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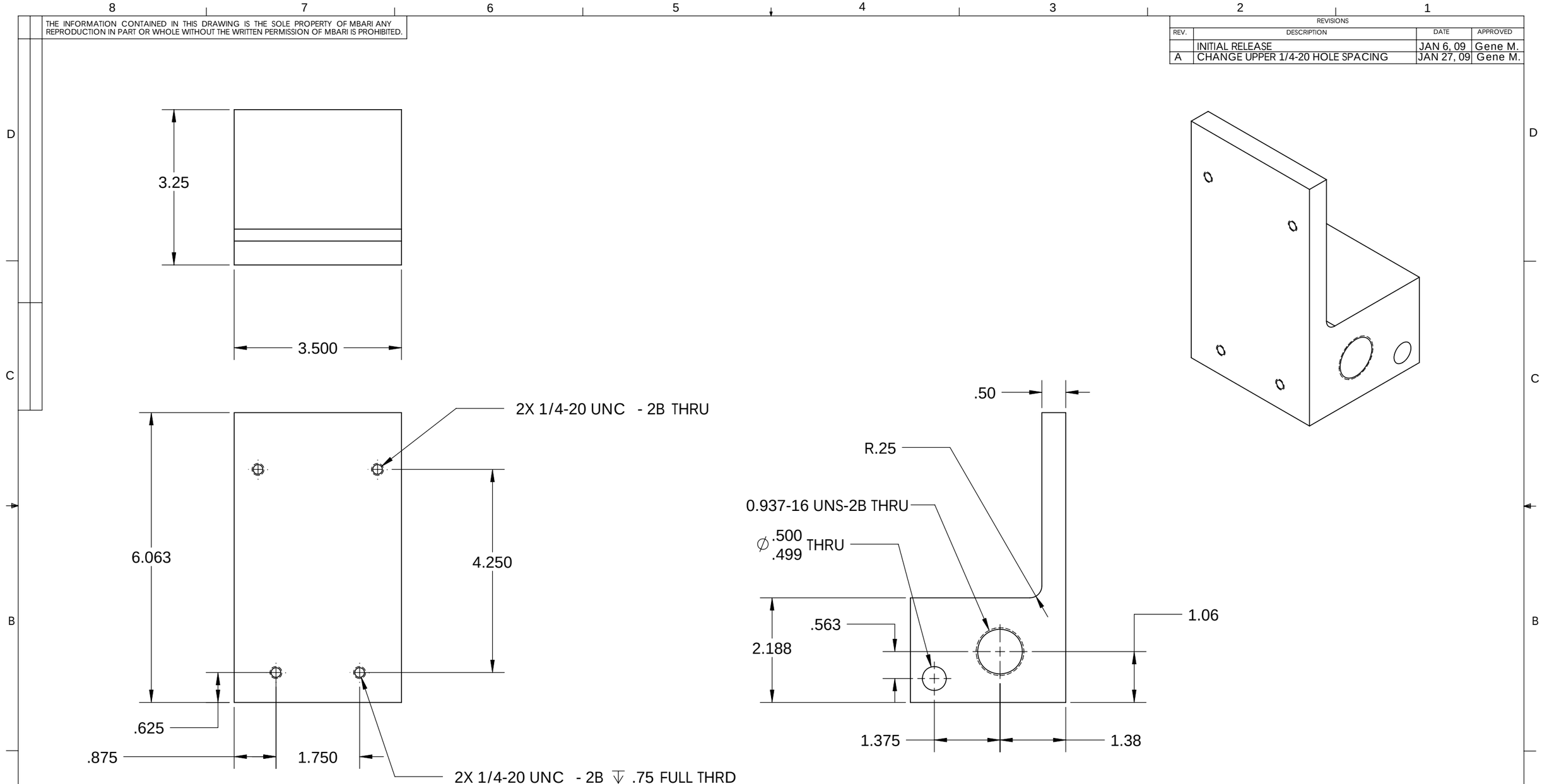
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	JAN 6, 09	Gene M.
A	CHANGE UPPER 1/4-20 HOLE SPACING	JAN 27, 09	Gene M.



ITEM NO.	QTY.	DESCRIPTION	MATERIAL	WEIGHT
1	1		Alum., 6061-T6	

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°

THIRD ANGLE PROJECTION

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN	Gene M.
ENGINEER	Gene M.
CHECKED	
PROJECT NO.	708602
PROJECT	ESP Profiler
MAT'L	

Monterey Bay Aquarium Research Institute
M B A R I
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

GUIDE BLOCK

SIZE	DWG. NO.	REV.
B	10020282	A

SCALE 1:2 | CAD FILE: | SHEET 1 OF 1

Status: