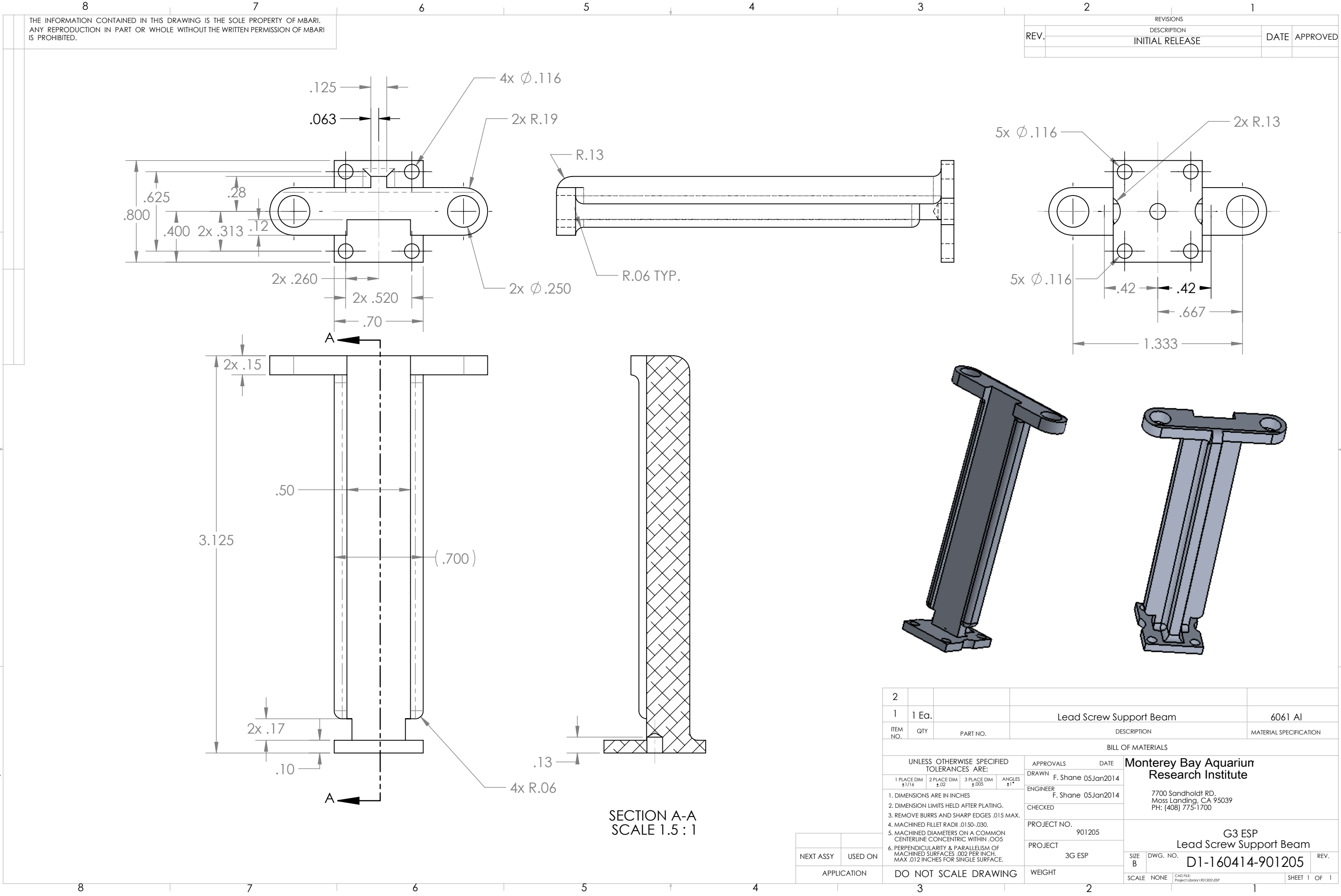




2				
1	1 Ea.		Lead Screw Support Beam	6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 05Jan2014
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 05Jan2014
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	901205
4. MACHINED FILLET RADII .0150-.030.			PROJECT	3G ESP
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY			USED ON	
APPLICATION			DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute		G3 ESP	
7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		Lead Screw Support Beam	
SIZE B	DWG. NO. D1-160414-901205	SCALE NONE	REV.
CAD FILE Project Library\901205\ESP	SHEET 1	OF 1	