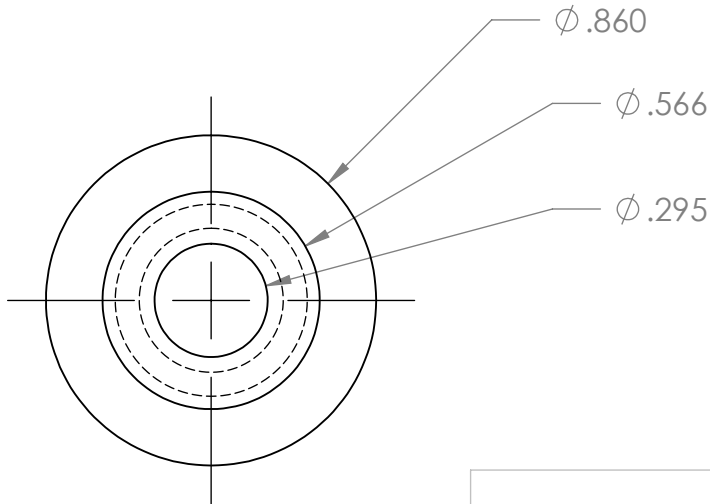
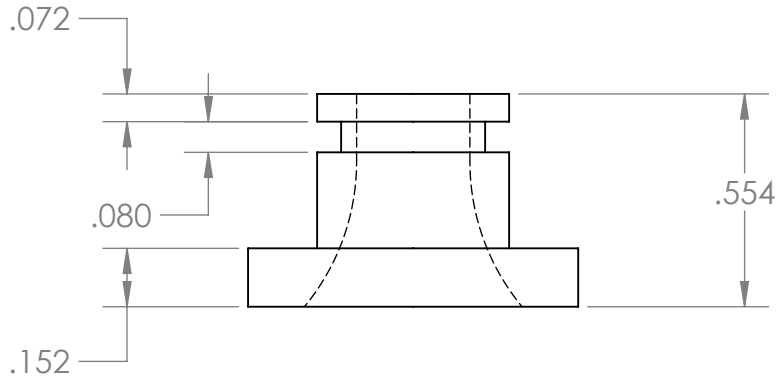
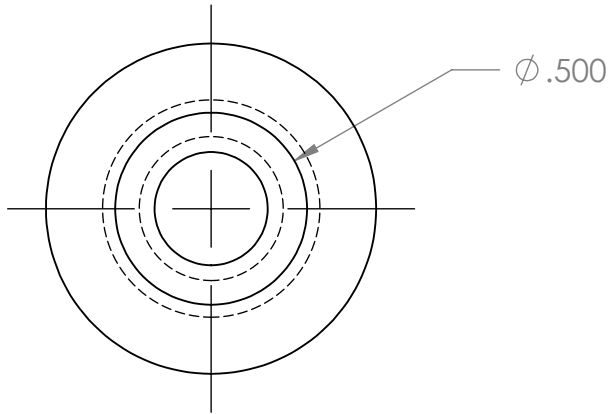
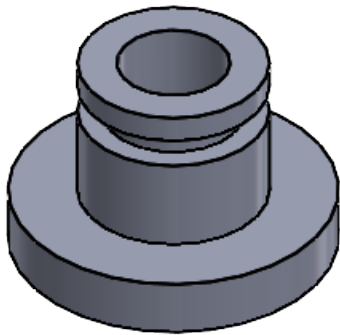


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BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Nadia Allaf				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER					
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.					
		4. MACHINED FILLET RADII .0150-.030.				901205					
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT		ESP			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.									
		DO NOT SCALE DRAWING				MATL					
						SIZE B		DWG. NO.		REV. A	
						SCALE 2:1		CAD FILE:		SHEET 1 OF 1	
						 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 Sampler Flush Puck					

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