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12 x ϕ 1.250

3 x ϕ .250

ϕ 3.875

ϕ 6.625

4.600

BILL OF MATERIALS

NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922					
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN									
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES				ENGINEER				Sampler Carousel					
				2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED									
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		901205							
				4. MACHINED FILLET RADII .0150-.030.				PROJECT		ESP							
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005													
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.																	
				DO NOT SCALE DRAWING				MATL				SIZE B		DWG. NO.		REV.	
												SCALE 1:2		CAD FILE:		SHEET 1 OF 1	