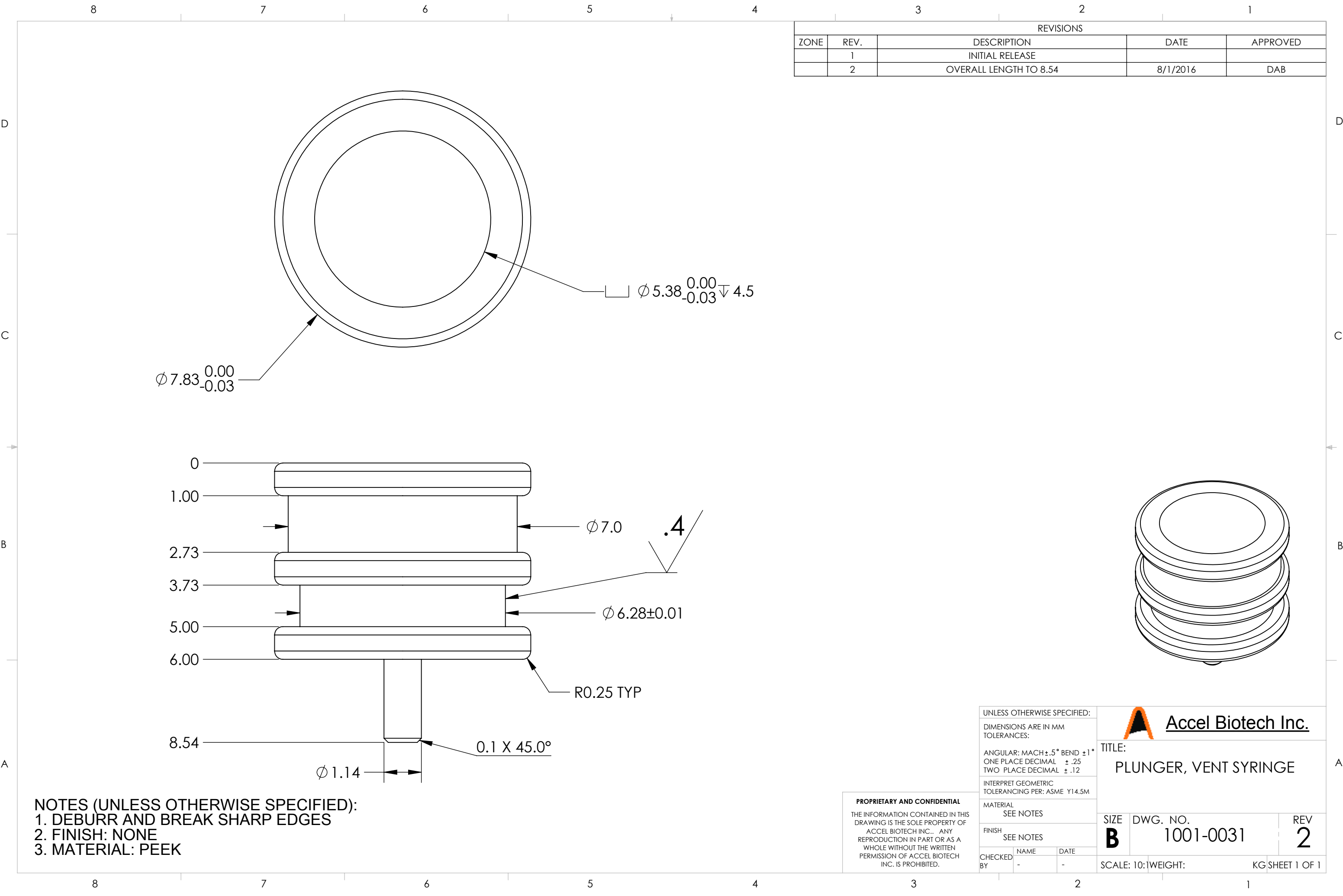




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	INITIAL RELEASE		
	2	OVERALL LENGTH TO 8.54	8/1/2016	DAB

NOTES (UNLESS OTHERWISE SPECIFIED):
1. DEBURR AND BREAK SHARP EDGES
2. FINISH: NONE
3. MATERIAL: PEEK

PROPRIETARY AND CONFIDENTIAL
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DRAWING IS THE SOLE PROPERTY OF
ACCEL BIOTECH INC.. ANY
REPRODUCTION IN PART OR AS A
WHOLE WITHOUT THE WRITTEN
PERMISSION OF ACCEL BIOTECH
INC. IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MM
TOLERANCES:

ANGULAR: MACH ±.5° BEND ±1°
ONE PLACE DECIMAL ±.25
TWO PLACE DECIMAL ±.12

INTERPRET GEOMETRIC
TOLERANCING PER: ASME Y14.5M

**Accel Biotech Inc.**

TITLE:
PLUNGER, VENT SYRINGE

SIZE
B

DWG. NO.
1001-0031

REV
2

SCALE: 10:1WEIGHT:KG SHEET 1 OF 1