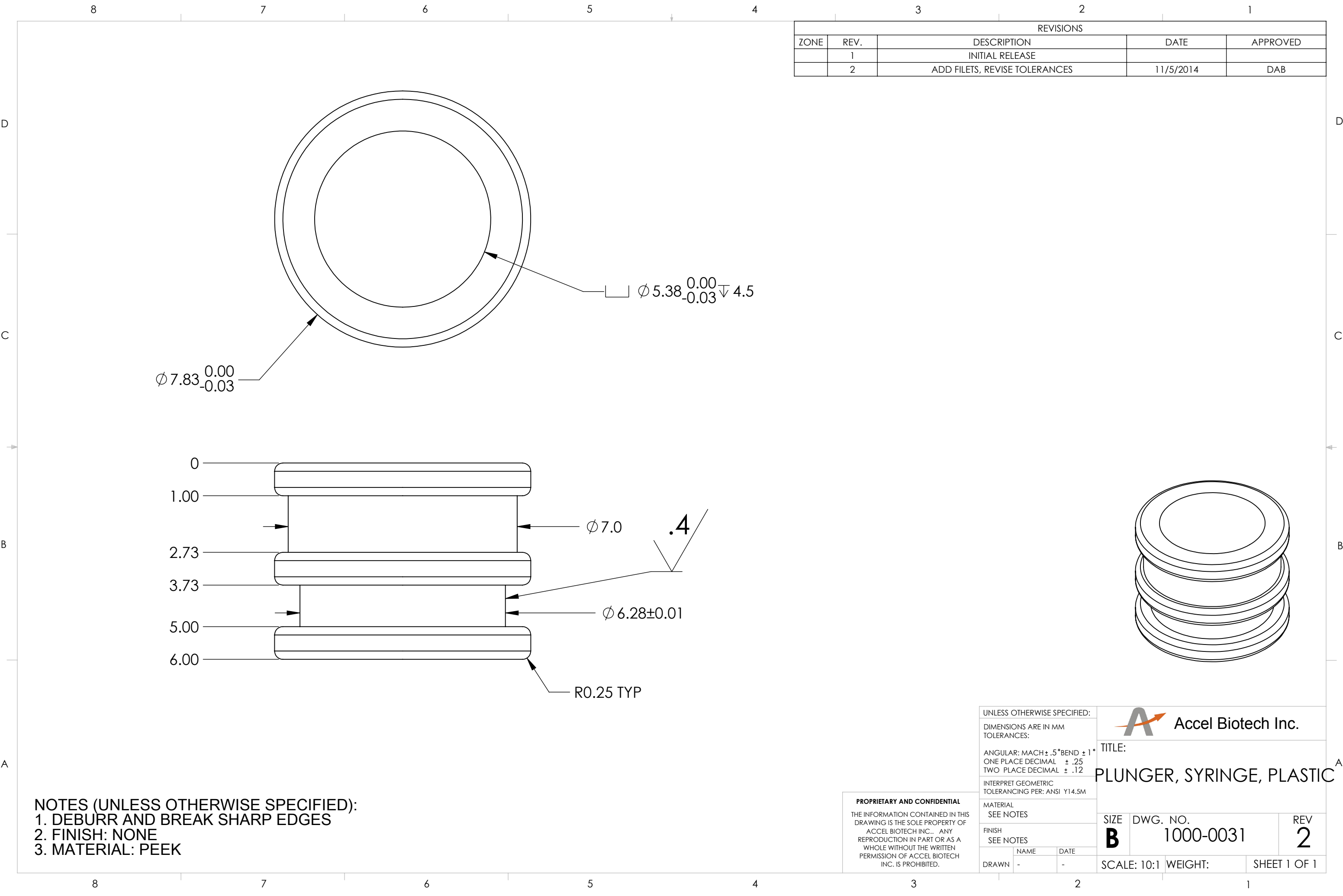




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	INITIAL RELEASE		
	2	ADD FILETS, REVISE TOLERANCES	11/5/2014	DAB

NOTES (UNLESS OTHERWISE SPECIFIED):
1. DEBURR AND BREAK SHARP EDGES
2. FINISH: NONE
3. MATERIAL: PEEK

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INC. IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH ± .5° BEND ± 1° ONE PLACE DECIMAL ± .25 TWO PLACE DECIMAL ± .12 INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5M			 Accel Biotech Inc.	
MATERIAL SEE NOTES			TITLE: PLUNGER, SYRINGE, PLASTIC	
FINISH SEE NOTES			SIZE B	DWG. NO. 1000-0031
DRAWN -			NAME -	DATE -
SCALE: 10:1			WEIGHT:	SHEET 1 OF 1

A