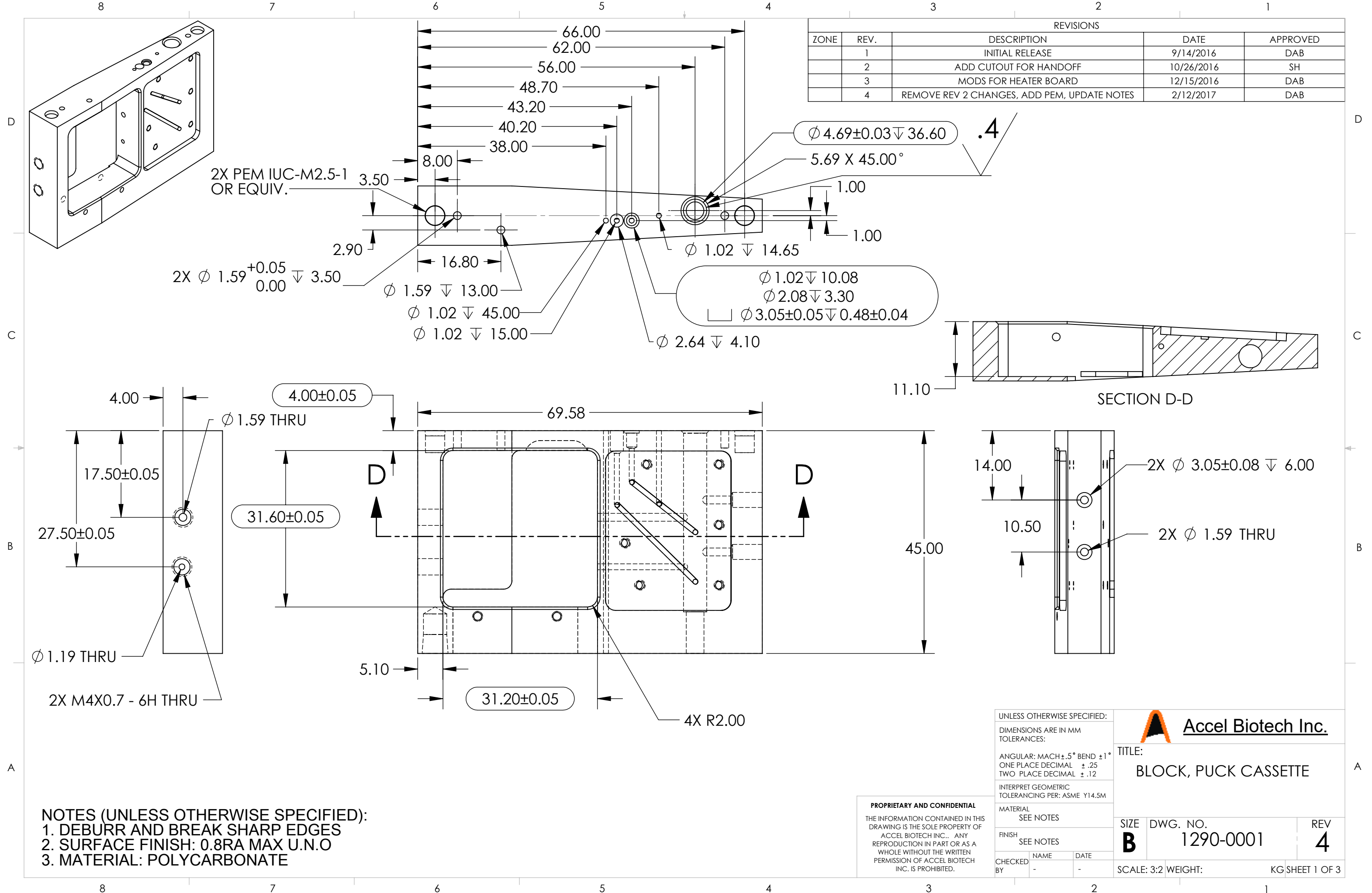


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	INITIAL RELEASE	9/14/2016	DAB
	2	ADD CUTOFF FOR HANDOFF	10/26/2016	SH
	3	MODS FOR HEATER BOARD	12/15/2016	DAB
	4	REMOVE REV 2 CHANGES, ADD PEM, UPDATE NOTES	2/12/2017	DAB



NOTES (UNLESS OTHERWISE SPECIFIED):
1. DEBURR AND BREAK SHARP EDGES
2. SURFACE FINISH: 0.8RA MAX U.N.O
3. MATERIAL: POLYCARBONATE

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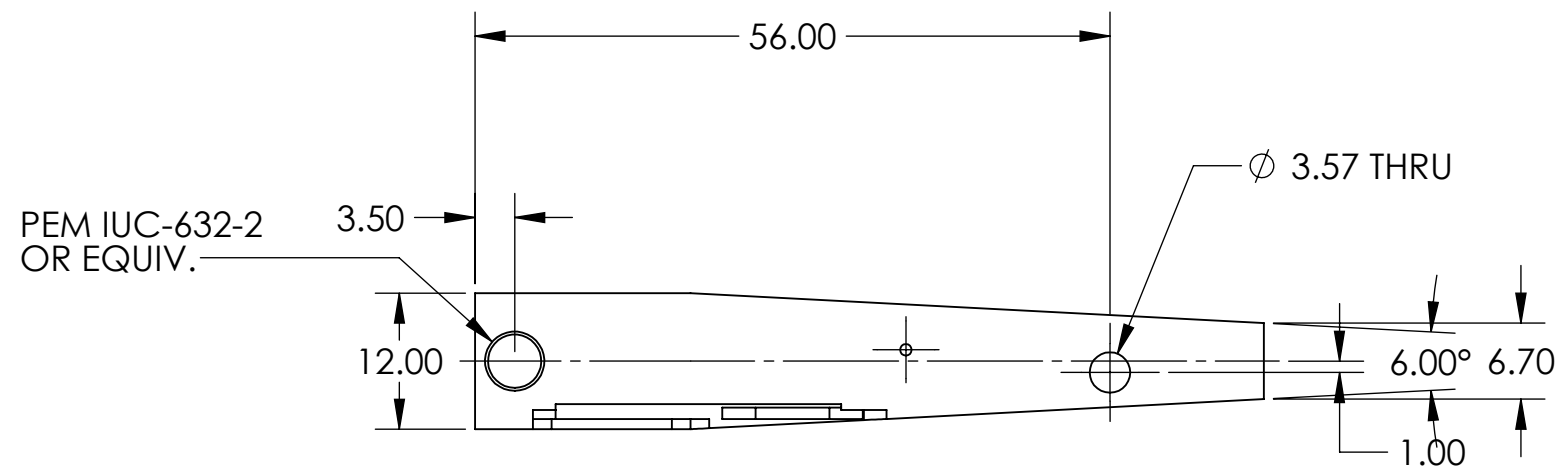
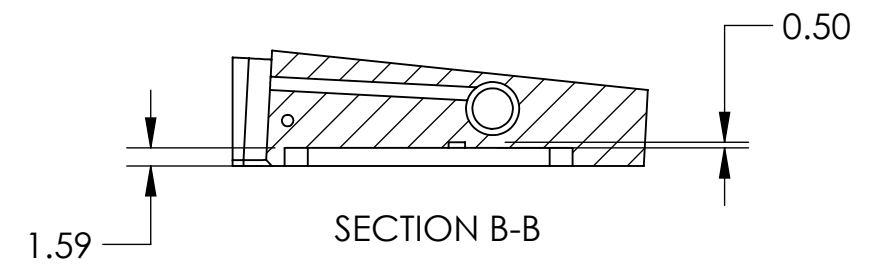
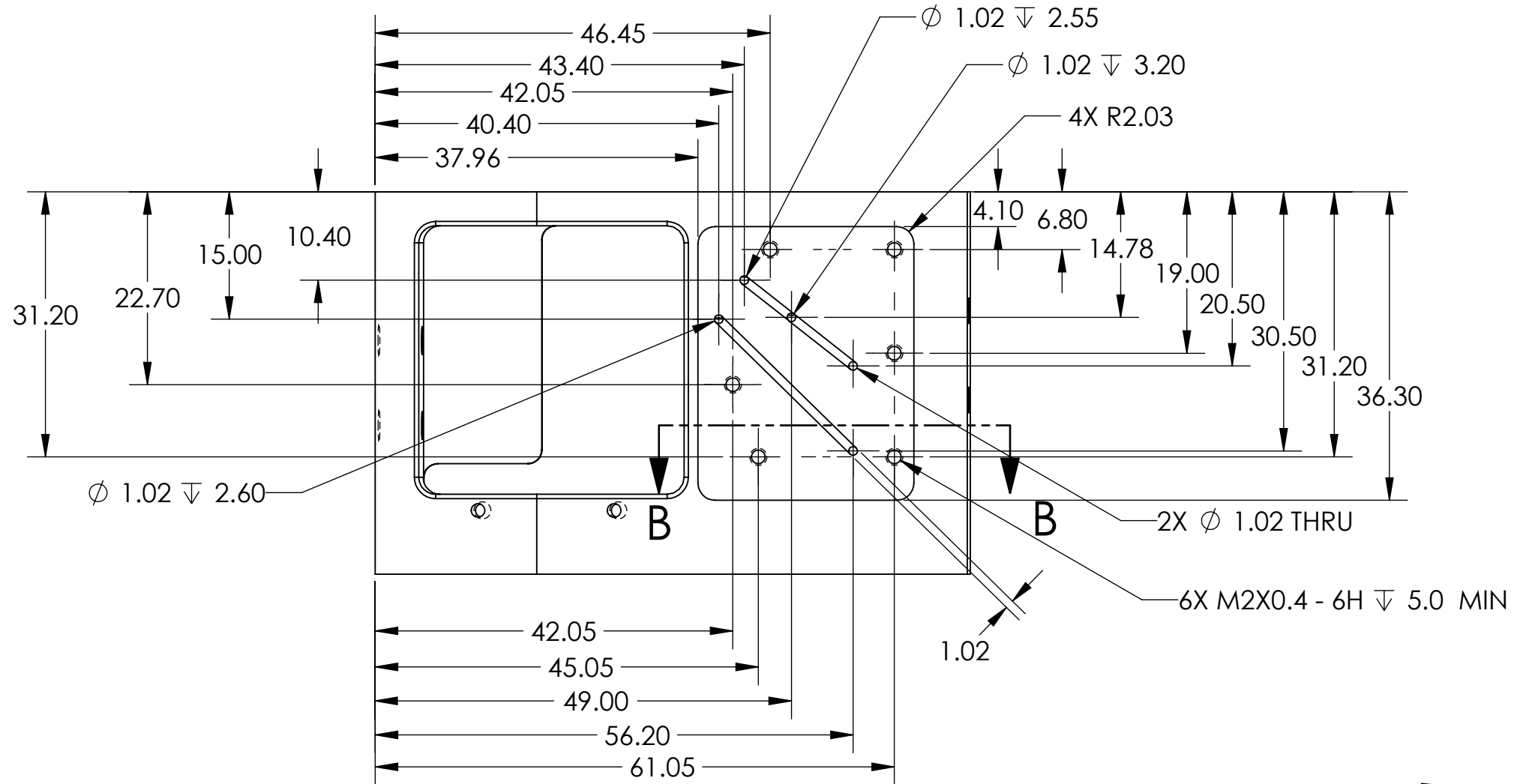
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MM
TOLERANCES:
ANGULAR: MACH $\pm 5^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL $\pm .25$
TWO PLACE DECIMAL $\pm .12$
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M

Accel Biotech Inc.

TITLE:
BLOCK, PUCK CASSETTE

SIZE B	DWG. NO. 1290-0001	REV 4
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SCALE: 3:2	WEIGHT:	KG	SHEET 1 OF 3
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 Accel Biotech Inc.		
TITLE: BLOCK, PUCK CASSETTE		
SIZE B	DWG. NO. 1290-0001	REV 4
SCALE: 3:2		SHEET 2 OF 3

