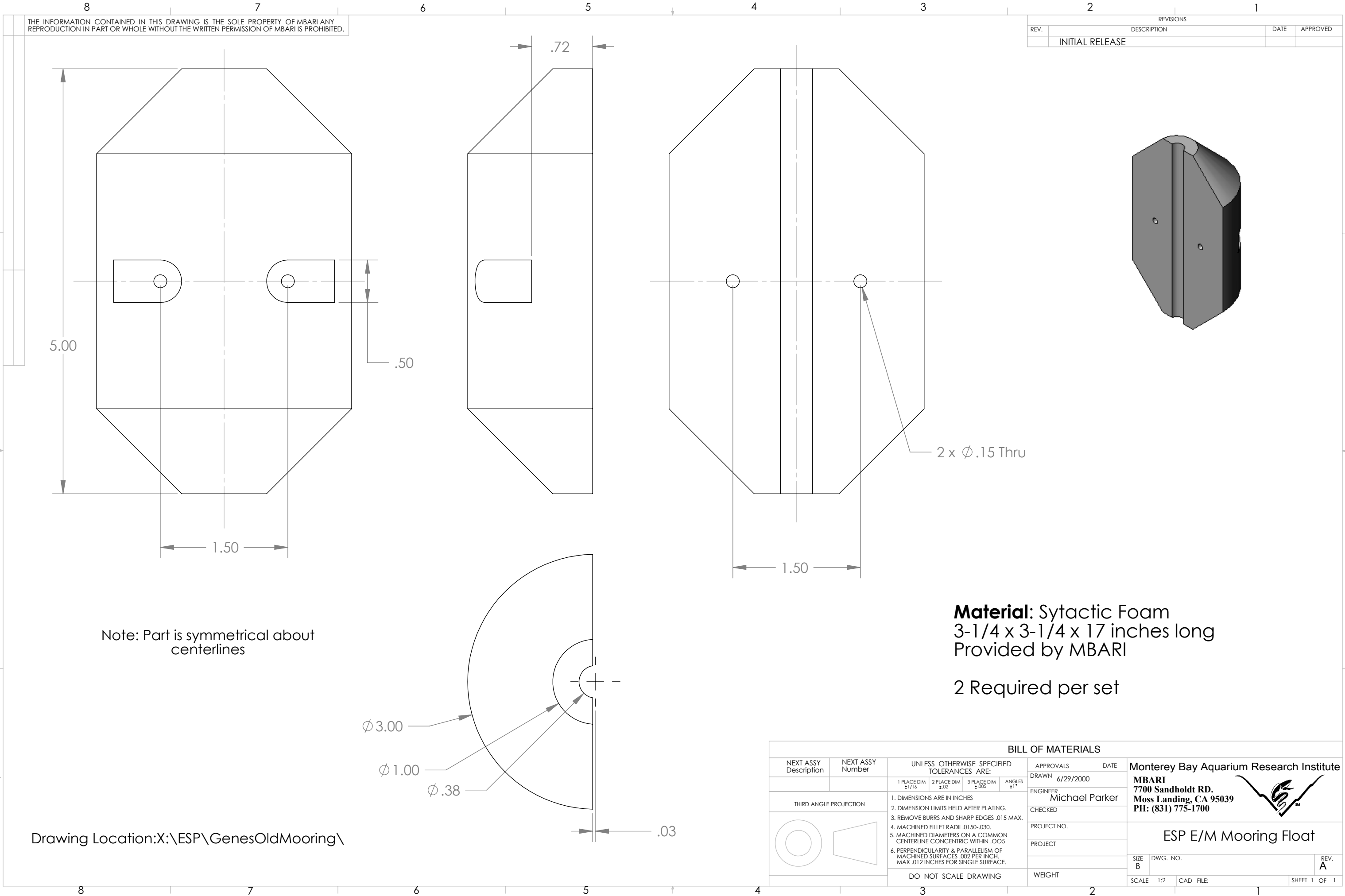




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

Material: Sytactic Foam
3-1/4 x 3-1/4 x 17 inches long
Provided by MBARI

2 Required per set

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
		3 PLACE DIM ±.005	ANGLES ±1°
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	
		APPROVALS	DATE
		DRAWN	6/29/2000
		ENGINEER	Michael Parker
		CHECKED	
		PROJECT NO.	
		PROJECT	
		WEIGHT	
		SIZE B	DWG. NO.
		SCALE 1:2	CAD FILE:
		SHEET 1 OF 1	REV. A

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ESP E/M Mooring Float