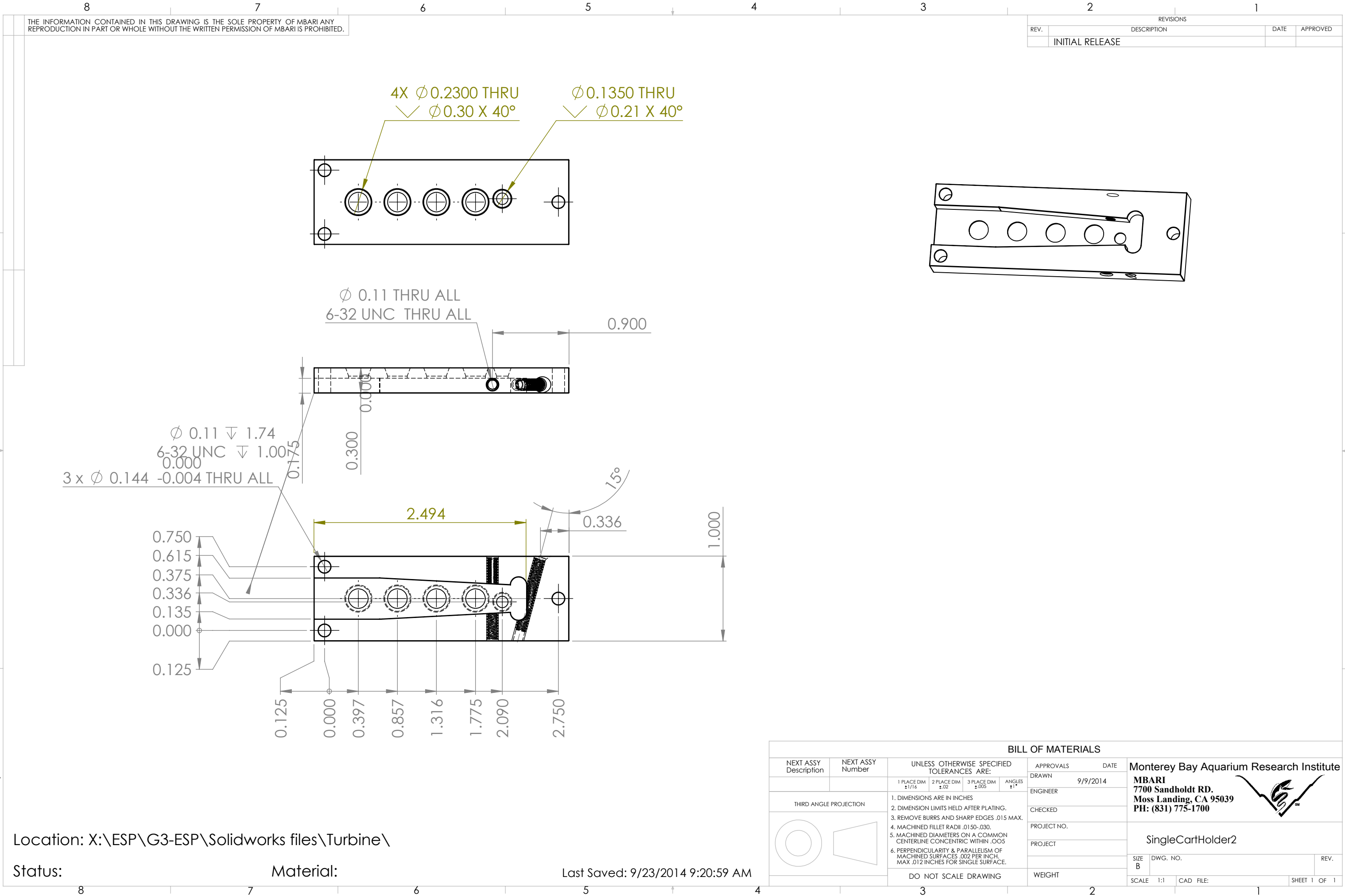




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			

Location: X:\ESP\G3-ESP\Solidworks files\Turbine\

Status: Material:

Last Saved: 9/23/2014 9:20:59 AM

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	9/9/2014		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER			
						CHECKED			
						PROJECT NO.			
						PROJECT			
		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO.		REV.
						SCALE 1:1	CAD FILE:		SHEET 1 OF 1

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