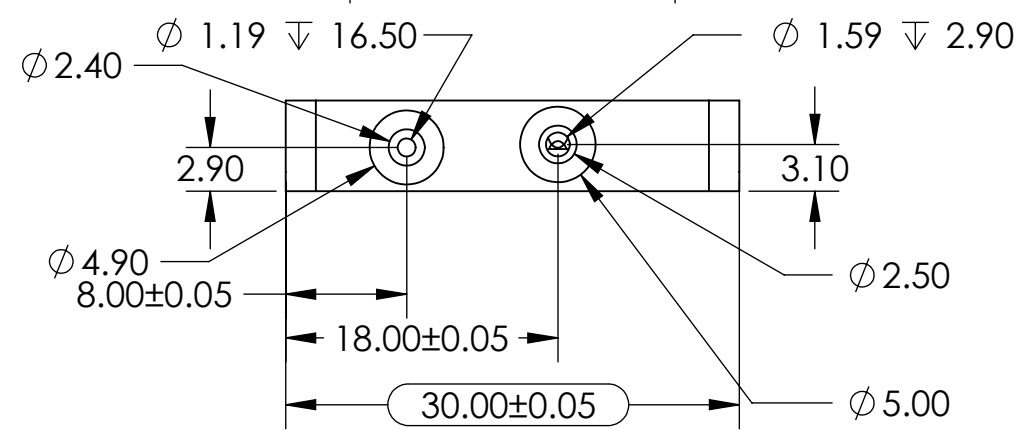
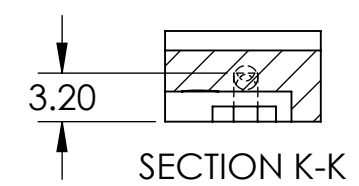
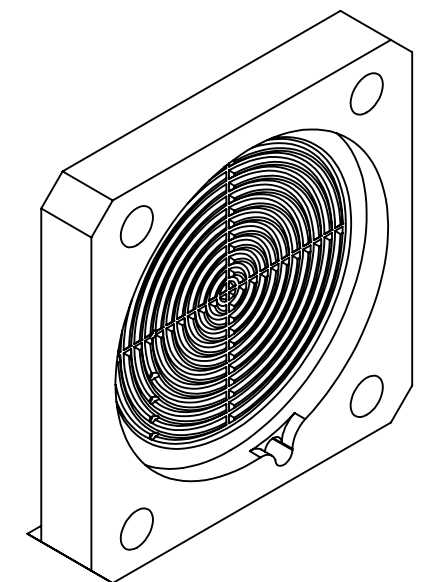
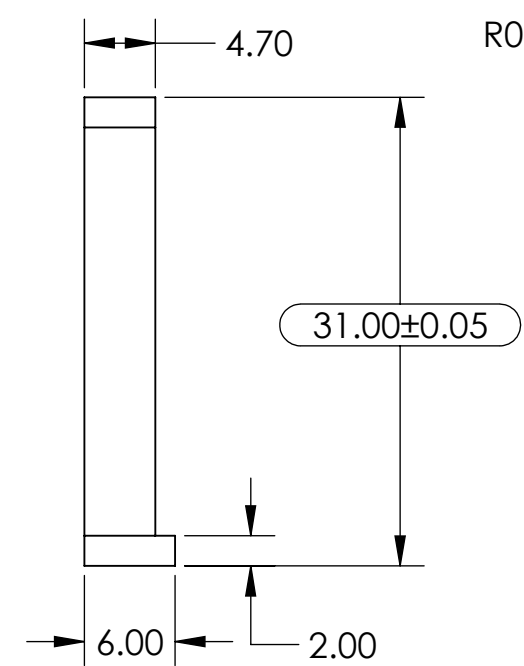
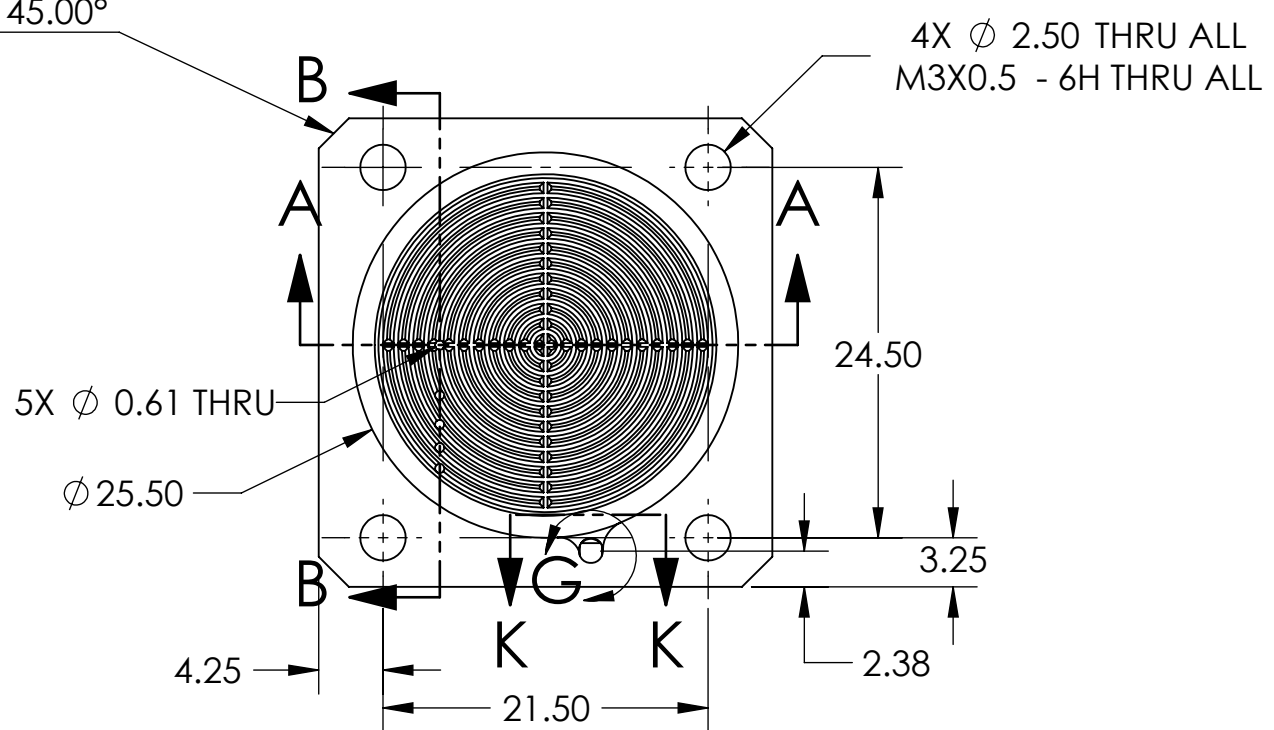
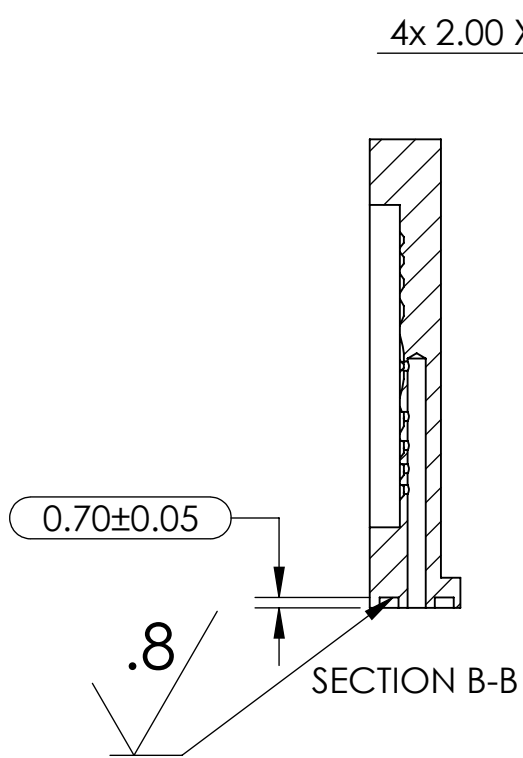
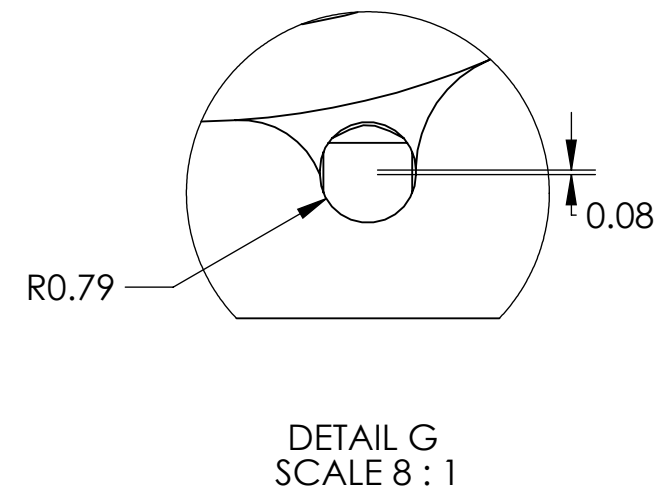
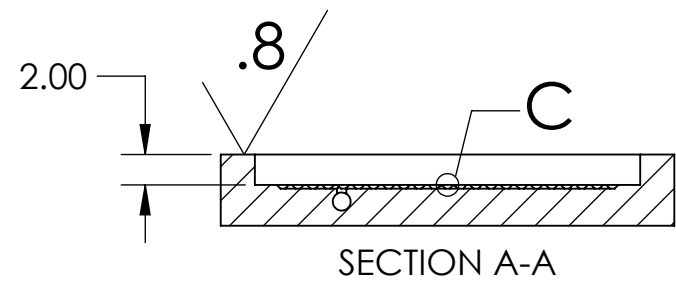
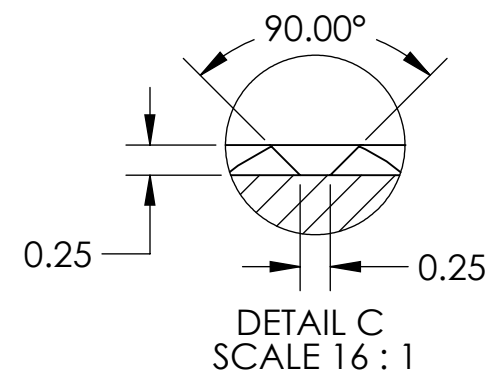


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	3	LIP HEIGHT TO 0.30MM	12/19/2014	DAB
	4	MATERIAL TO PEEK	4/14/2015	DAB
	5	DELETE RAISED LIP	4/7/2016	DAB
	6	MATERIAL TO GR2 TITANIUM	5/4/2016	DAB
	7	REMOVE MATERIAL FROM BOTTOM	12/19/2016	DAB



NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: Gr 2 Titanium
2. FINISH: NONE
3. SURFACE FINISH: 1.6 Ra MAX.
4. REMOVE ALL BURRS AND SHARP EDGES 0.25 MAX.
5. ALL FILLETS AND RADII 0.25 MAX.

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH±.5° BEND ±1° ONE PLACE DECIMAL ±.25 TWO PLACE DECIMAL ±.12 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M		 Accel Biotech Inc.	
MATERIAL SEE NOTES		TITLE: BLOCK, PUCK BASE	
FINISH SEE NOTES		SIZE B	DWG. NO. 1000-3001-V4 Shorter
CHECKED BY	NAME -	DATE -	REV 7
SCALE: 2:1		WEIGHT: KG SHEET 1 OF 1	