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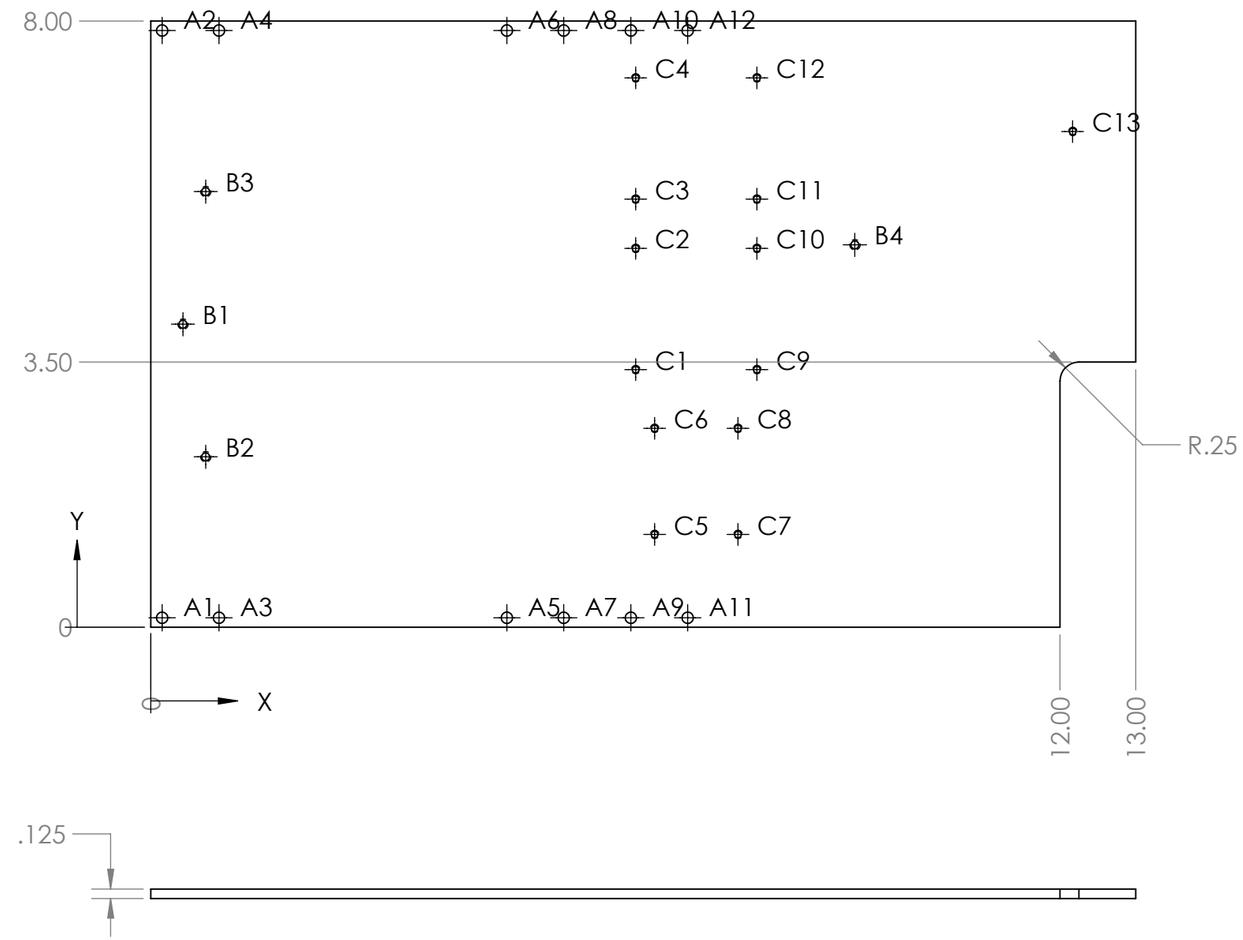
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

TAG	X LOC	Y LOC	SIZE
A1	.150	.13	∅ .150 THRU ALL
A2	.150	7.88	
A3	.900	.13	
A4	.900	7.88	
A5	4.700	.13	
A6	4.700	7.88	
A7	5.450	.13	
A8	5.450	7.88	
A9	6.338	.13	
A10	6.338	7.88	
A11	7.088	.13	
A12	7.088	7.88	
B1	.425	4.00	∅ .107 THRU ALL 6-32 UNC THRU ALL
B2	.725	2.25	
B3	.725	5.75	
B4	9.294	5.05	
C1	6.400	3.40	∅ .089 THRU ALL 4-40 UNC THRU ALL
C2	6.400	5.00	
C3	6.400	5.65	
C4	6.400	7.25	
C5	6.650	1.23	
C6	6.650	2.63	
C7	7.750	1.23	
C8	7.750	2.63	
C9	8.000	3.40	
C10	8.000	5.00	
C11	8.000	5.65	
C12	8.000	7.25	
C13	12.169	6.54	



BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN NAME	9/27/00
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER NAME	9/27/00
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
		4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. XXX	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5				PROJECT ZZZZZZZZ	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING				WEIGHT	

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P-202043-18A

SIZE	DWG. NO.	REV.
B	100XXXDWG	

SCALE 1:4 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1