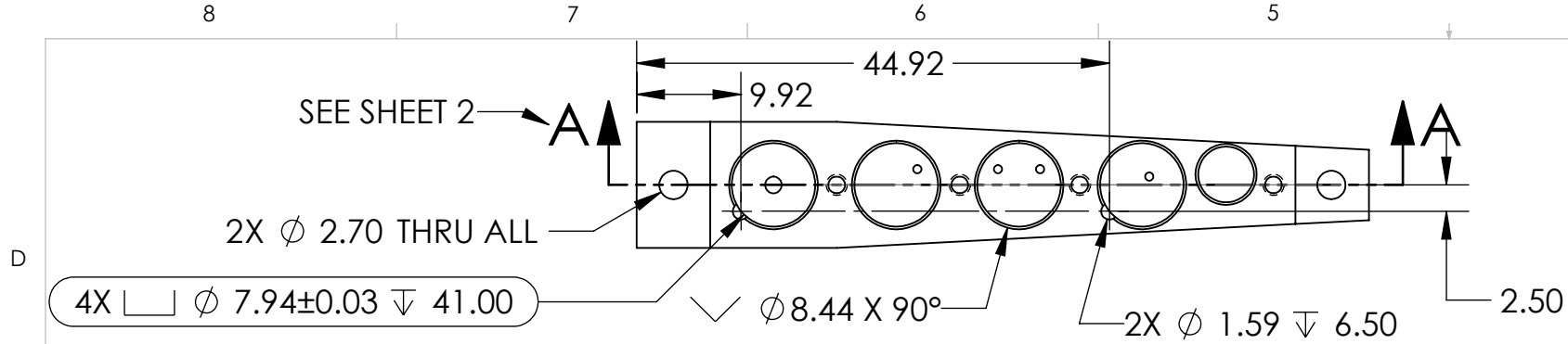
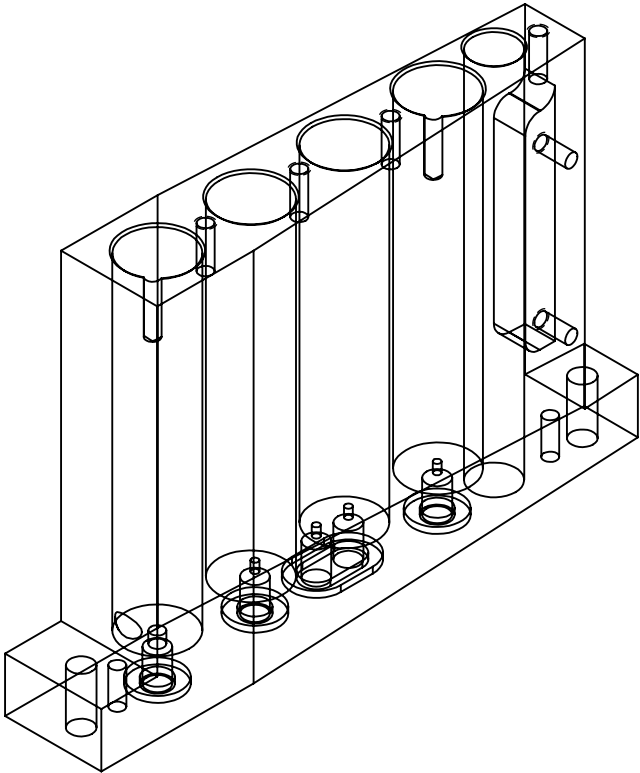
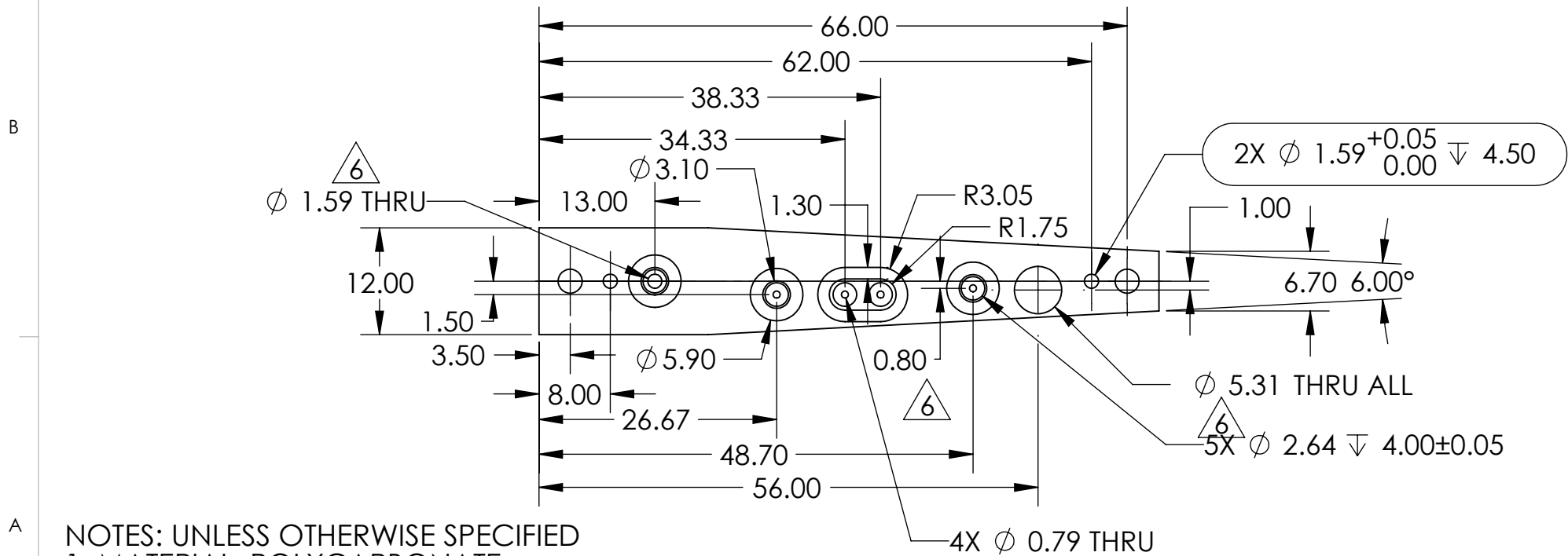
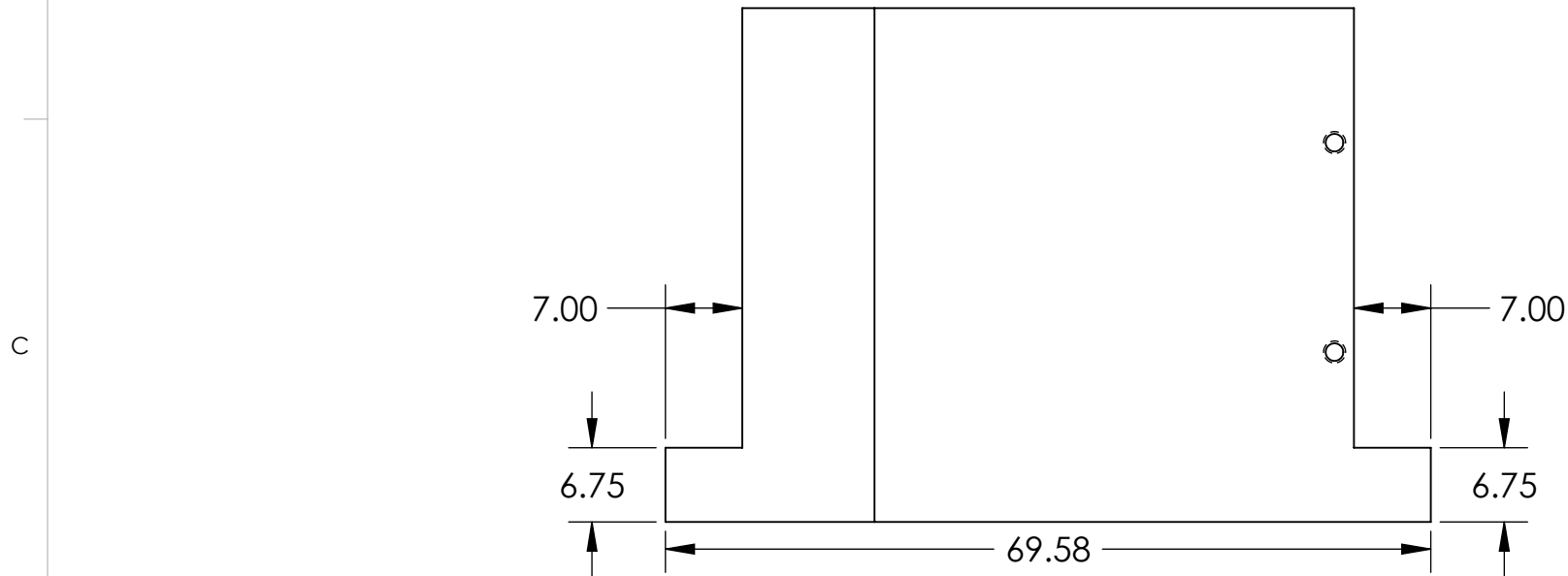




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
D4-6	4	ADD CHAMFER TO COUNTERBORES, SURFACE FINISH	3/11/2014	
	5	UPDATE POSITIONS TO MATCH ARCHIVE VERSION	2/24/2015	DAB
B6	6	HOLE SIZE TO MATCH OTHER FOUR	1/19/2016	DAB
	7	ADDED PROVISIONS FOR PCBS		
	8	UPDATE SURFACE FINISH NOTE	2/12/2017	DAB



NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: POLYCARBONATE
2. FINISH: NONE
3. SURFACE FINISH: 0.8RA MAX U.N.O
4. REMOVE ALL BURRS AND SHARP EDGES 0.25 MAX.
5. ALL FILLETS AND RADII 0.25 MAX.

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$ ONE PLACE DECIMAL $\pm .25$ TWO PLACE DECIMAL $\pm .12$ INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M			 Accel Biotech Inc.	
MATERIAL SEE NOTES			TITLE: BLOCK, SYRINGE	
FINISH SEE NOTES			SIZE B	DWG. NO. 1290-0002
CHECKED BY -			NAME -	DATE -
SCALE: 1.5:1			WEIGHT:	REV 8
			KG SHEET 1 OF 2	

