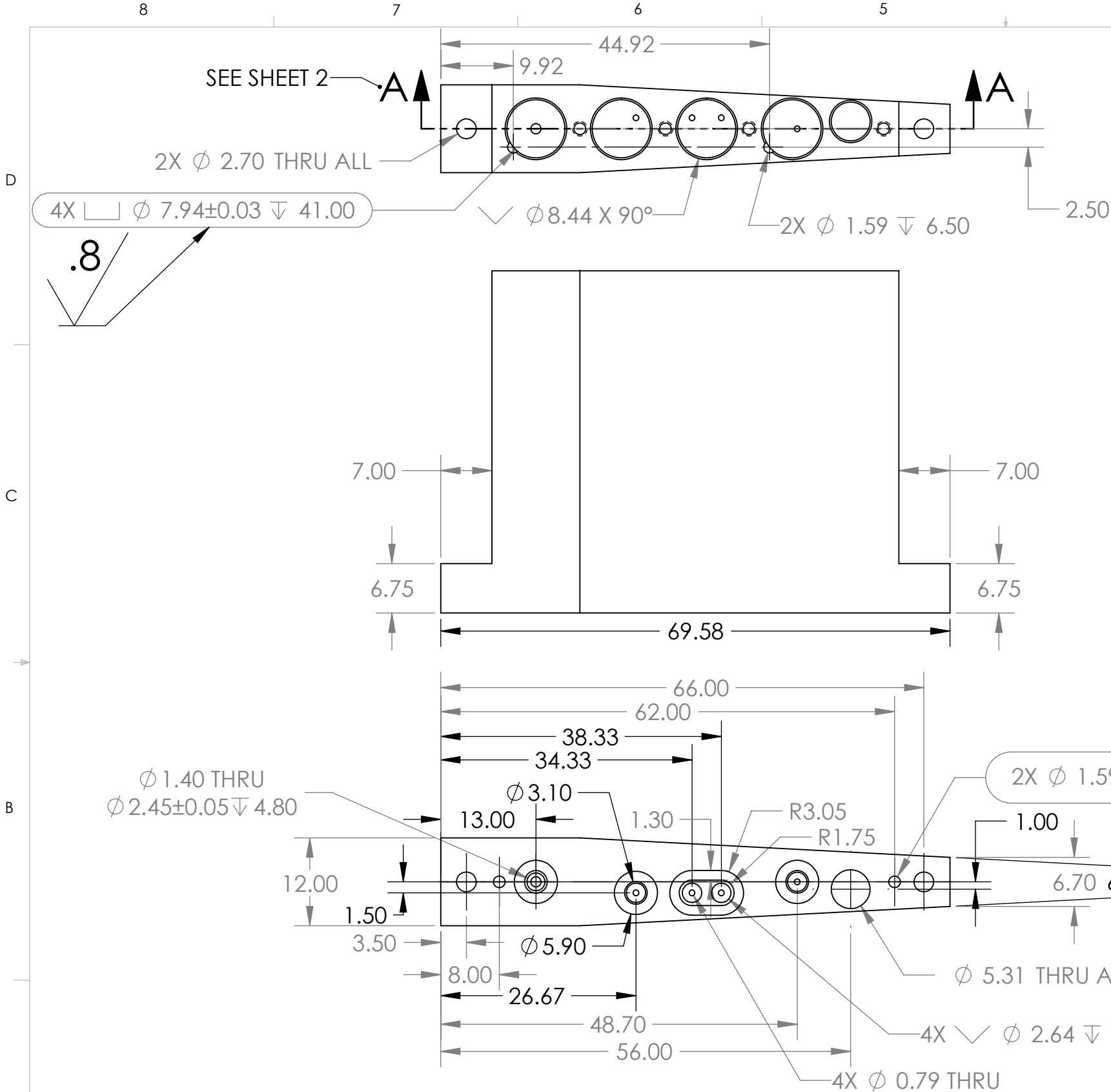
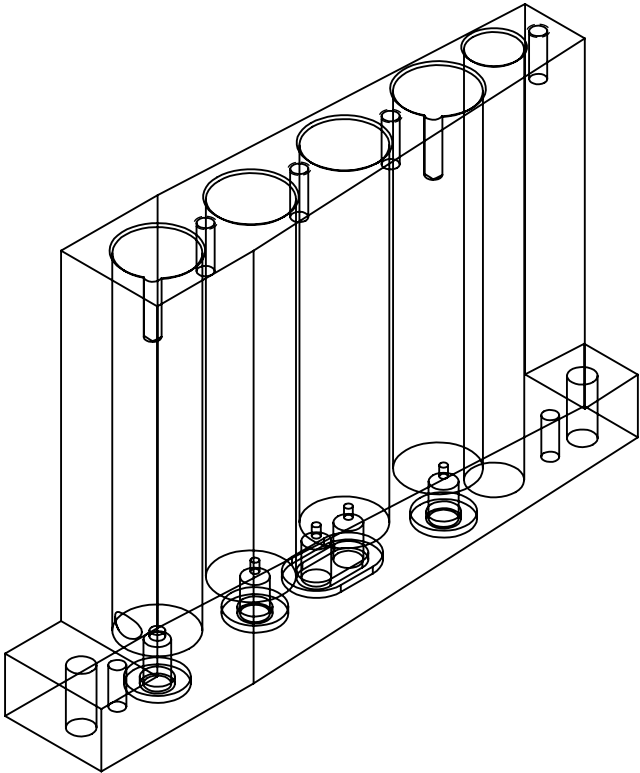




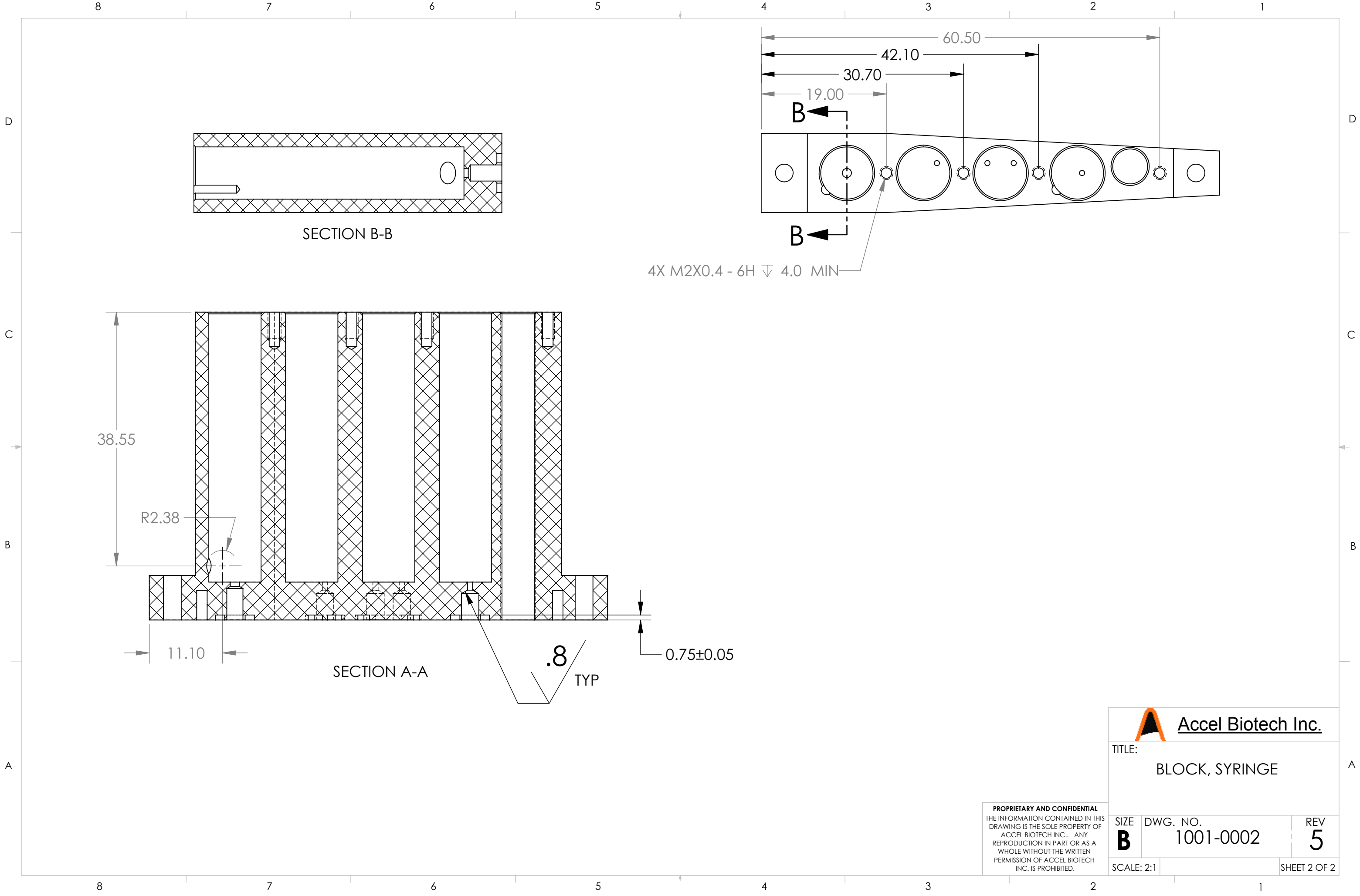
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	INITIAL RELEASE		
	2	ADD M2 TAPPED HOLES TO TOP	10/14/2013	
A5	3	HOLE QTY & DIM CHANGED	1/29/2014	
D4-6	4	ADD CHAMFER TO COUNTERBORES, SURFACE FINISH	3/11/2014	
	5	UPDATE POSITIONS TO MATCH ARCHIVE VERSION	2/24/2015	DAB



NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: POLYCARBONATE
2. FINISH: NONE
3. SURFACE FINISH: 1.6 Ra MAX.
4. REMOVE ALL BURRS AND SHARP EDGES 0.25 MAX.
5. ALL FILLETS AND RADII 0.25 MAX.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 1^\circ$ ONE PLACE DECIMAL $\pm .25$ TWO PLACE DECIMAL $\pm .12$ INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M			 Accel Biotech Inc.	
MATERIAL SEE NOTES			TITLE: BLOCK, SYRINGE	
FINISH SEE NOTES			SIZE B	DWG. NO. 1001-0002
CHECKED BY -			NAME -	DATE -
SCALE: 1.5:1			WEIGHT:	REV 5
			KG SHEET 1 OF 2	



Accel Biotech Inc.

TITLE:

BLOCK, SYRINGE

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SIZE
B

DWG. NO.
1001-0002

REV
5

SCALE: 2:1

SHEET 2 OF 2