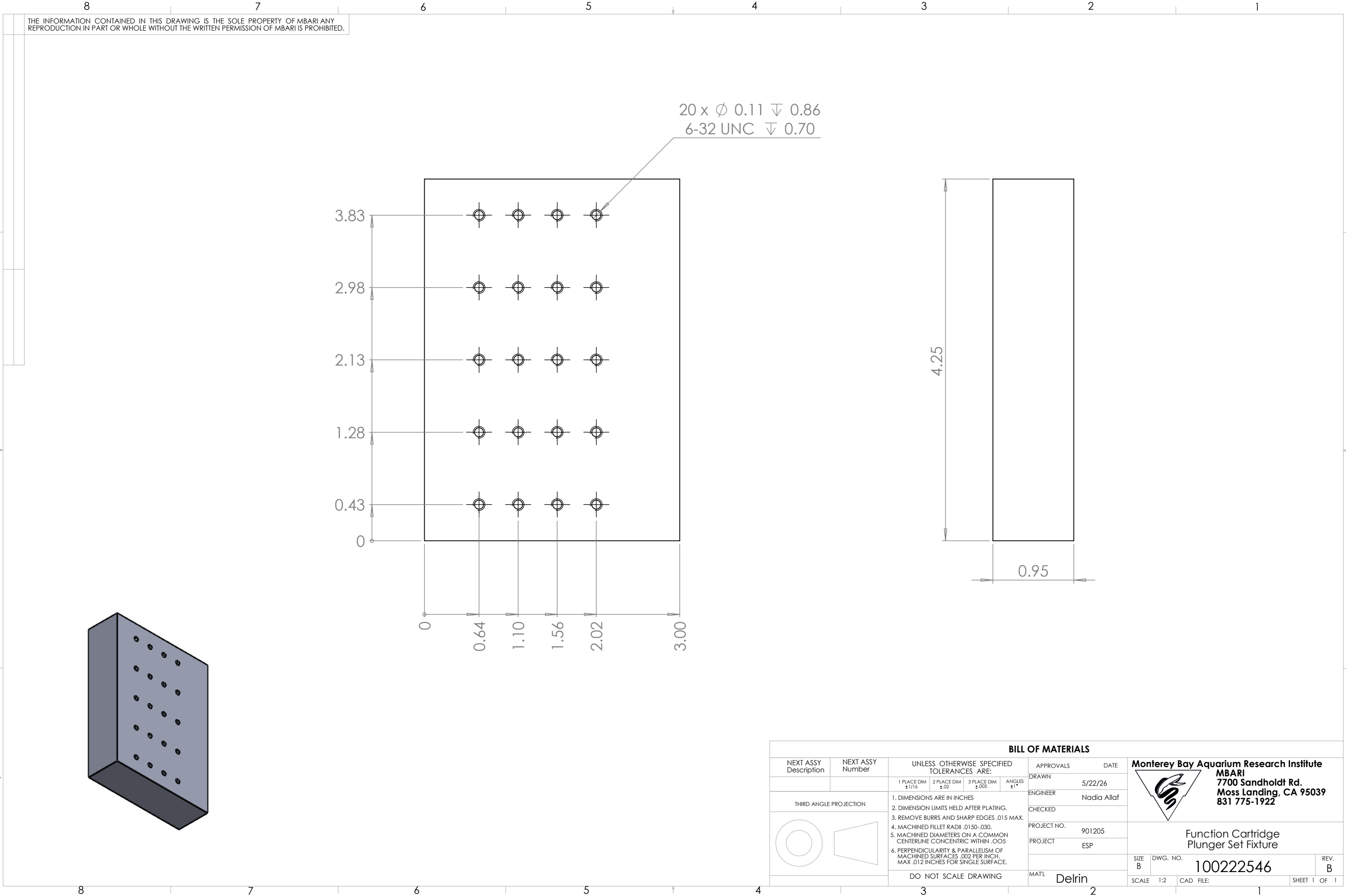
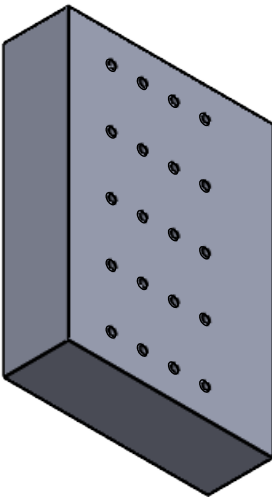
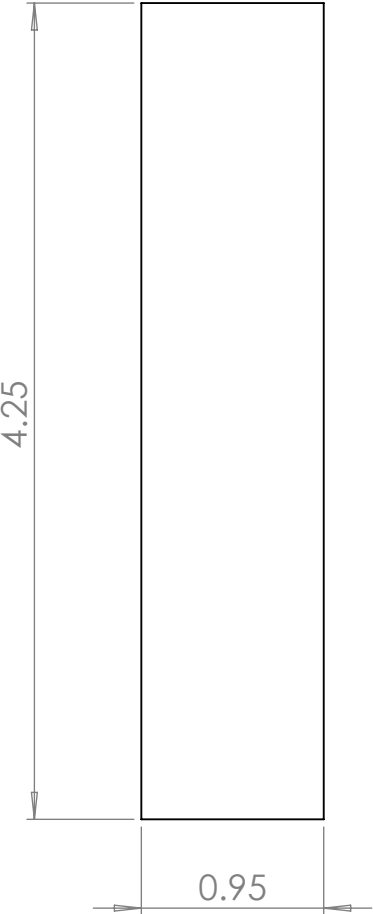
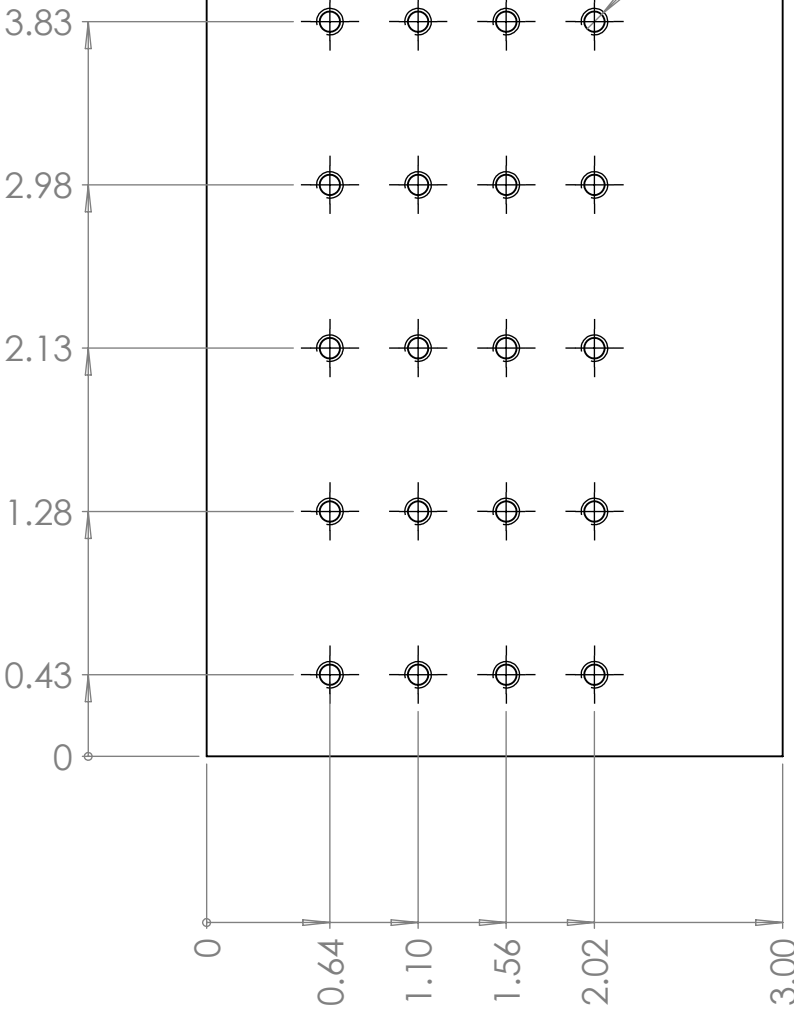




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

20 x Ø 0.11 ± 0.86
6-32 UNC ± 0.70



BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		5/22/26	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER		Nadia Allaf	
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		901205	
		4. MACHINED FILLET RADII .0150-.030.				PROJECT		ESP	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MATL		Delrin	
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
						SIZE B		DWG. NO.	
								100222546	
								REV. B	
						SCALE 1:2		CAD FILE:	
								SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

Function Cartridge
Plunger Set Fixture

SIZE B DWG. NO. 100222546 REV. B