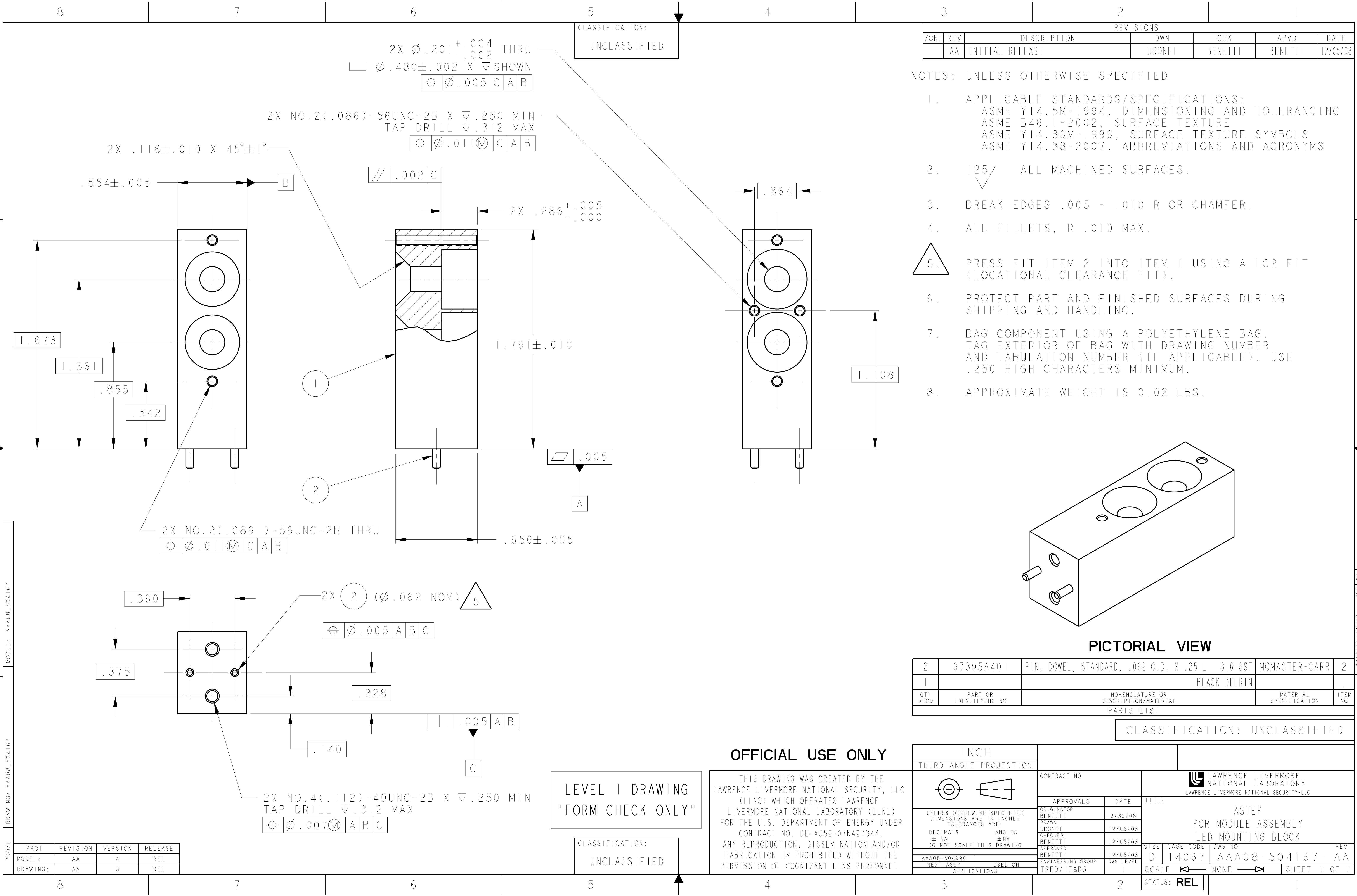
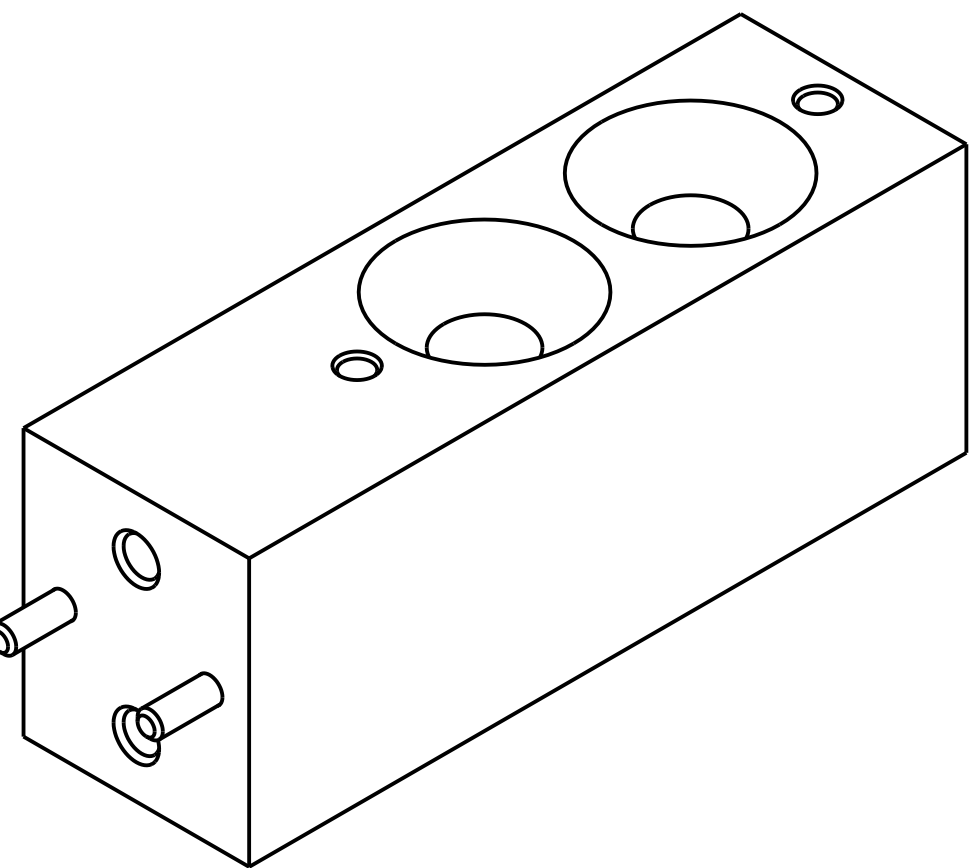




REVISIONS					
ZONE	REV	DESCRIPTION	DWN	CHK	APVD
	AA	INITIAL RELEASE	URONEI	BENETTI	BENETTI
					DATE
					12/05/08

- NOTES: UNLESS OTHERWISE SPECIFIED
- APPLICABLE STANDARDS/SPECIFICATIONS:
ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING
ASME B46.1-2002, SURFACE TEXTURE
ASME Y14.36M-1996, SURFACE TEXTURE SYMBOLS
ASME Y14.38-2007, ABBREVIATIONS AND ACRONYMS
 - 125/ ALL MACHINED SURFACES.
 - BREAK EDGES .005 - .010 R OR CHAMFER.
 - ALL FILLETS, R .010 MAX.
 - PRESS FIT ITEM 2 INTO ITEM 1 USING A LC2 FIT (LOCATIONAL CLEARANCE FIT).
 - PROTECT PART AND FINISHED SURFACES DURING SHIPPING AND HANDLING.
 - BAG COMPONENT USING A POLYETHYLENE BAG. TAG EXTERIOR OF BAG WITH DRAWING NUMBER AND TABULATION NUMBER (IF APPLICABLE). USE .250 HIGH CHARACTERS MINIMUM.
 - APPROXIMATE WEIGHT IS 0.02 LBS.



PICTORIAL VIEW

2	97395A401	PIN, DOWEL, STANDARD, .062 O.D. X .25 L 316 SST	MCMaster-CARR	2
1		BLACK DELRIN		1
QTY REQD	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION/MATERIAL	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST				

CLASSIFICATION: UNCLASSIFIED

INCH					
THIRD ANGLE PROJECTION		CONTRACT NO		TITLE	
		APPROVALS		DATE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		ORIGINATOR		9/30/08	
DECIMALS ± NA DO NOT SCALE THIS DRAWING		DRAWN		12/05/08	
		CHECKED		12/05/08	
		APPROVED		12/05/08	
		ENGINEERING GROUP		DWG LEVEL	
		TRED/1E&DG		1	
		APPLICATIONS			
		LAWRENCE LIVERMORE NATIONAL LABORATORY		LAWRENCE LIVERMORE NATIONAL SECURITY-LLC	
		ASTEP		PCR MODULE ASSEMBLY	
		LED MOUNTING BLOCK			
		SIZE	CAGE CODE	DWG NO	REV
		D	14067	AAA08-504167 - AA	
		SCALE		SHEET 1 OF 1	
		STATUS: REL			

OFFICIAL USE ONLY

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LEVEL I DRAWING
"FORM CHECK ONLY"

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