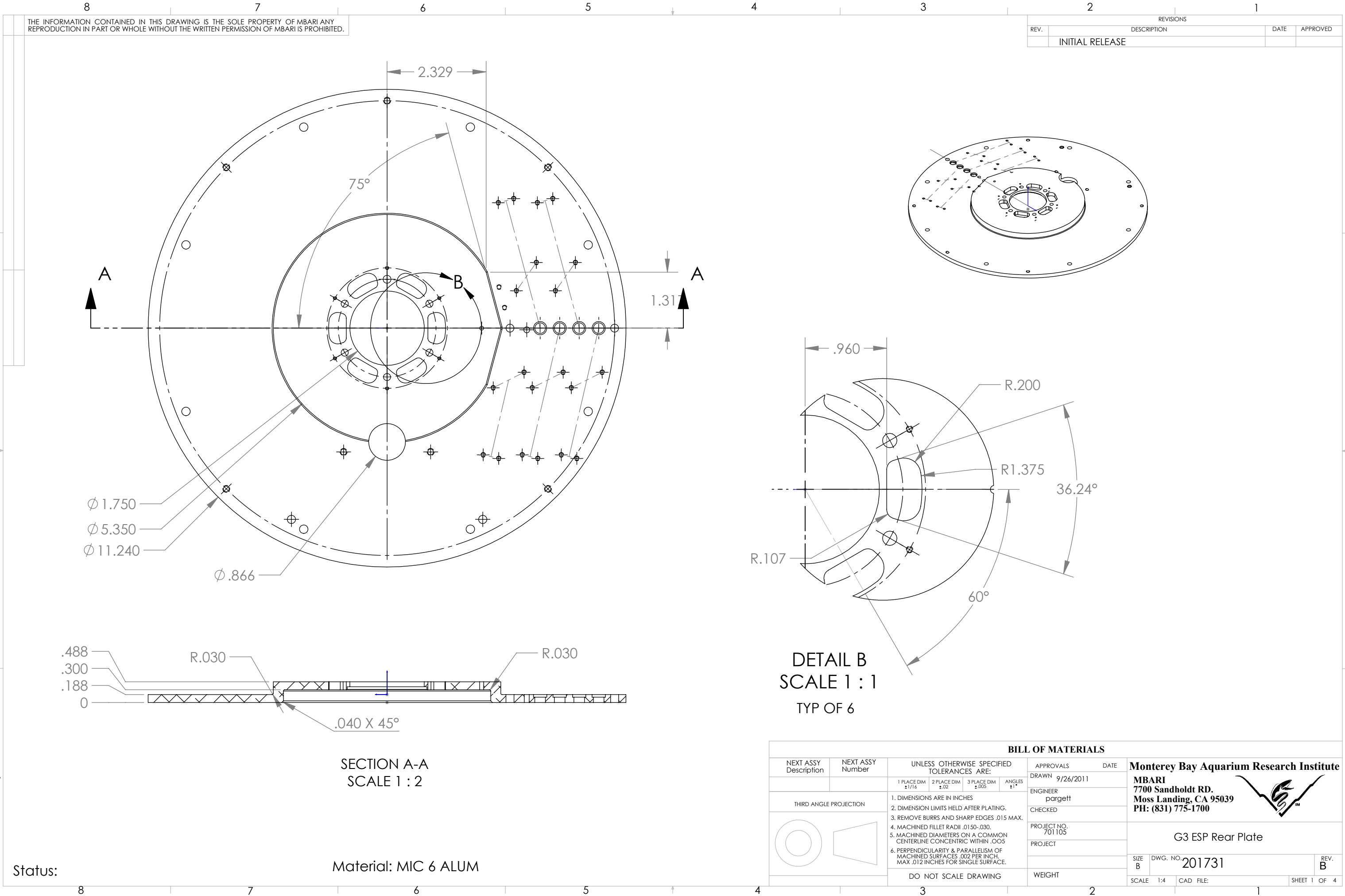
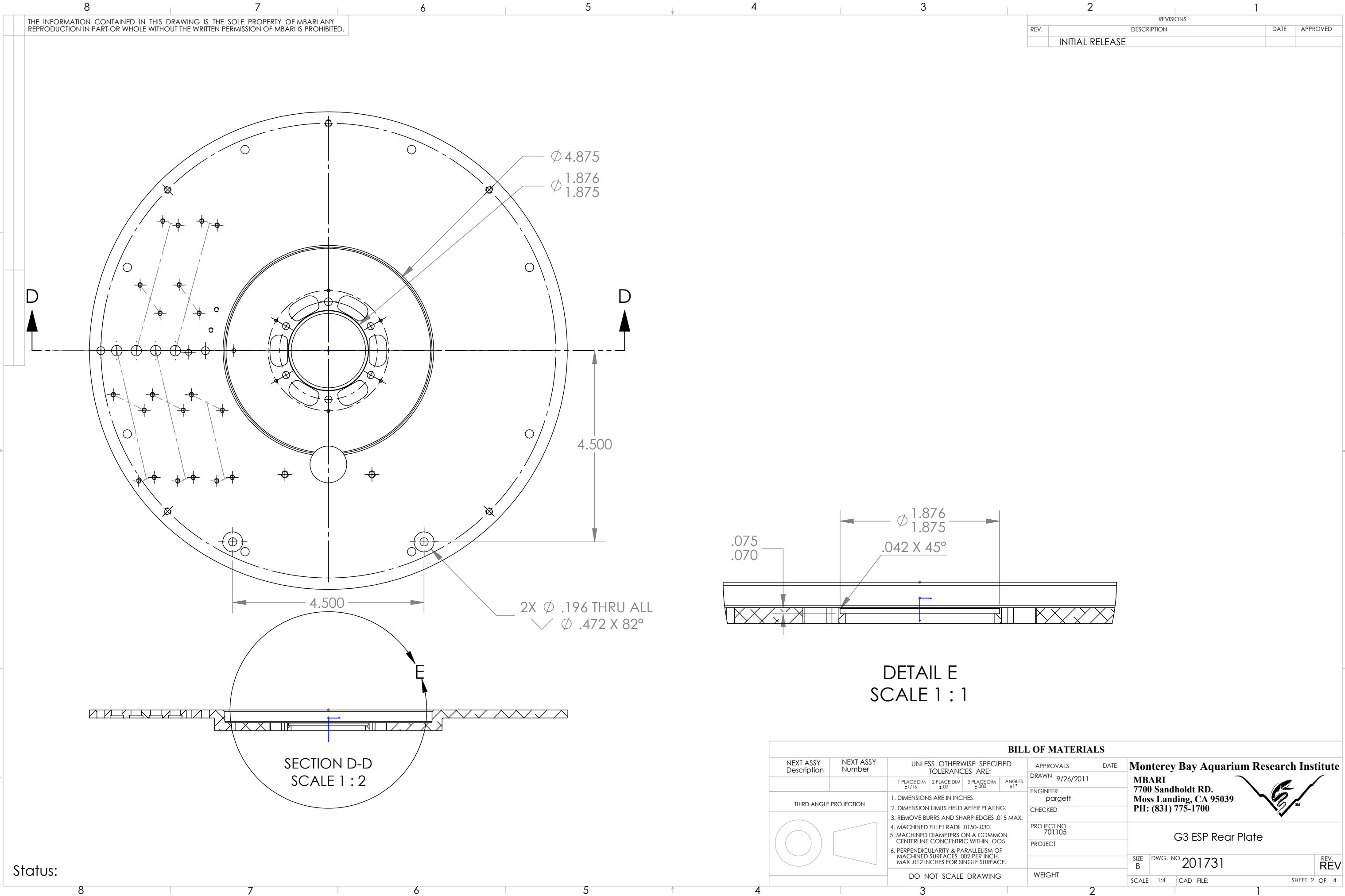






8 7 6 5 4 3 2 1

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TAG	X LOC	Y LOC	Size
A1	2.260	-2.982	Ø .089 THRU ALL 4-40 UNC THRU ALL
A2	2.496	-1.405	
A3	2.616	2.950	
A4	2.625	-3.067	
A5	2.978	3.047	
A6	3.041	.879	
A7	3.178	-2.982	
A8	3.222	-1.039	
A9	3.414	-1.405	
A10	3.510	1.543	
A11	3.534	2.950	
A12	3.544	-3.067	
A13	3.896	3.047	
A14	3.960	.879	
A15	4.097	-2.982	
A16	4.140	-1.039	
A17	4.333	-1.405	
A18	4.429	1.543	
A19	4.462	-3.067	
A20	5.059	-1.039	
B1	-3.783	-3.783	Ø .136 THRU ALL 8-32 UNC THRU ALL
B2	-3.783	3.783	
B3	-1.024	-2.913	
B4	-.000	5.350	
B5	1.024	-2.913	
B6	3.783	-3.783	
B7	3.783	3.783	
C1	-1.227	-.709	Ø .063 THRU ALL M2X0.4 - 6H THRU ALL
C2	-1.227	.709	
C3	.000	-1.417	
C4	-.000	1.417	
C5	1.227	-.709	
C6	1.227	.709	
D1	-.996	-.575	Ø .170 THRU ALL
D2	-.996	.575	
D3	-.000	-1.150	
D4	.996	-.575	
D5	.996	.575	

Status:

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
		1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN	9/26/2011	
			ENGINEER	pargett	
			CHECKED		
			PROJECT NO.	701105	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT		G3 ESP Rear Plate
		DO NOT SCALE DRAWING	WEIGHT		
			SCALE 1:4 CAD FILE:		SHEET 3 OF 4

SIZE B DWG. NO. 201731 REV. REV

