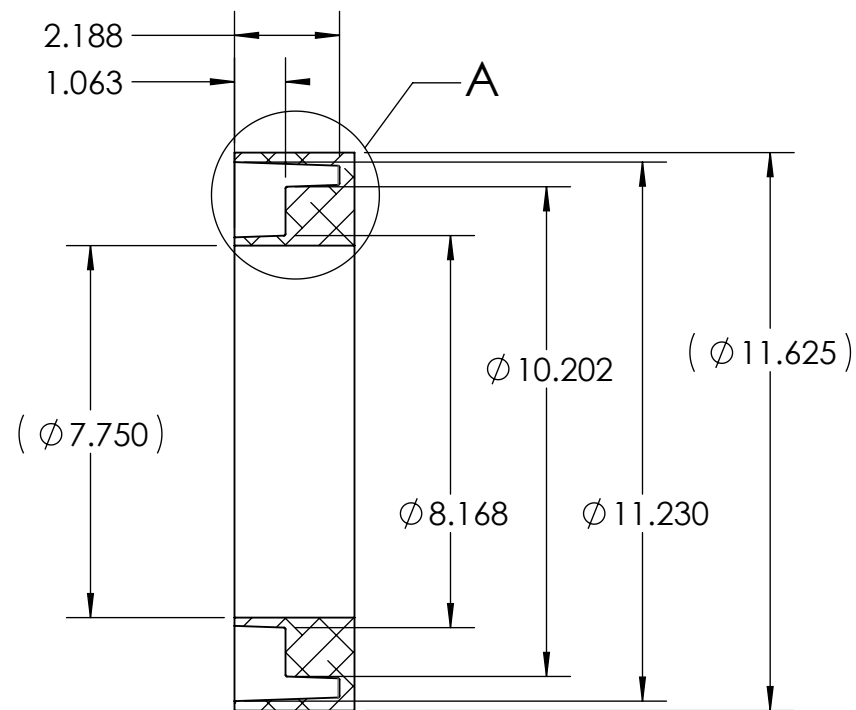
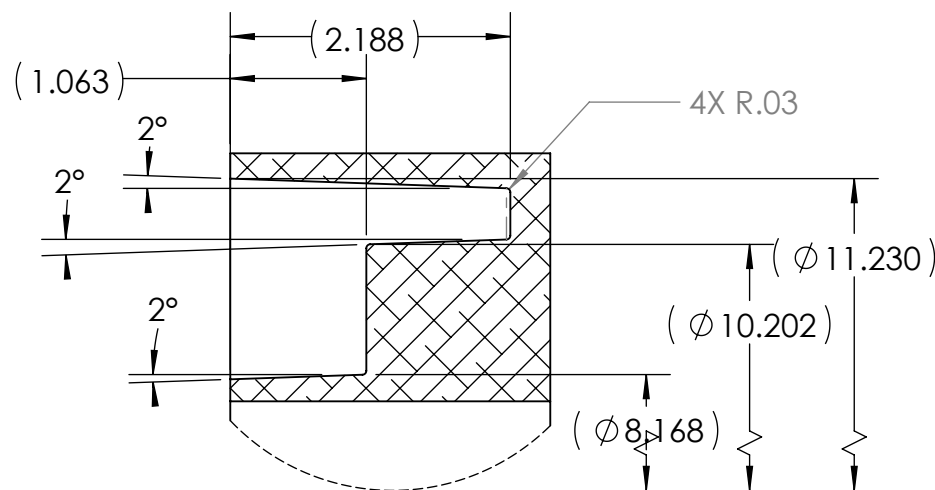
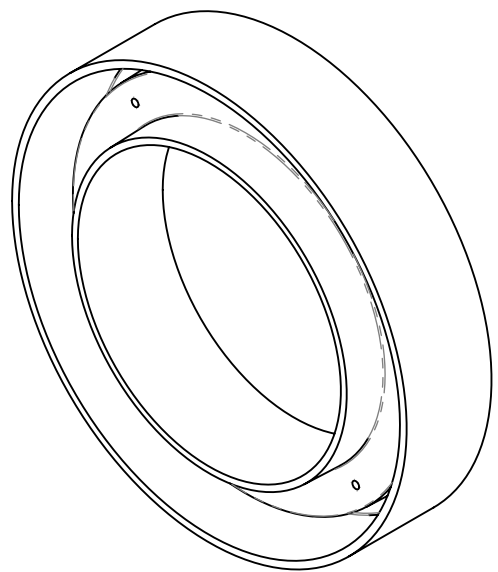




SECTION A-A



DETAIL A
SCALE 1 : 1.5



7. PROJECT LIBRARY:\ESP\G3-ESP\Solidworks files\Turbine
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201668-14	Weight Holder 3 MOLD		RotoMetals	6061-T6 Alloy
ITEM NO.	UNIT QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	10/6/14	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON	10/6/14	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		901228.99	
		PROJECT		LRAUV		MAKAI` - LRAUV Weight Holder 3 MOLD			
Application		DO NOT SCALE DRAWING		WEIGHT					
						SIZE B	DWG. NO.		REV.
						SCALE	1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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