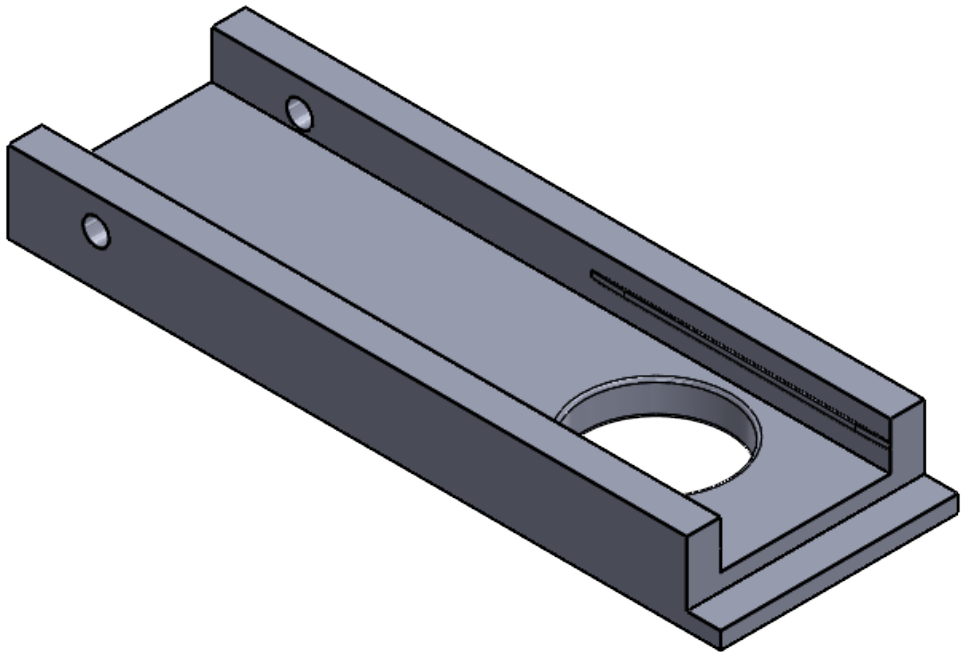
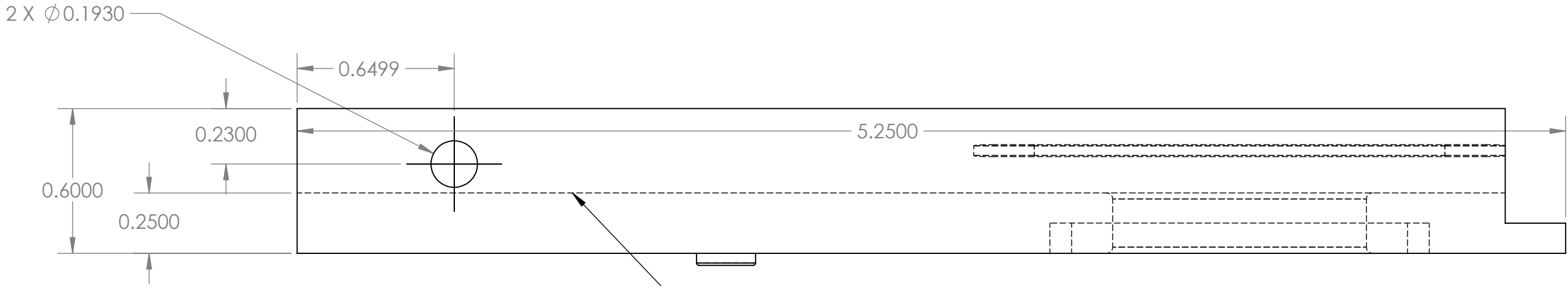


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- NOTES:
- 1. Ream 2X $\varnothing 0.1265$ thru holes to size.
 - 2. Do not place support material on surface indicated below for smooth surface, if possible.



BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Nadia A.	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER				
						CHECKED				
		DO NOT SCALE DRAWING				PROJECT NO.	901205	Sample Clamp Ramp		
						PROJECT	ESP			
						MAT'L		SIZE B	DWG. NO.	REV.
								SCALE 1:1	CAD FILE:	SHEET 1 OF 1