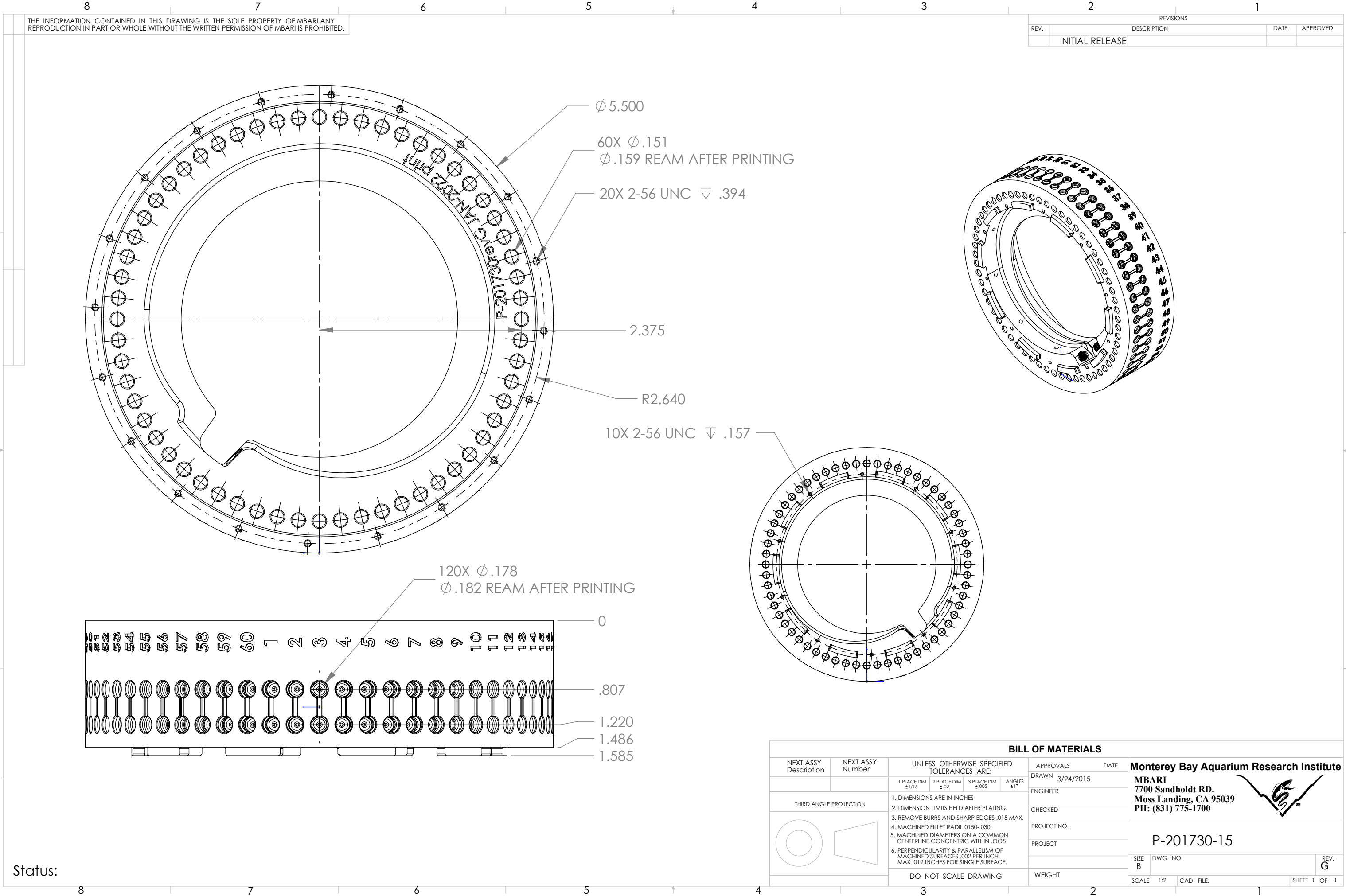




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

Ø 5.500
60X Ø.151
Ø.159 REAM AFTER PRINTING
20X 2-56 UNC ∇ .394

2.375
R2.640
10X 2-56 UNC ∇ .157

120X Ø.178
Ø.182 REAM AFTER PRINTING

0
.807
1.220
1.486
1.585

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN 3/24/2015
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	ENGINEER
			CHECKED
			PROJECT NO.
			PROJECT
		DO NOT SCALE DRAWING	WEIGHT
		SCALE 1:2	CAD FILE: SHEET 1 OF 1
		SIZE B	DWG. NO. REV. G
Monterey Bay Aquarium Research Institute			
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
P-201730-15			