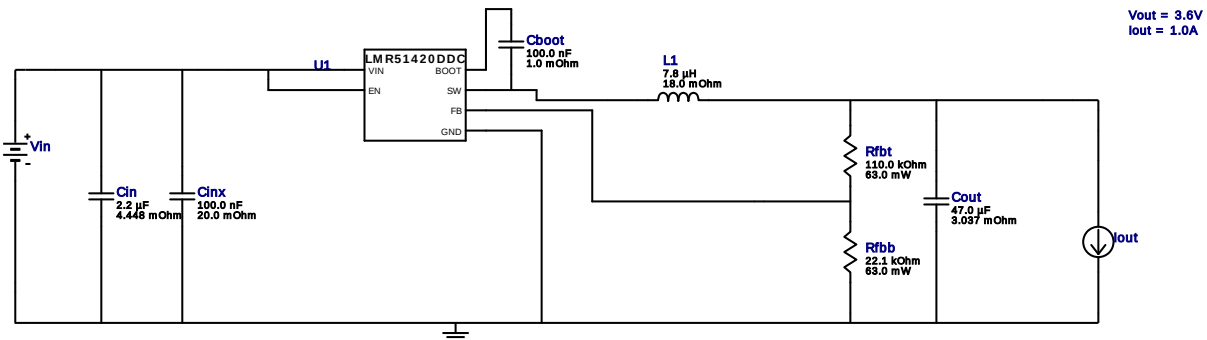
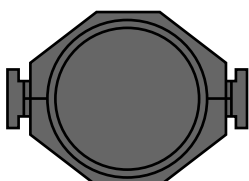


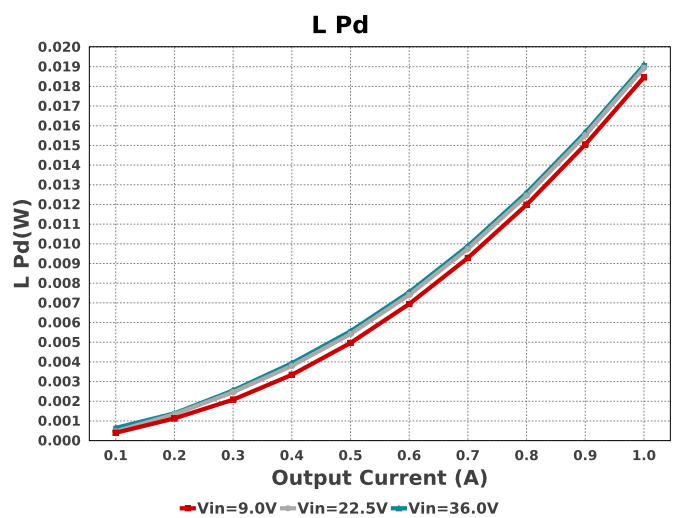
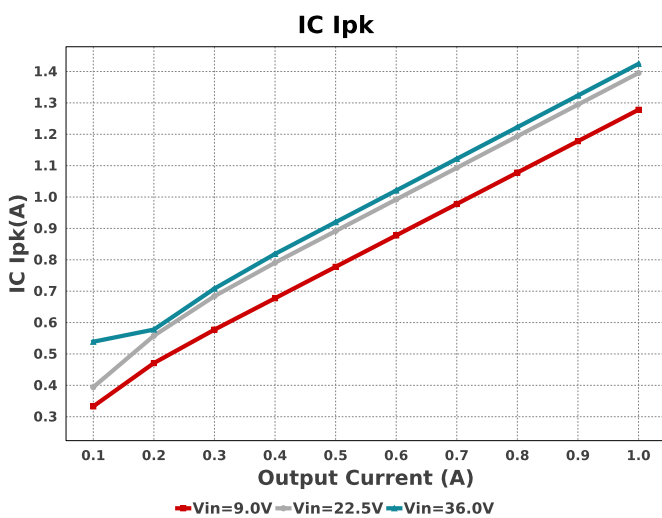
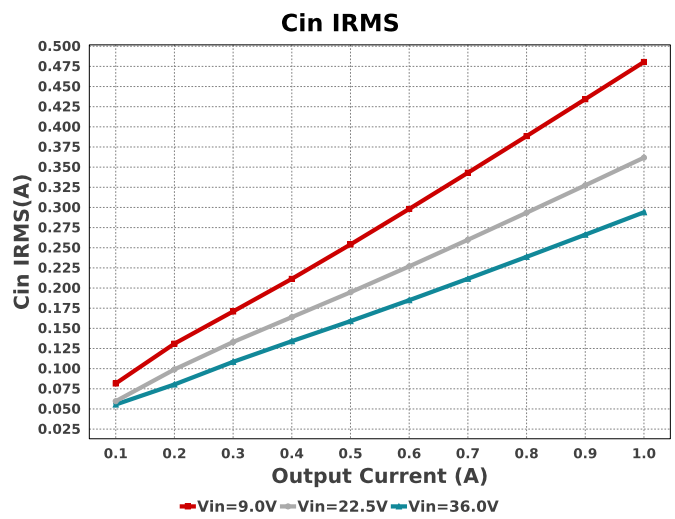
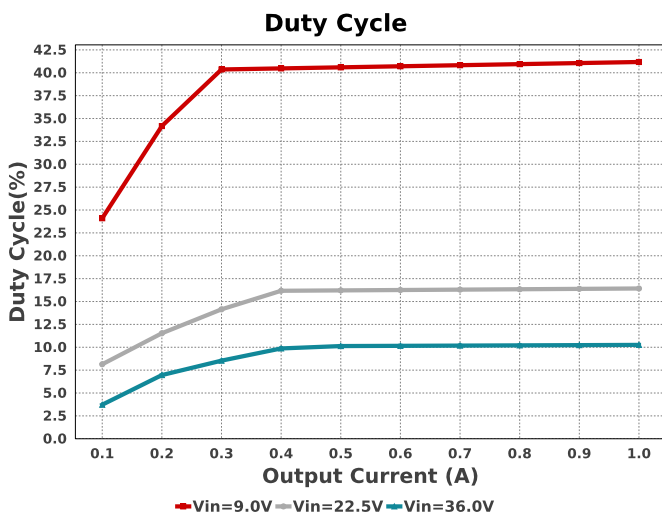
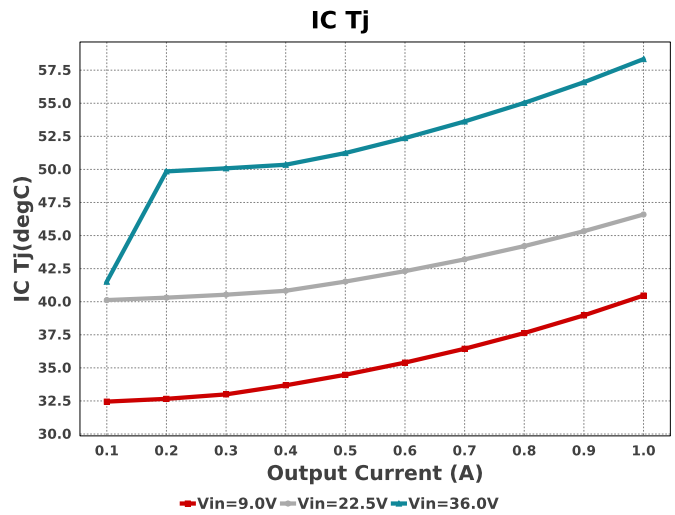
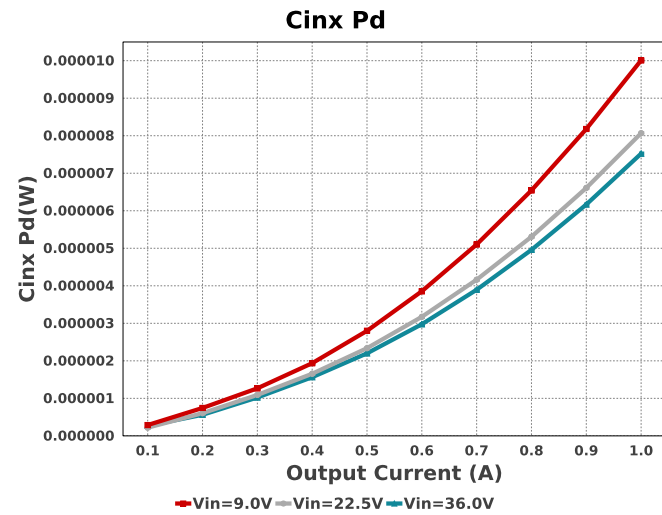
WEBENCH® Design Report

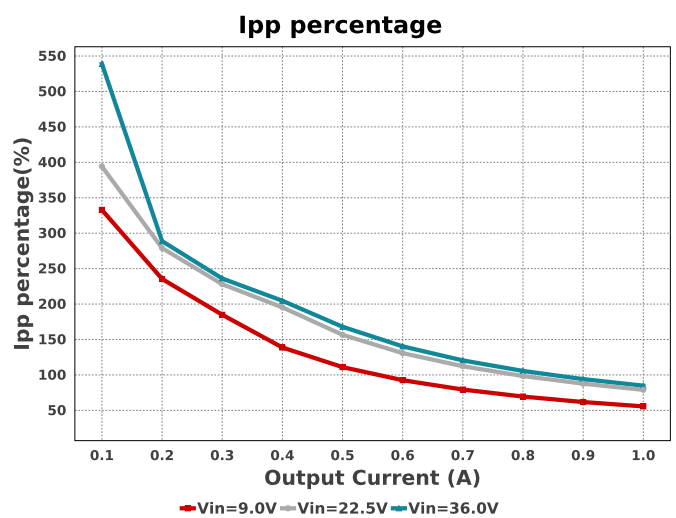
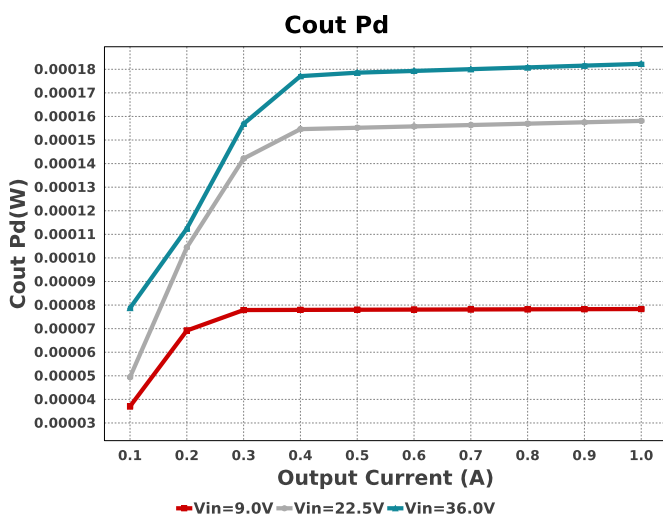
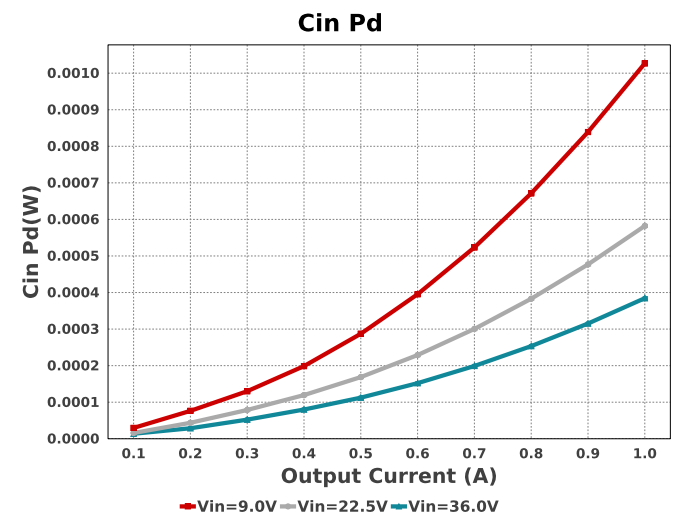
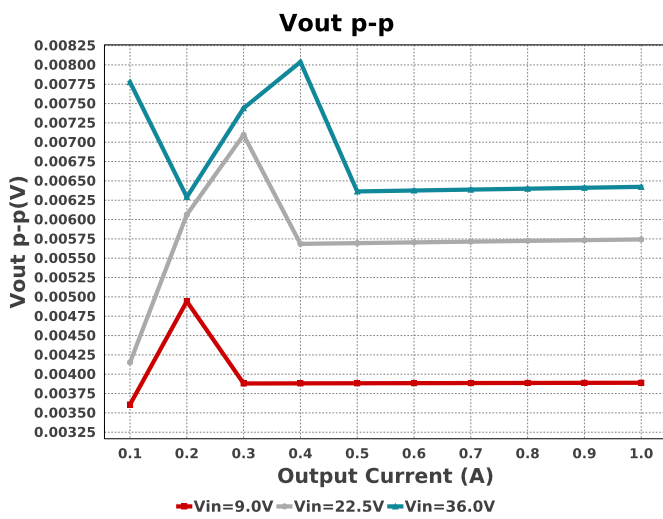
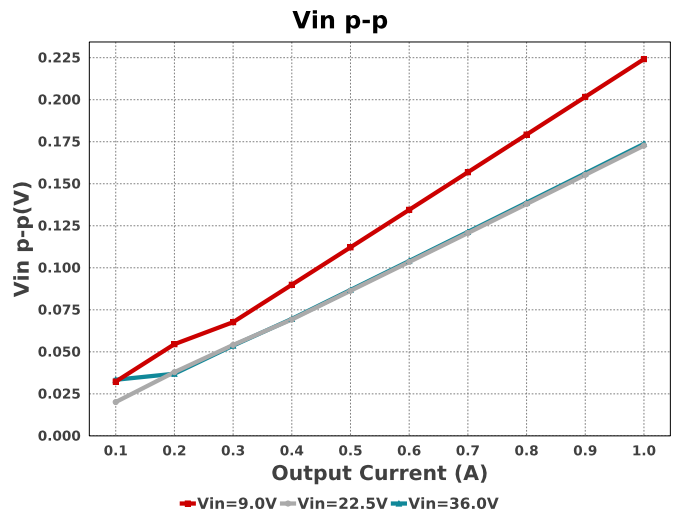
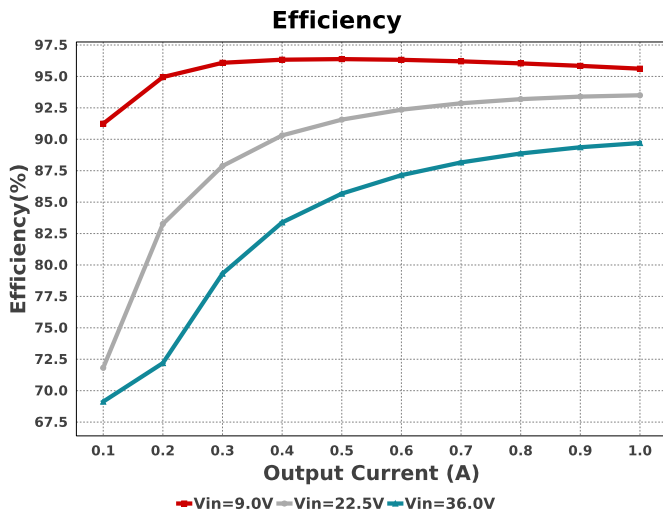
Design : 9 LMR51420XDDCR
LMR51420XDDCR 9V-36V to 3.60V @ 1A

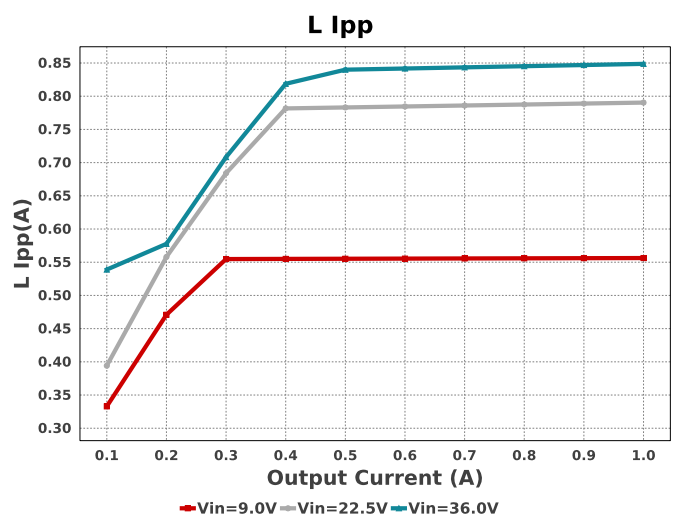
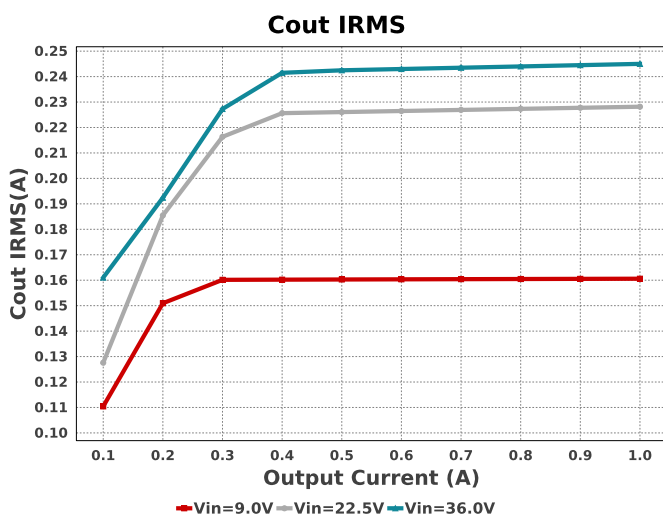
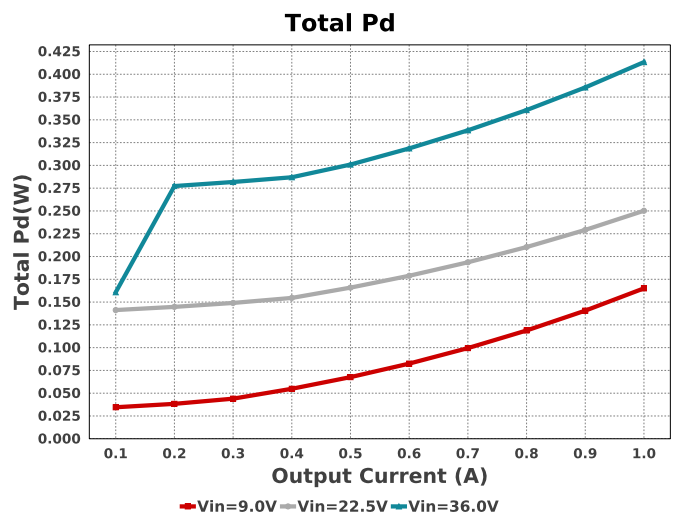
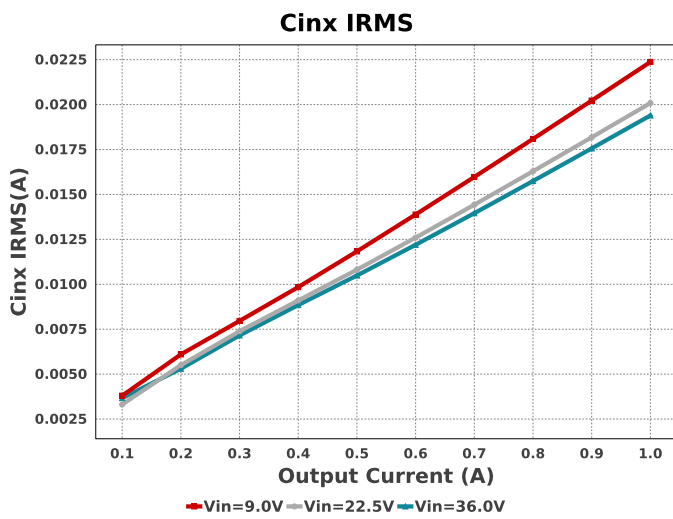
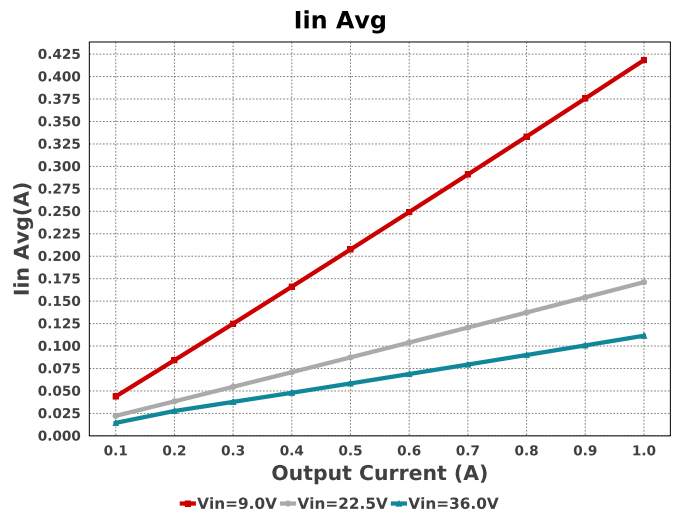
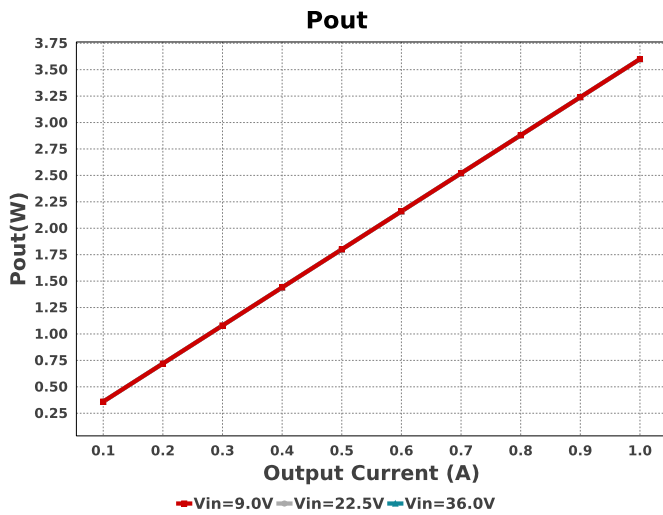


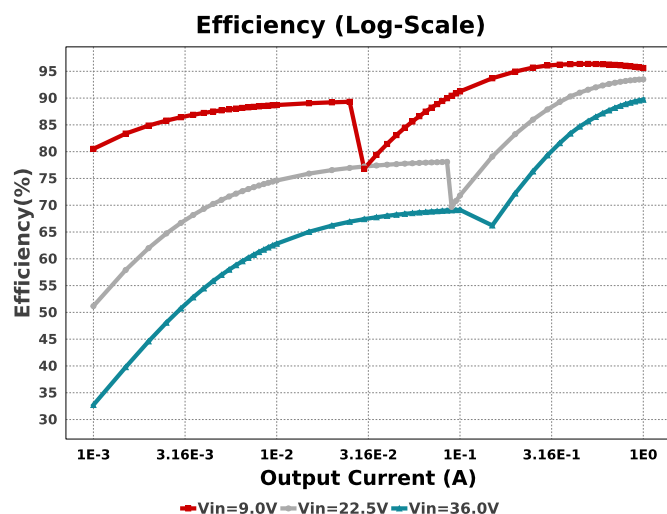
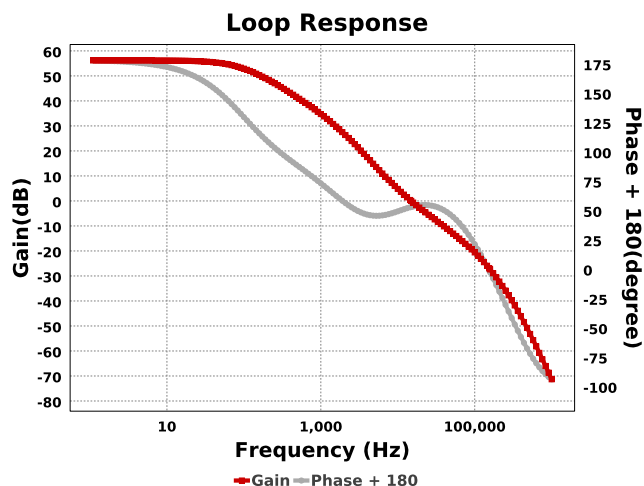
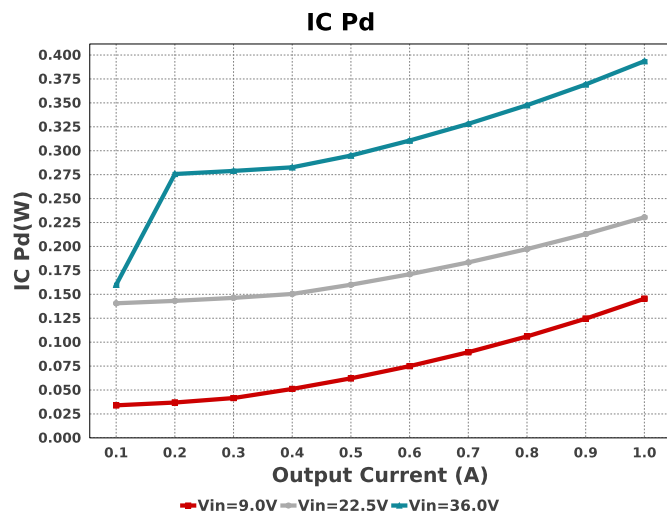
Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cboot	MuRata	GRM155R71C104KA88D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²
Cin	MuRata	GRM31CR61H225KA88L Series= X5R	Cap= 2.2 uF ESR= 4.448 mOhm VDC= 50.0 V IRMS= 2.2252 A	1	\$0.11	 1206_190 11 mm ²
Cinx	MuRata	GRM188R71H104KA93D Series= X7R	Cap= 100.0 nF ESR= 20.0 mOhm VDC= 50.0 V IRMS= 3.8 A	1	\$0.02	 0603 5 mm ²
Cout	MuRata	GRM32ER61C476KE15L Series= X5R	Cap= 47.0 uF ESR= 3.037 mOhm VDC= 16.0 V IRMS= 4.59346 A	1	\$0.17	 1210_280 15 mm ²
L1	NIC Components	NPI52P7R8MTRF	L= 7.8 uH 18.0 mOhm	1	\$0.36	 IND_NPI52P 445 mm ²
Rfbb	Vishay-Dale	CRCW040222K1FKED Series= CRCW..e3	Res= 22.1 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rfbt	Vishay-Dale	CRCW0402110KFKED Series= CRCW..e3	Res= 110.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
U1	Texas Instruments	LMR51420XDDCR	Switcher	1	\$0.40	 DBV0006A 15 mm ²









Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	293.992 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	384.45 μ W	Capacitor	Input capacitor power dissipation
3.	Cinx IRMS	19.394 mA	Capacitor	Bulk capacitor RMS ripple current
4.	Cinx Pd	7.522 μ W	Capacitor	Bulk capacitor power dissipation
5.	Cout IRMS	245.001 mA	Capacitor	Output capacitor RMS ripple current
6.	Cout Pd	182.3 μ W	Capacitor	Output capacitor power dissipation
7.	IC Ipk	1.424 A	IC	Peak switch current in IC
8.	IC Pd	393.57 mW	IC	IC power dissipation
9.	IC Tj	58.337 degC	IC	IC junction temperature
10.	IC Tolerance	10.0 mV	IC	IC Feedback Tolerance
11.	ICThetaJA Effective	72.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
12.	Iin Avg	111.48 mA	IC	Average input current
13.	Ipp percentage	84.871 %	Inductor	Inductor ripple current percentage (with respect to average inductor current)
14.	L Ipp	848.71 mA	Inductor	Peak-to-peak inductor ripple current
15.	L Pd	19.08 mW	Inductor	Inductor power dissipation
16.	Cin Pd	384.45 μ W	Power	Input capacitor power dissipation
17.	Cinx Pd	7.522 μ W	Power	Bulk capacitor power dissipation
18.	Cout Pd	182.3 μ W	Power	Output capacitor power dissipation
19.	IC Pd	393.57 mW	Power	IC power dissipation
20.	L Pd	19.08 mW	Power	Inductor power dissipation
21.	Total Pd	413.328 mW	Power	Total Power Dissipation
22.	BOM Count	8	System	Total Design BOM count
23.	Cross Freq	14.965 kHz	System	Bode plot crossover frequency
24.	Duty Cycle	10.258 %	System	Duty cycle
25.	Efficiency	89.701 %	System	Steady state efficiency
26.	FootPrint	499.0 mm ²	System	Total Foot Print Area of BOM components

#	Name	Value	Category	Description
27.	Frequency	500.0 kHz	System Information	Switching frequency
28.	Gain Marg	-26.989 dB	System Information	Bode Plot Gain Margin
29.	Iout	1.0 A	System Information	Iout operating point
30.	Low Freq Gain	56.184 dB	System Information	Gain at 1Hz
31.	Mode	CCM	System Information	Conduction Mode
32.	Phase Marg	54.37 deg	System Information	Bode Plot Phase Margin
33.	Pout	3.6 W	System Information	Total output power
34.	Total BOM	\$1.09	System Information	Total BOM Cost
35.	Vin	36.0 V	System Information	Vin operating point
36.	Vin p-p	173.723 mV	System Information	Peak-to-peak input voltage
37.	Vout	3.6 V	System Information	Operational Output Voltage
38.	Vout Actual	3.586 V	System Information	Vout Actual calculated based on selected voltage divider resistors
39.	Vout Tolerance	3.377 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
40.	Vout p-p	6.423 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	1.0	Maximum Output Current
VinMax	36.0	Maximum input voltage
VinMin	9.0	Minimum input voltage
VinTyp	14.0	Typical input voltage
Vout	3.6	Output Voltage
base_pn	LMR51420X	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

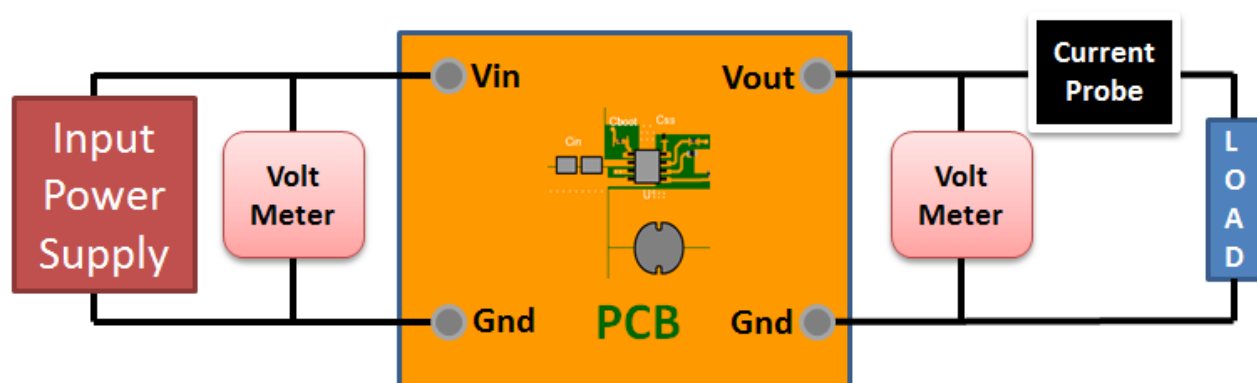
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 9.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : E8A119AE42F0E3FD181D45ED1F5A0C7F[v1]
2. **LMR51420X** Product Folder : <http://www.ti.com/product/LMR51420> : contains the data sheet and other resources.

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