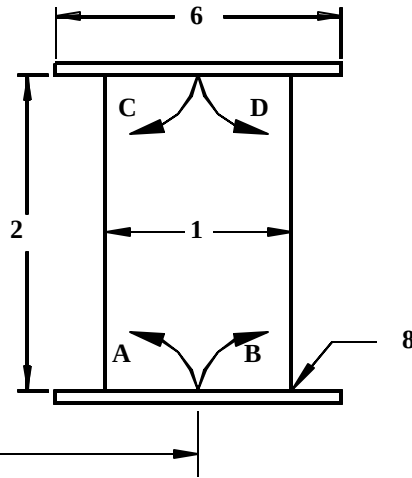


Information for Grooved Sleeves and Cores

LeBus International, Inc.
P.O. Box 2352
Longview, TX 75606
Phone 903-758-5521
Fax 903-757-7782

Fixed Point

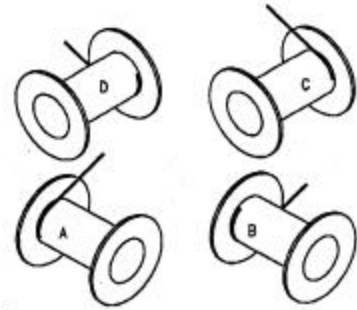


Left Hand Grooves

A entry – Overwound
D entry – Underwound

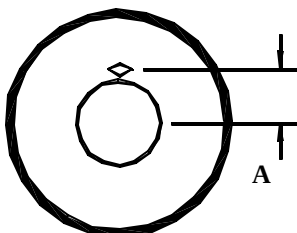
Right Hand Grooves

B entry – Underwound
C entry – Overwound



1. Drum Diameter _____
2. Drum Length or Width _____
3. Wire Rope Size, Construction, Type, and Mfg. _____
4. Amount of Rope on Drum _____
5. Are Drum Flanges Worn? _____ New? _____
6. Drum Flanges O.D. _____
7. Distance to Fixed Sheave _____
8. Size of Drum Fillet _____
9. Is your Drum Grooved or Plain? _____
10. Drum Use (i.e. Oilfield, Marine, Logging, Construction, Crane, etc.) _____
11. Will the Sleeve be Bolted or Welded onto the drum? _____ Bolted On _____ Welded On
12. Type of material: Drum - Steel _____ Cast Iron _____ Other _____
Flanges - Steel _____ Cast Iron _____ Other _____
13. Maximum and Minimum Load on the rope while spooling _____ Max. _____ Min.
14. Specify Right or Left Hand grooving. Circle the above arrow on the sketch to indicate the correct wire rope entry and movement.
15. How is the Wire anchored to the drum? _____ Through the Flange _____ Through the Core

Type I



A = _____
B = _____
C = _____
D = _____
E = _____

Type II

