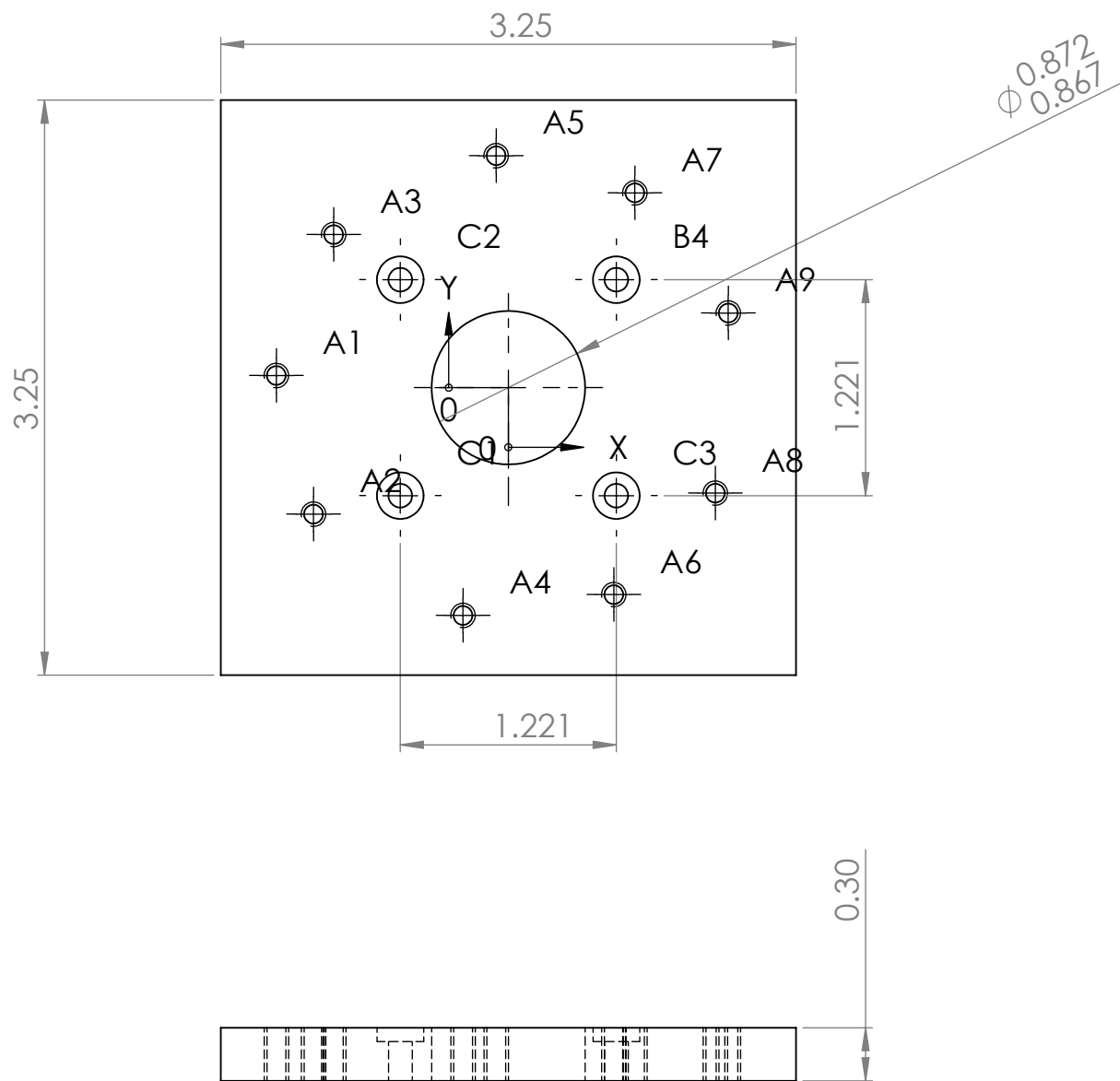


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



TAG	X LOC	Y LOC	SIZE
A1	-1.311	0.069	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A2	-1.101	-0.715	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A3	-0.987	0.865	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A4	-0.256	-1.287	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A5	-0.069	1.311	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A6	0.596	-1.169	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A7	0.715	1.101	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A8	1.169	-0.596	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
A9	1.243	0.422	$\emptyset$ 0.107 THRU ALL 6-32 UNC THRU ALL
C1	-0.610	-0.610	$\emptyset$ 0.134 THRU ALL  $\emptyset$ 0.264 ∇ 0.079
C2	-0.610	0.610	$\emptyset$ 0.134 THRU ALL  $\emptyset$ 0.264 ∇ 0.079
C3	0.610	-0.610	$\emptyset$ 0.134 THRU ALL  $\emptyset$ 0.264 ∇ 0.079
B4	0.610	0.610	$\emptyset$ 0.134 THRU ALL  $\emptyset$ 0.264 ∇ 0.079

BILL OF MATERIALS													
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE				
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN 3/19/2014					
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
								CHECKED					
								PROJECT NO.					
								PROJECT		SIZE B		DWG. NO.	
				DO NOT SCALE DRAWING				WEIGHT		SCALE 1:1 CAD FILE:		SHEET 1 OF 1	

Status: