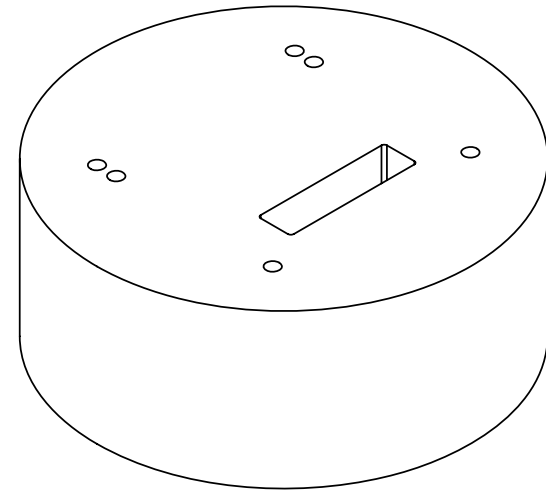
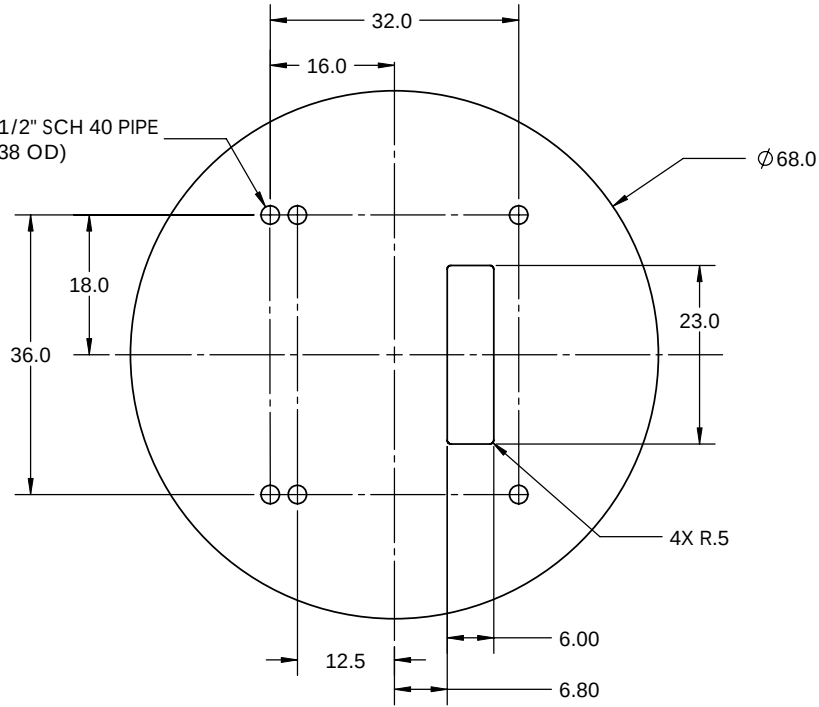


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NOTES:

1) All holes sleeved with 2-1/2" Sch. 40 PVC pipe.
Start 1/4" below top, end 1/2" above bottom

6X SIZE FOR 2-1/2" SCH 40 PIPE
($\phi 2.38$ OD)



Mat'l: Surlyn 4.5 pcf foam

MBARI Contact: Gene Massion
831 7751922
magene@mbari.org

Status:

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute			
		1. PLACE DIM $\pm .010$	2. PLACE DIM $\pm .010$	3. PLACE DIM $\pm .005$	ANGLES $\pm .1^\circ$	DRAWN	Gene M.			7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.			ESP PROFILER FLOAT		
		2. DIMENSION LIMITS FIELD AFTER PLATING				CHECKED						
		3. REMOVE BURRS AND SHARP EDGES PER MAX.										
		4. MACHINED FILLET RADII .015- .025										
5. MACHINED DIAMETERS TO A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT NO.	708602							
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT	ESP Profiler							
DO NOT SCALE DRAWING				MATL	Surlyn			SIZE B	DWG. NO.		REV.	
				SCALE	1:16		CAD FILE:		SHEET 1 OF 1			

ESP PROFILER FLOAT