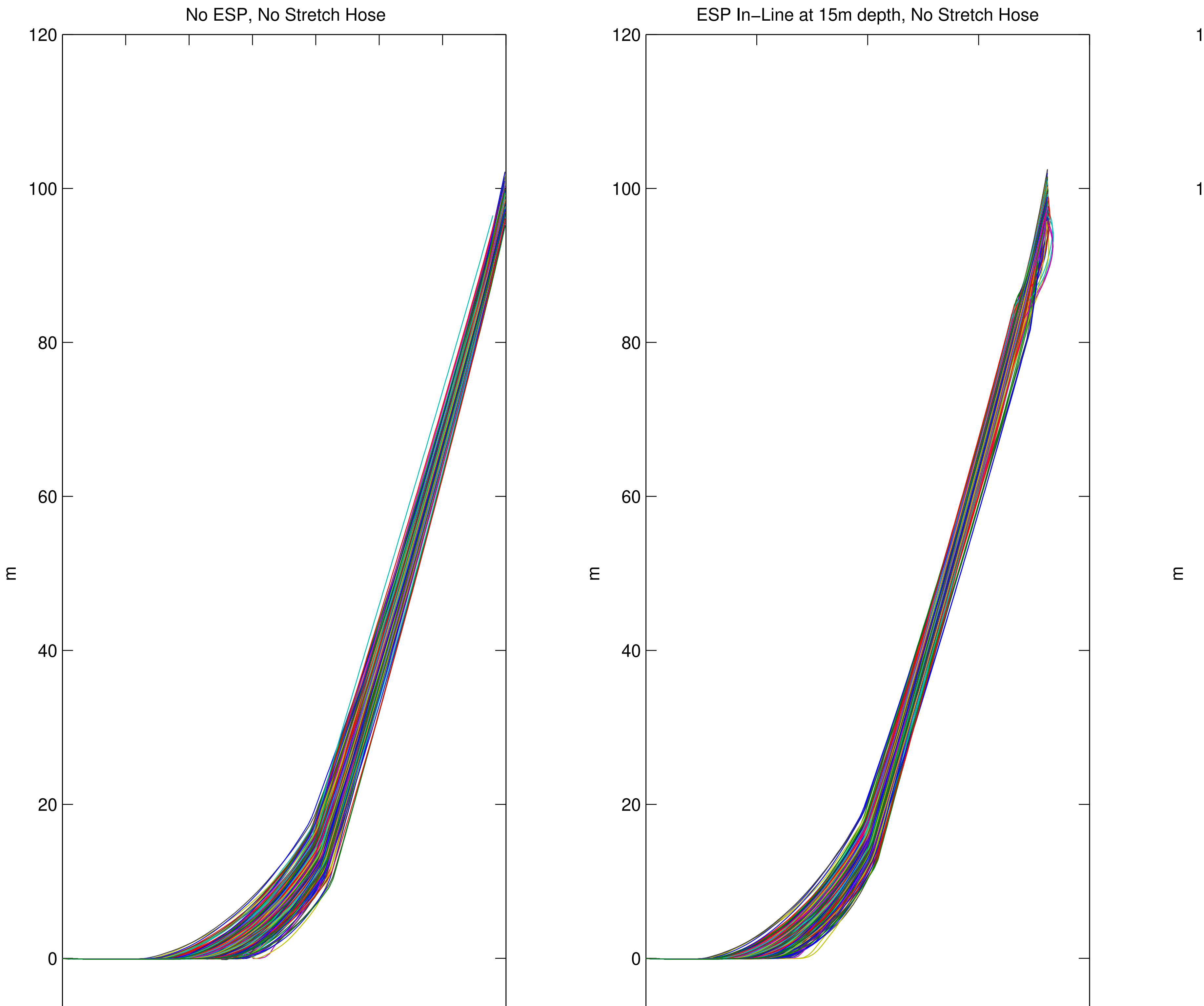


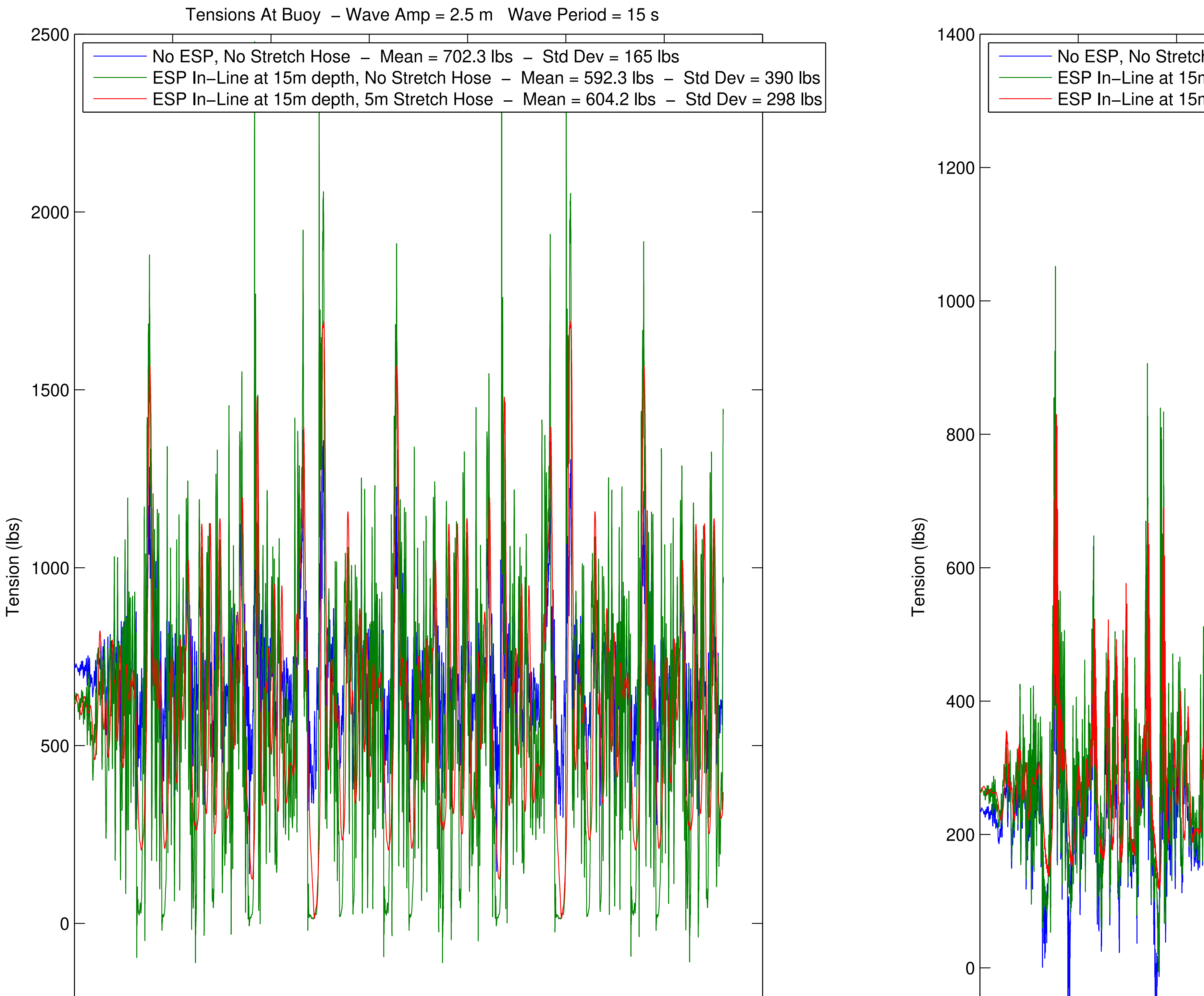
100
80
60
40
20
0
m
No ESP, No Stretch Hose
ESP In–Line at 15m depth, No Stretch Hose
ESP In–Line at 15m depth, 5m Stretch Hose

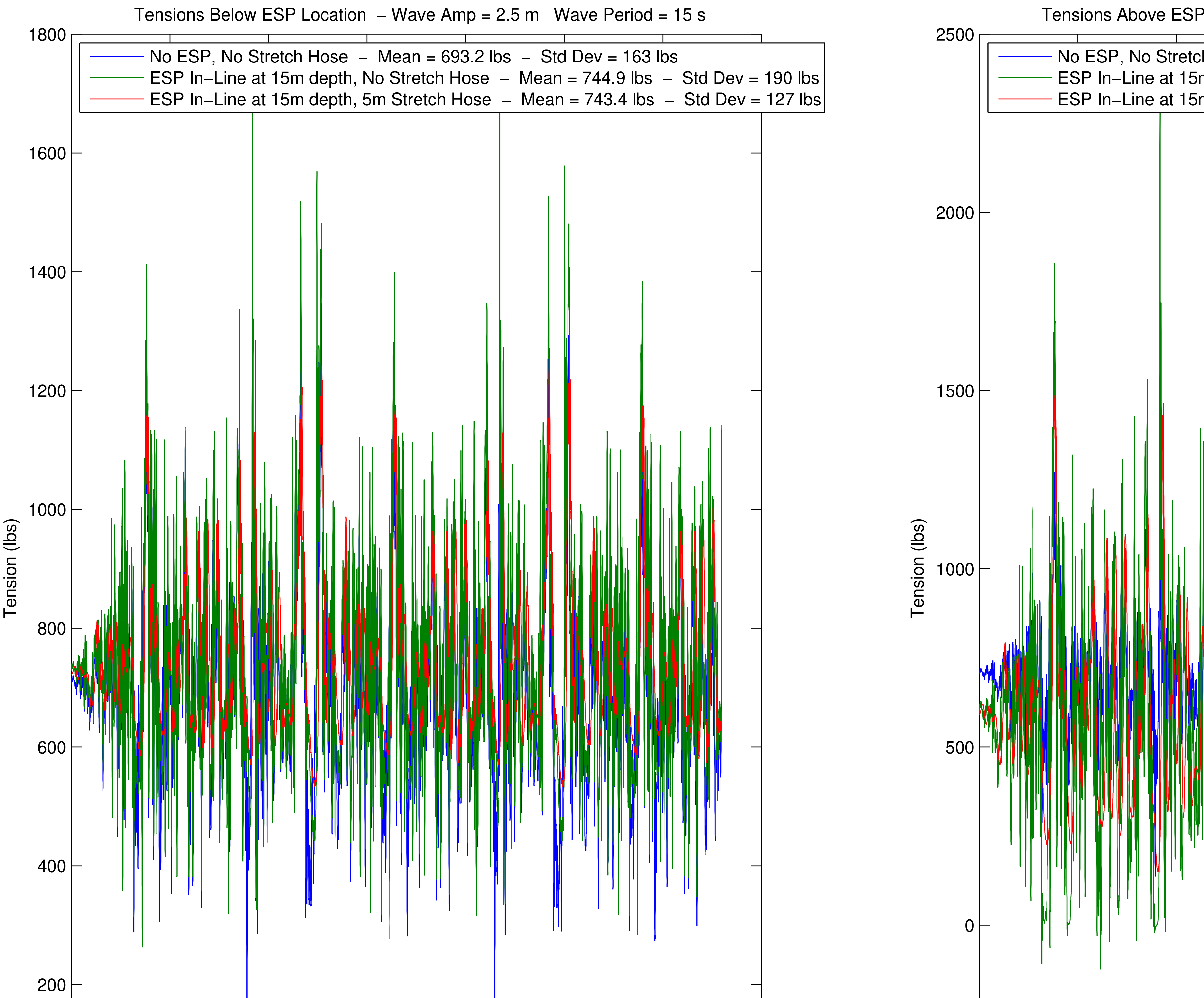


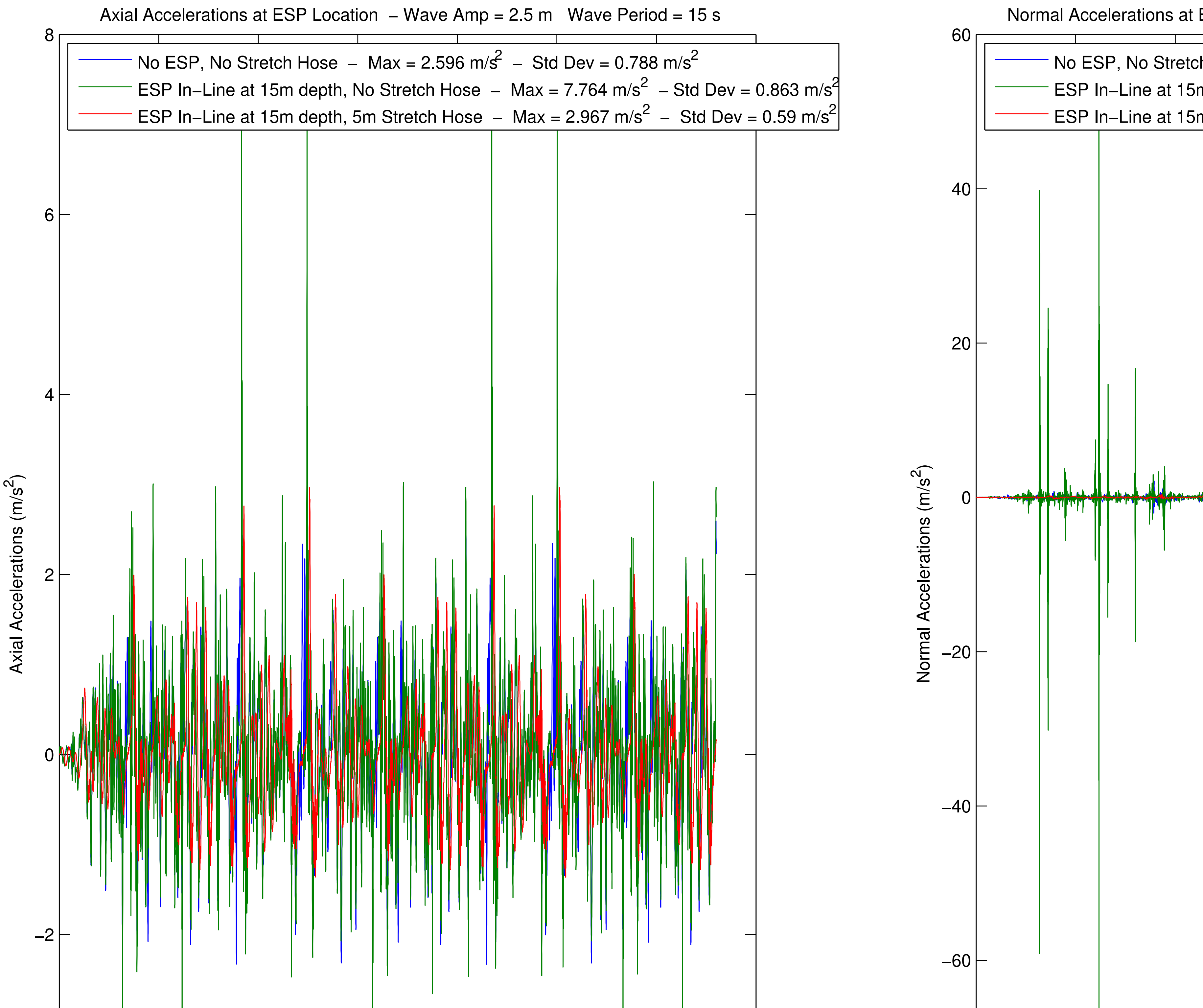
1000
900
800
700
600
500
400
300
Tension (lbs)
No ESP, No Stretch
ESP In–Line at 15m
ESP In–Line at 15m



No ESP, No Stretch Hose
ESP In−Line at 15m depth, No Stretch Hose
120
100
80
60
40
20
0
m
120
100
80
60
40
20
0
m
m


Tensions At Buoy – Wave Amp = 2.5 m Wave Period = 15 s
No ESP, No Stretch Hose – Mean = 702.3 lbs – Std Dev = 165 lbs
ESP In–Line at 15m depth, No Stretch Hose – Mean = 592.3 lbs – Std Dev = 390 lbs
ESP In–Line at 15m depth, 5m Stretch Hose – Mean = 604.2 lbs – Std Dev = 298 lbs
Tension (lbs)
2500
2000
1500
1000
500
0
No ESP, No Stretch
ESP In–Line at 15m
ESP In–Line at 15m
Tension (lbs)
1400
1200
1000
800
600
400
200
0


Tensions Below ESP Location – Wave Amp = 2.5 m Wave Period = 15 s
No ESP, No Stretch Hose – Mean = 693.2 lbs – Std Dev = 163 lbs
ESP In–Line at 15m depth, No Stretch Hose – Mean = 744.9 lbs – Std Dev = 190 lbs
ESP In–Line at 15m depth, 5m Stretch Hose – Mean = 743.4 lbs – Std Dev = 127 lbs
Tension (lbs)
1800
1600
1400
1200
1000
800
600
400
200
Tensions Above ESP
No ESP, No Stretch
ESP In–Line at 15m
ESP In–Line at 15m
Tension (lbs)
2500
2000
1500
1000
500
0



Axial Accelerations at ESP Location – Wave Amp = 2.5 m Wave Period = 15 s
No ESP, No Stretch Hose – Max = 2.596 m/s2 – Std Dev = 0.788 m/s2
ESP In–Line at 15m depth, No Stretch Hose – Max = 7.764 m/s2 – Std Dev = 0.863 m/s2
ESP In–Line at 15m depth, 5m Stretch Hose – Max = 2.967 m/s2 – Std Dev = 0.59 m/s2
Axial Accelerations (m/s2)
8
6
4
2
0
–2
Normal Accelerations at E
No ESP, No Stretch
ESP In–Line at 15m
ESP In–Line at 15m
Normal Accelerations (m/s2)
60
40
20
0
–20
–40
–60