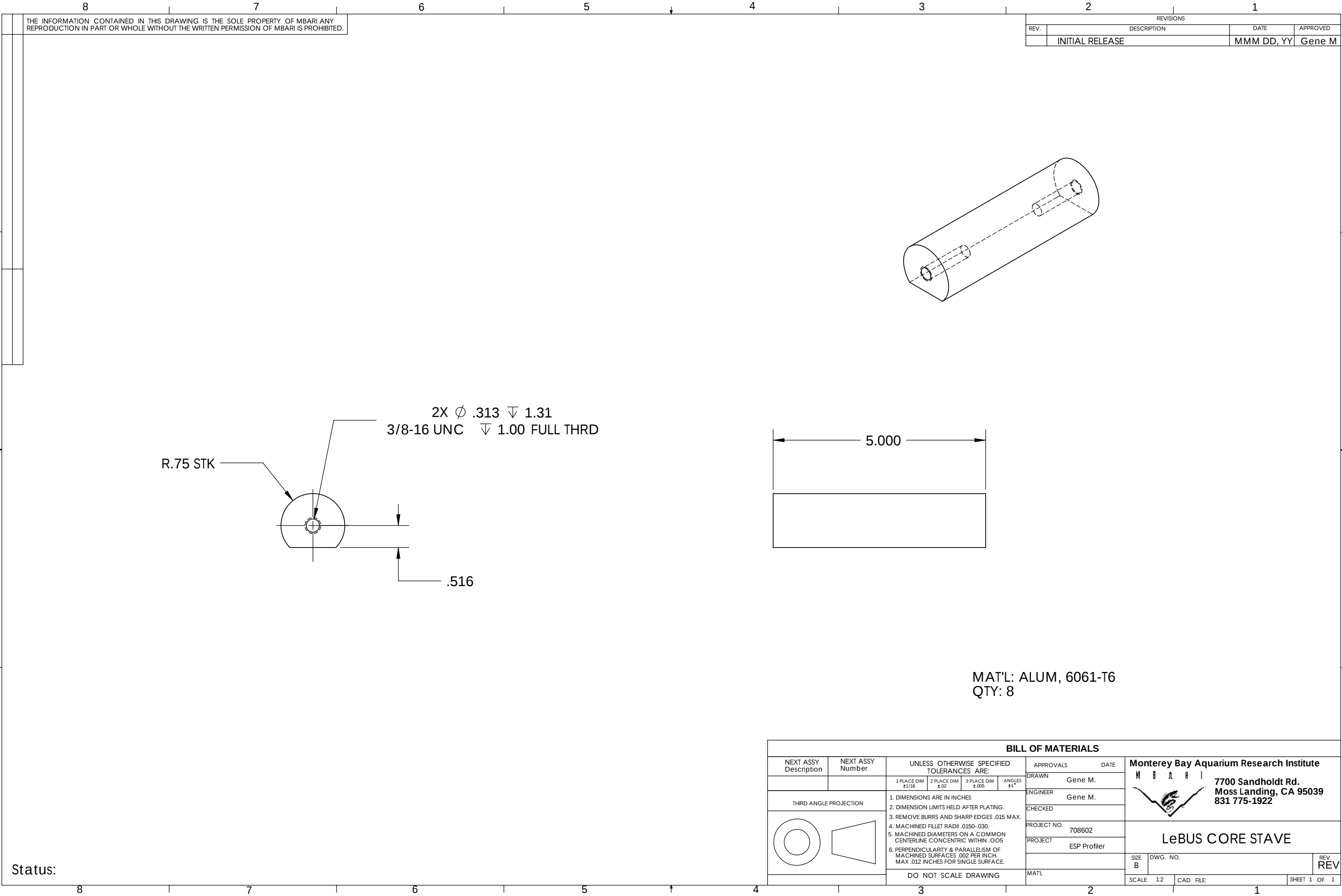




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	MMM DD, YY	Gene M

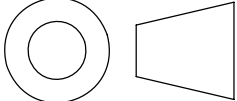
2X ϕ .313 ∇ 1.31
3/8-16 UNC ∇ 1.00 FULL THRD

R.75 STK

.516

5.000

MAT'L: ALUM, 6061-T6
QTY: 8

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO. 708602			
						PROJECT ESP Profiler			
		DO NOT SCALE DRAWING				MAT'L		DATE	
						SCALE 1:2		CAD FILE:	
						SHEET 1 OF 1			

Monterey Bay Aquarium Research Institute

M B A R I



7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

LeBUS CORE STAVE

Monterey Bay Aquarium Research Institute
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

LeBUS CORE STAVE