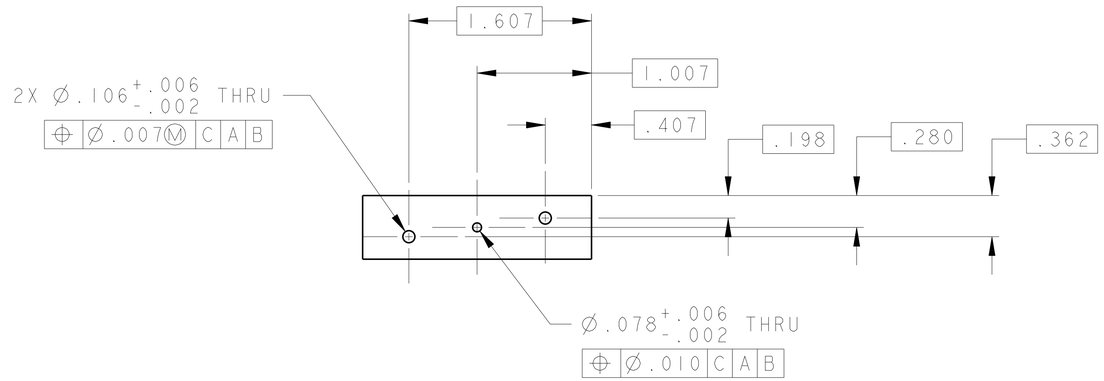
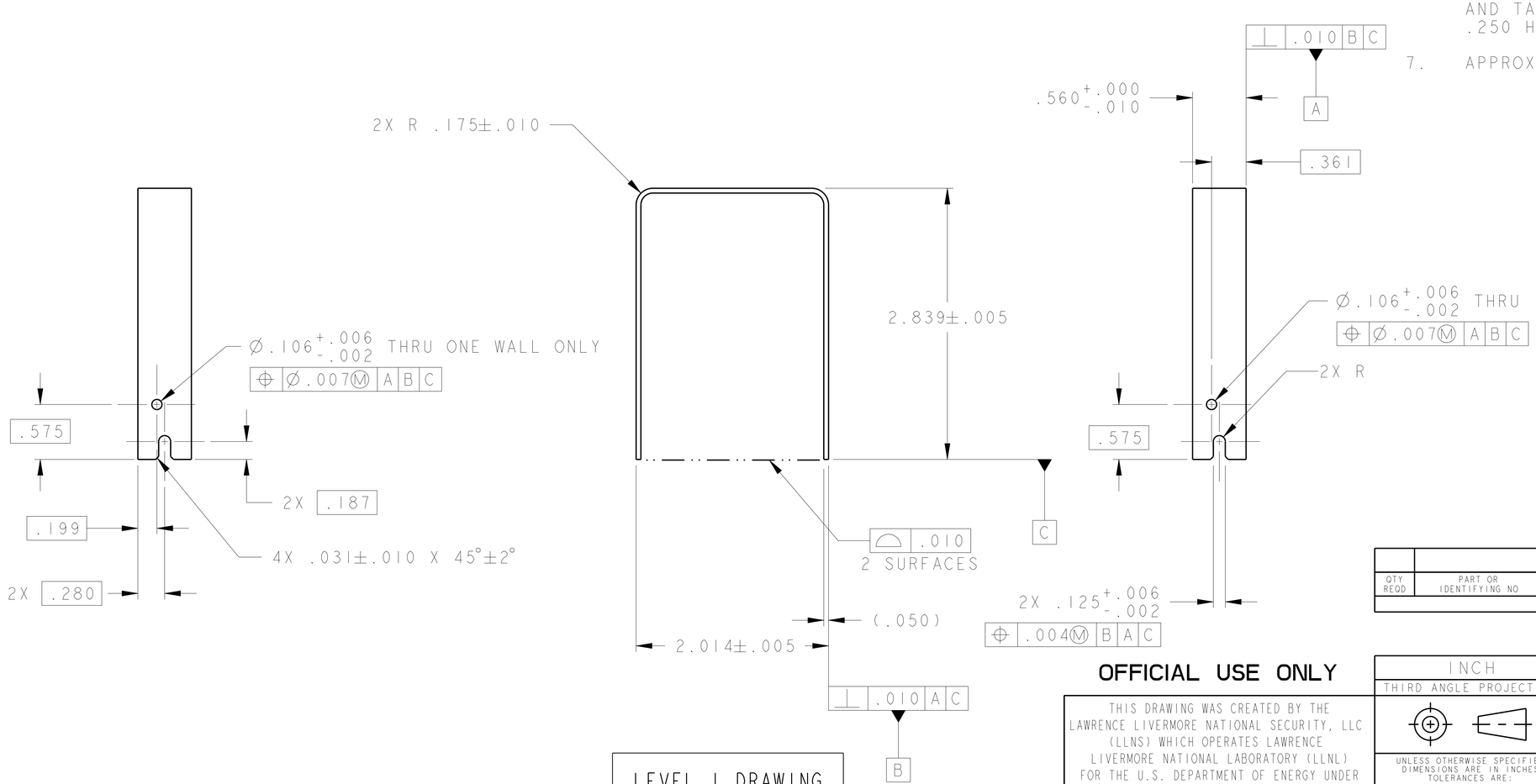
CLASSIFICATION:
UNCLASSIFIED

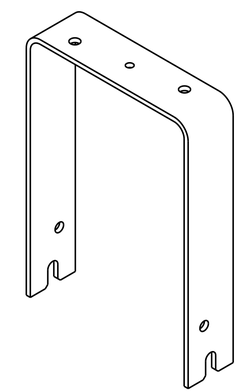
REVISIONS						
ZONE	REV	DESCRIPTION	DWN	CHK	APVD	DATE
	AA	INITIAL RELEASE	URONEI	BENETTI	BENETTI	12/05/08



NOTES: UNLESS OTHERWISE SPECIFIED

1. APPLICABLE STANDARDS/SPECIFICATIONS:
   ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING
   ASME B46.1-2002, SURFACE TEXTURE
   ASME Y14.36M-1996, SURFACE TEXTURE SYMBOLS
   ASME Y14.38-2007, ABBREVIATIONS AND ACRONYMS
2. 125√ ALL MACHINED SURFACES.
3. BREAK EDGES .005 - .010 R OR CHAMFER.
4. ANODIZE PART PER MIL-A-8625F, TYPE 2, CLASS 2, DYE COLOR BLACK.
5. PROTECT PART AND FINISHED SURFACES DURING SHIPPING AND HANDLING.
6. BAG COMPONENT USING A POLYETHYLENE BAG. TAG EXTERIOR OF BAG WITH DRAWING NUMBER AND TABULATION NUMBER (IF APPLICABLE). USE .250 HIGH CHARACTERS MINIMUM.
7. APPROXIMATE WEIGHT IS LBS.





PICTORIAL VIEW

QTY REQD	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION/MATERIAL	MATERIAL SPECIFICATION	ITEM NO
		SHEET, .050 THK 5052 AL		

PARTS LIST

CLASSIFICATION: UNCLASSIFIED

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INCH
THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
DECIMALS ± NA
ANGLES ±NA
DO NOT SCALE THIS DRAWING

AAA08-504989	
NEXT ASSY	USED ON
APPLICATIONS	

CONTRACT NO

APPROVALS	DATE
ORIGINATOR BENETTI	10/2/08
DRAWN URONEI	12/05/08
CHECKED BENETTI	12/05/08
APPROVED BENETTI	12/05/08
ENGINEERING GROUP TRED/IE&DG	DWG LEVEL 1

LAWRENCE LIVERMORE NATIONAL LABORATORY
LAWRENCE LIVERMORE NATIONAL SECURITY-LLC

TITLE
ASTEP
PCR HEATER MODULE ASSEMBLY
HEATER MODULE COVER

SIZE	CAGE CODE	DWG NO	REV
D	14067	AAA08-504176	AA

SCALE NONE SHEET 1 OF 1

STATUS: REL

LEVEL 1 DRAWING
"FORM CHECK ONLY"

CLASSIFICATION:
UNCLASSIFIED

PROJ	REVISION	VERSION	RELEASE
MODEL:	AA	5	REL
DRAWING:	AA	1	REL

MODEL: AAA08-504176
DRAWING: AAA08-504176
PROJE

DRAWING NUMBER	REV	SH
AAA08-504176	AA	1