

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	ADDED END CHAMFER, TIGHTENED TOLERANCE		



BILL OF MATERIALS												
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN 8/13/2013				
								ENGINEER pargett				
								CHECKED				
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 3G		Lead Screw, G3 ESP		
				PROJECT		SIZE B		DWG. NO. 201568				REV. A
DO NOT SCALE DRAWING				WEIGHT		SCALE 2:1		CAD FILE:		SHEET 1 OF 1		

Status: In Design