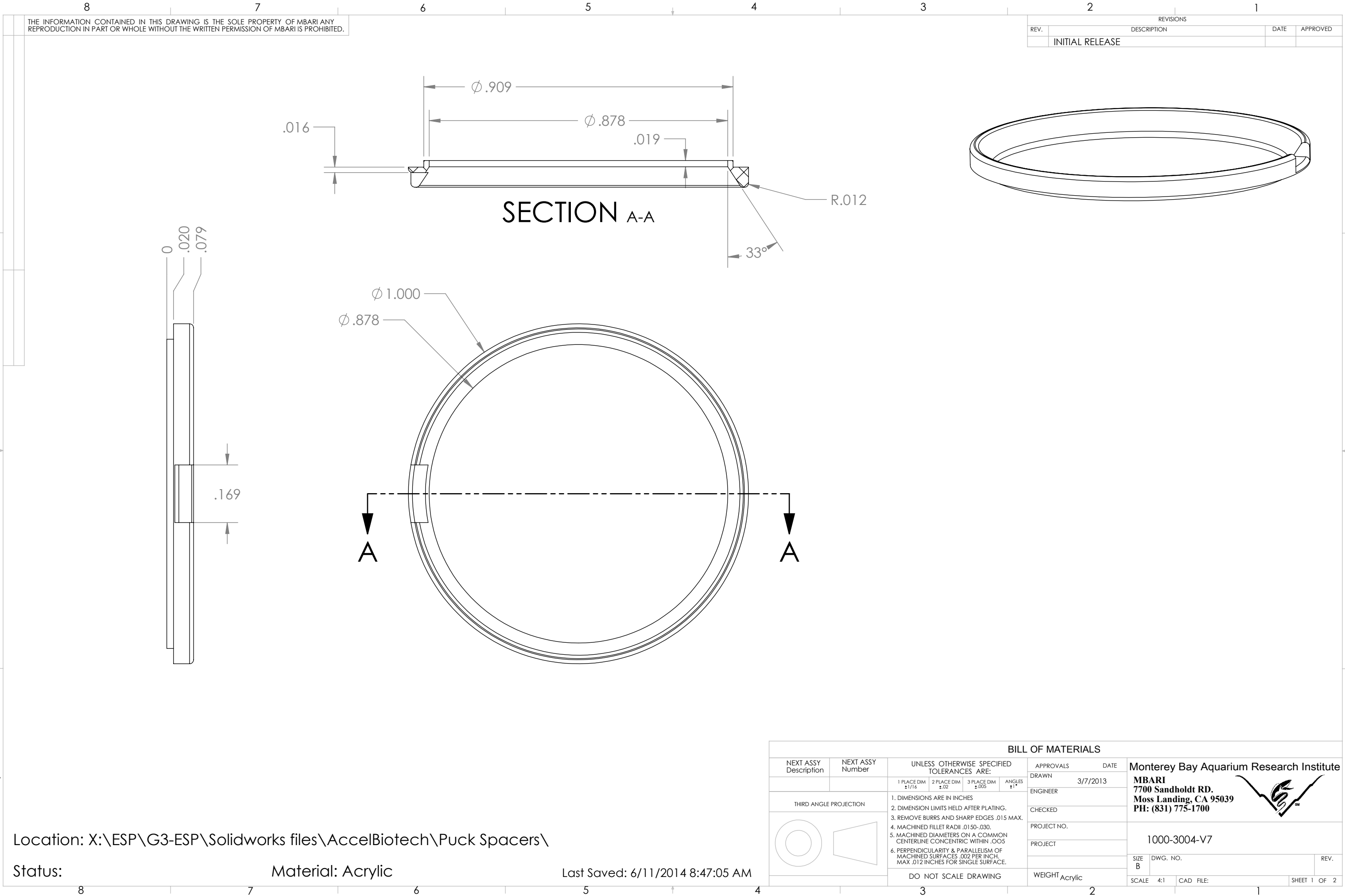




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

SECTION A-A

R.012

33°

Ø 1.000

Ø .878

.169

.020

.079

.016

.019

Ø .878

Ø .909

Location: X:\ESP\G3-ESP\Solidworks files\AccelBiotech\Puck Spacers\

Status: Material: Acrylic

Last Saved: 6/11/2014 8:47:05 AM

BILL OF MATERIALS													
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE					
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	3/7/2013						
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER							
						CHECKED							
						PROJECT NO.							
						PROJECT							
		DO NOT SCALE DRAWING				WEIGHT		Acrylic					
						Monterey Bay Aquarium Research Institute							
						MBARI							
						7700 Sandholdt RD.							
						Moss Landing, CA 95039							
						PH: (831) 775-1700							
						1000-3004-V7							
						SIZE B		DWG. NO.		REV.			
						SCALE 4:1		CAD FILE:				SHEET 1 OF 2	

