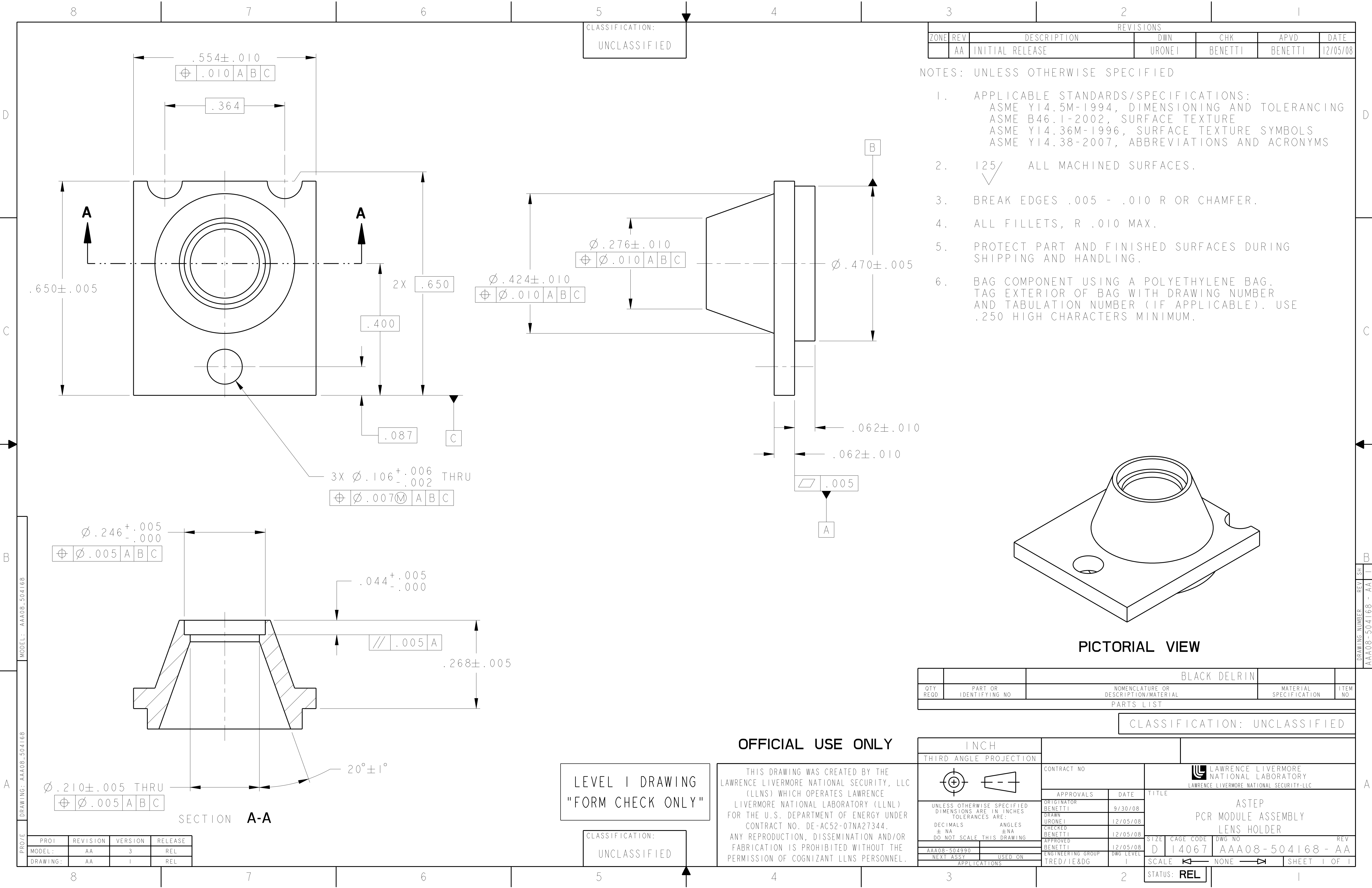
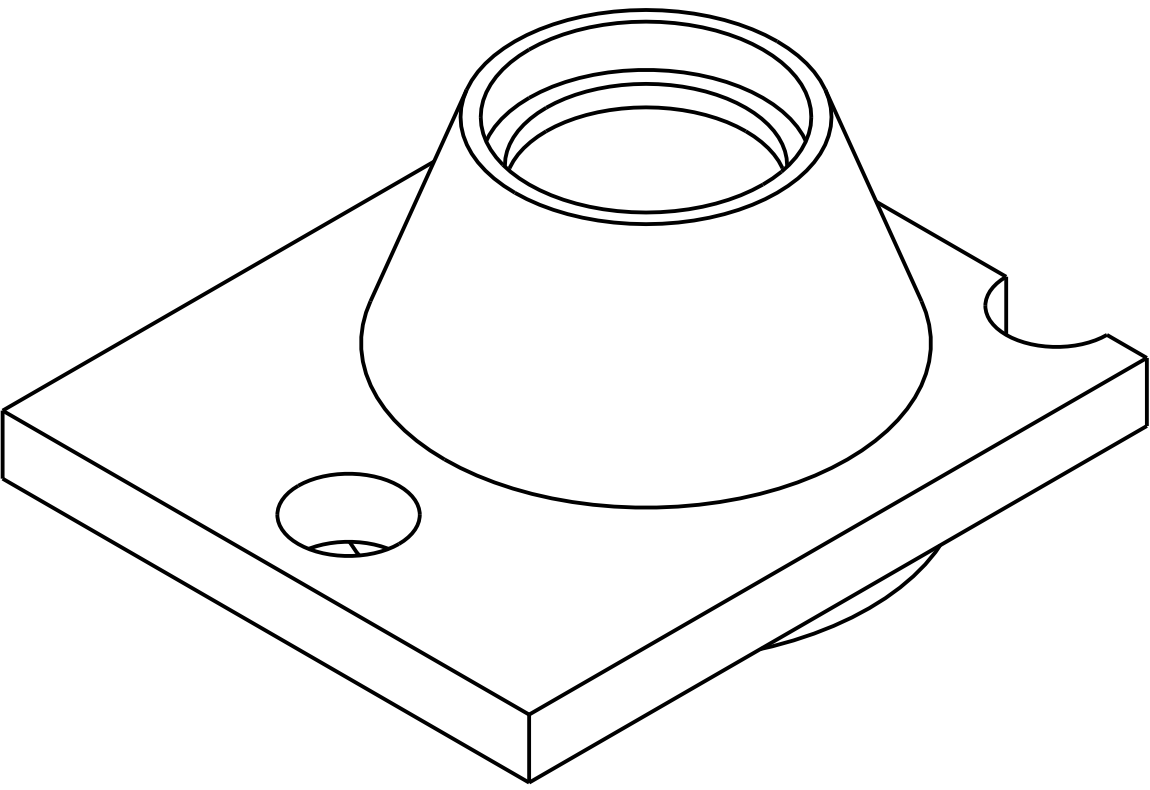




REVISIONS					
ZONE	REV	DESCRIPTION	DWN	CHK	APVD
	AA	INITIAL RELEASE	URONEI	BENETTI	BENETTI
				DATE	12/05/08

- NOTES: UNLESS OTHERWISE SPECIFIED
- APPLICABLE STANDARDS/SPECIFICATIONS:
ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING
ASME B46.1-2002, SURFACE TEXTURE
ASME Y14.36M-1996, SURFACE TEXTURE SYMBOLS
ASME Y14.38-2007, ABBREVIATIONS AND ACRONYMS
 - 125/ ALL MACHINED SURFACES.
 - BREAK EDGES $.005 - .010$ R OR CHAMFER.
 - ALL FILLETS, R $.010$ MAX.
 - PROTECT PART AND FINISHED SURFACES DURING SHIPPING AND HANDLING.
 - BAG COMPONENT USING A POLYETHYLENE BAG.
TAG EXTERIOR OF BAG WITH DRAWING NUMBER AND TABULATION NUMBER (IF APPLICABLE). USE $.250$ HIGH CHARACTERS MINIMUM.



PICTORIAL VIEW

		BLACK DELRIN		
QTY REQD	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION/MATERIAL	MATERIAL SPECIFICATION	ITEM NO
PARTS LIST				

CLASSIFICATION: UNCLASSIFIED

OFFICIAL USE ONLY

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LEVEL 1 DRAWING
"FORM CHECK ONLY"

CLASSIFICATION:
UNCLASSIFIED

INCH					
THIRD ANGLE PROJECTION					
		CONTRACT NO		LAWRENCE LIVERMORE NATIONAL LABORATORY LAWRENCE LIVERMORE NATIONAL SECURITY-LLC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		APPROVALS		DATE	
DECIMALS ± NA		ORIGINATOR BENETTI		9/30/08	
ANGLES ± NA		DRAWN URONEI		12/05/08	
DO NOT SCALE THIS DRAWING		CHECKED BENETTI		12/05/08	
AAA08-504990		APPROVED BENETTI		12/05/08	
NEXT ASSY		ENGINEERING GROUP		DWG LEVEL	
APPLICATIONS		TRED/1E&DG		1	
		TITLE		ASTEP PCR MODULE ASSEMBLY LENS HOLDER	
		SIZE		CAGE CODE	
		D		14067	
		DWG NO		AAA08-504168 - AA	
		SCALE		NONE	
		STATUS: REL		SHEET 1 OF 1	