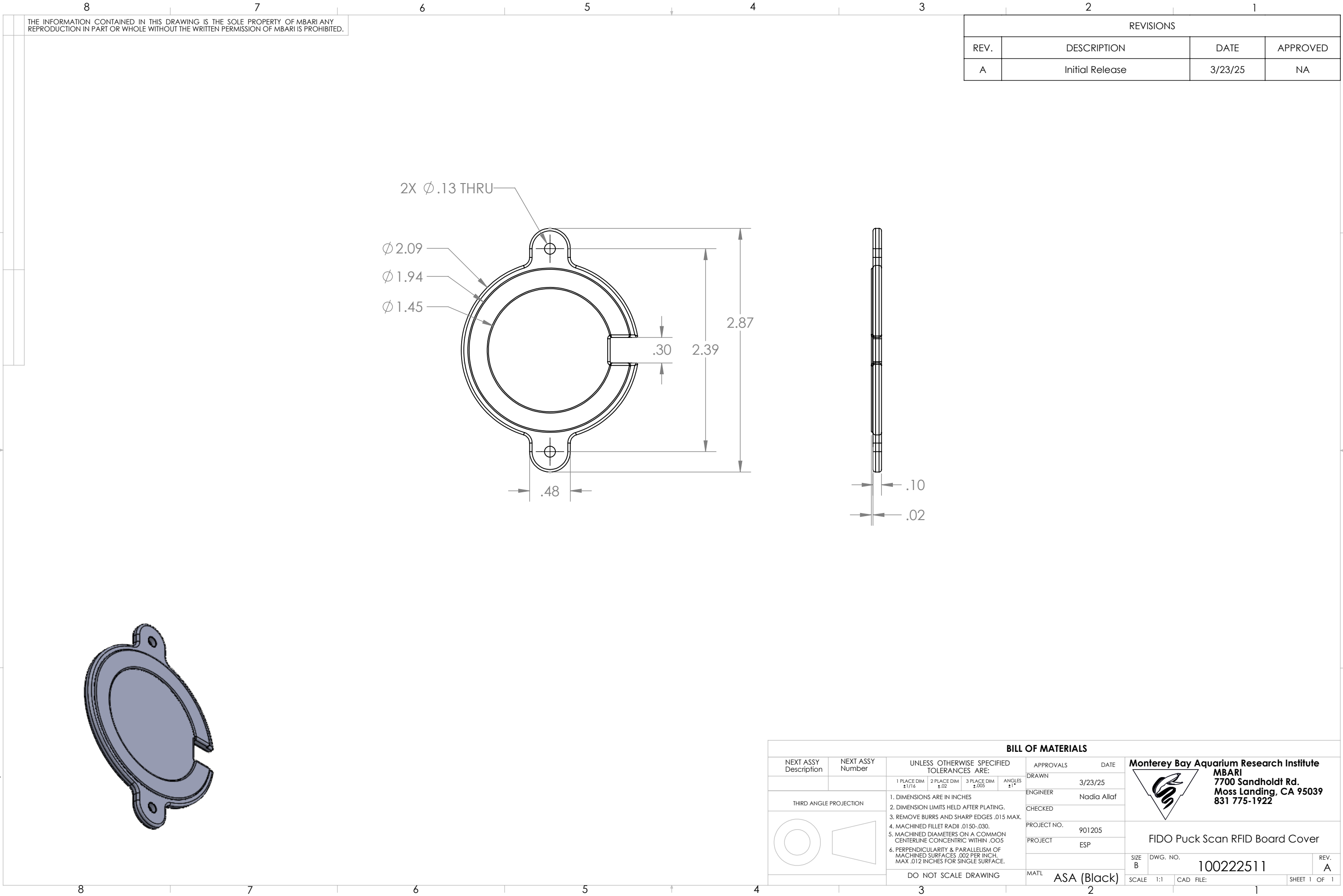




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	Initial Release	3/23/25	NA

2X Ø.13 THRU

Ø 2.09

Ø 1.94

Ø 1.45

2.87

2.39

.30

.48

.10

.02

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922						
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	3/23/25								
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Nadia Allaf								
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED									
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901205								
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	ESP								
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005													
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.													
		DO NOT SCALE DRAWING				MAT'L		ASA (Black)							
										SIZE B		DWG. NO.		REV.	
										100222511		A			
										SCALE 1:1		CAD FILE:		SHEET 1 OF 1	