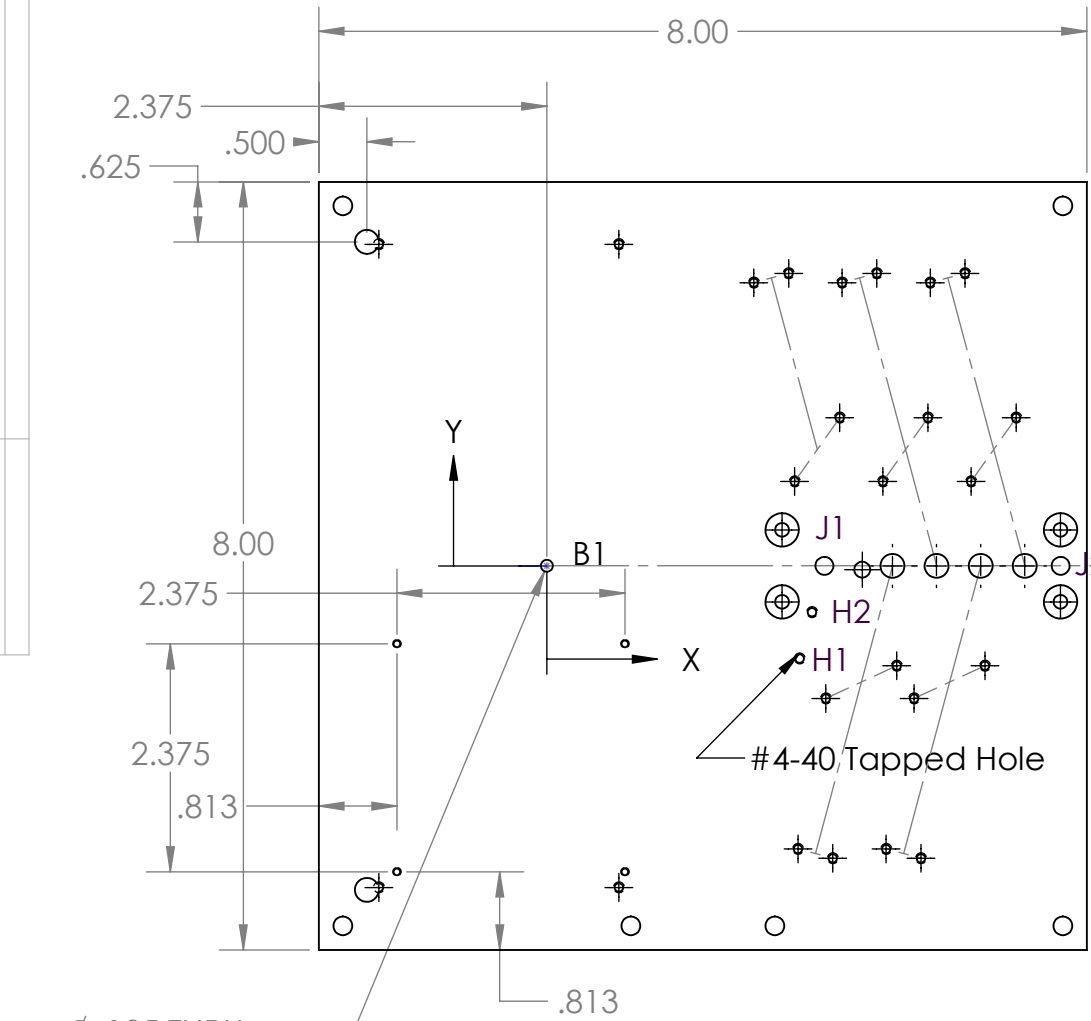
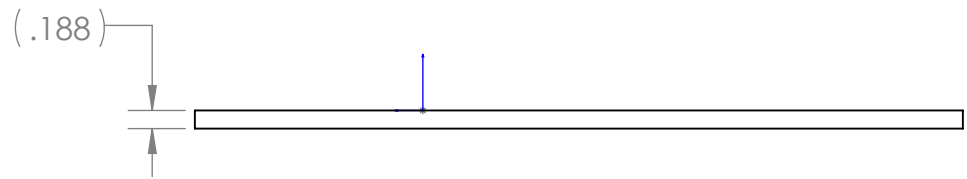


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Ø .125 THRU
REF. CL OF G3 ESP



TAG	X LOC	Y LOC	SIZE
B1	.000	.000	Ø .125 THRU
H1	2.633±.002	-.966±.002	#4-40 TAP Ø .089 THRU
H2	2.762±.002	-.483±.002	#4-40 TAP Ø .089 THRU
J1	2.891±.002	.000±.002	Ø .1875±.0020 THRU
J2	5.352±.002	.000±.002	Ø .1875±.0020 THRU

BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
					DRAWN	9/26/2011		
THIRD ANGLE PROJECTION	1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER			
	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
					PROJECT NO.			
					PROJECT			
					DO NOT SCALE DRAWING			
					SIZE B	DWG. NO.	REV.	
					SCALE	1:2	CAD FILE:	SHEET 1 OF 1

Location: X:\ESP\G3-ESP\Solidworks files\Turbine\

Status: Material:

Last Saved: 4/23/2019 3:38:57 PM