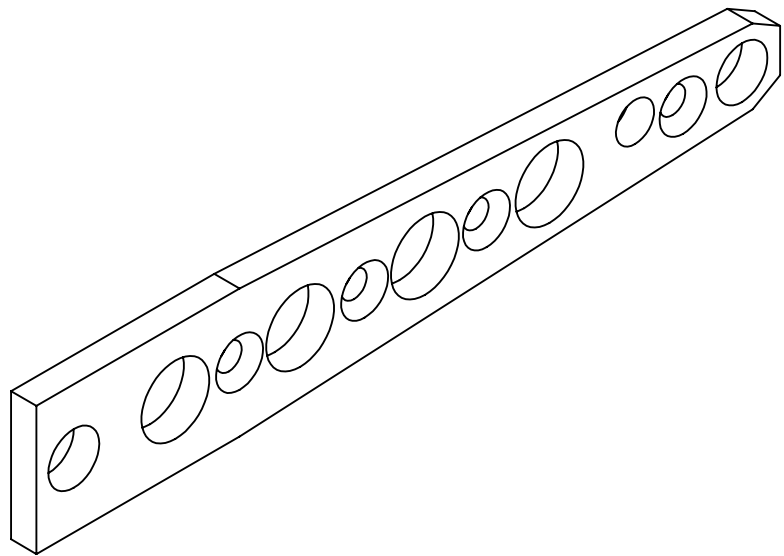
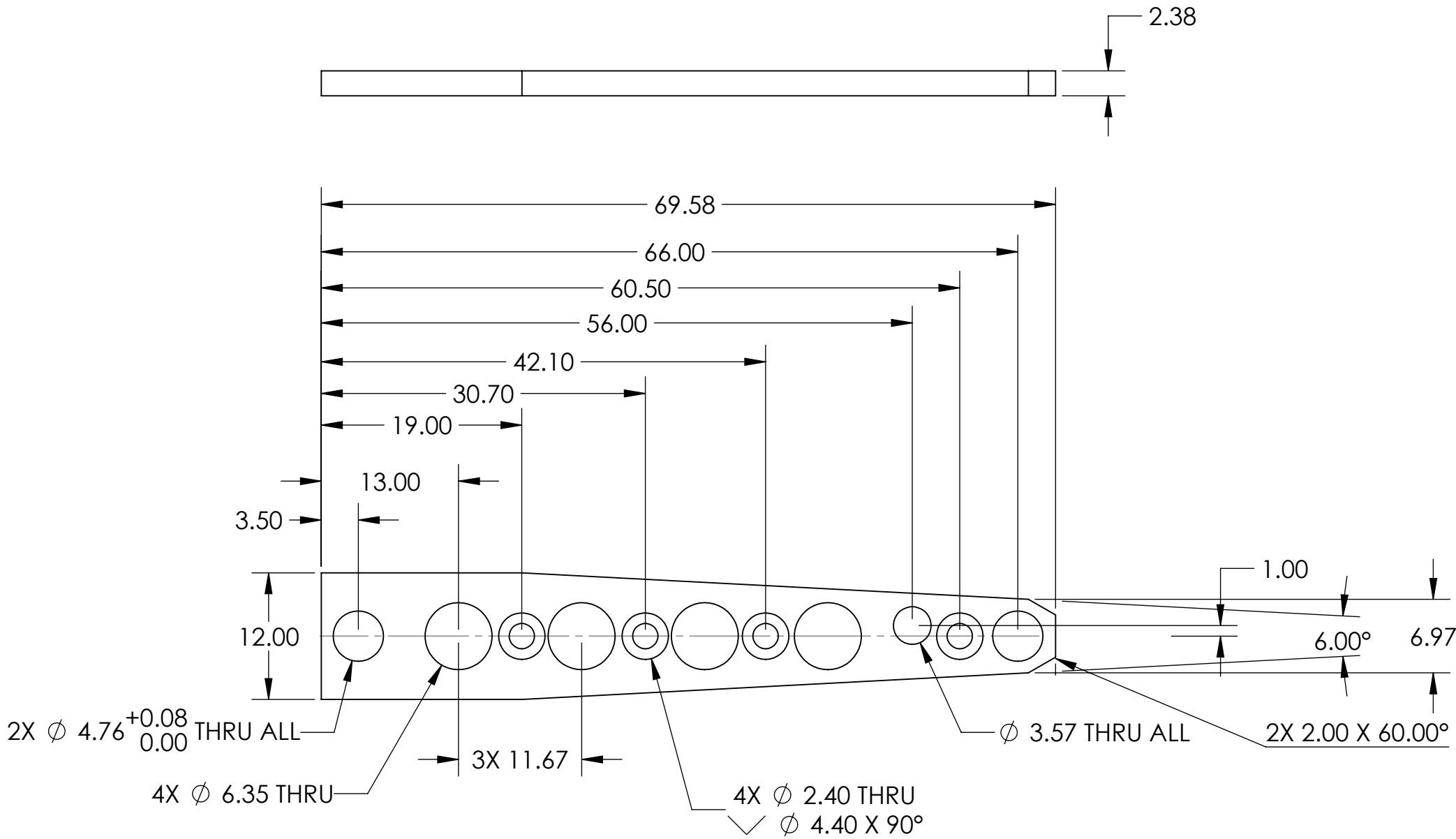


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	INITIAL RELEASE		
	2	ADD DIMMENSIONS	11/7/2014	DAB
	3	ADD 4.76 THRU HOLES, OVERALL LENGTH TO 69.58	1/14/2015	DAB
	4	FINISH TO CLEAR ANODIZE	12/5/2016	DAB



NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: 6061 AL
2. FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 1 (CLEAR).
3. SURFACE FINISH: 1.6 Ra MAX.
4. REMOVE ALL BURRS AND SHARP EDGES 0.25 MAX.
5. ALL FILLETS AND RADII 0.25 MAX.
6. ALL DIMENSIONS APPLY AFTER ANODIZING.

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INC. IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$ ONE PLACE DECIMAL $\pm .25$ TWO PLACE DECIMAL $\pm .12$ INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M			 Accel Biotech Inc.	
MATERIAL SEE NOTES			TITLE: PLATE, HARD STOP	
FINISH SEE NOTES			SIZE B	DWG. NO. 1000-0020
CHECKED BY BJG			DATE 1/21/15	REV 4
SCALE: 2:1			WEIGHT:	KG SHEET 1 OF 1