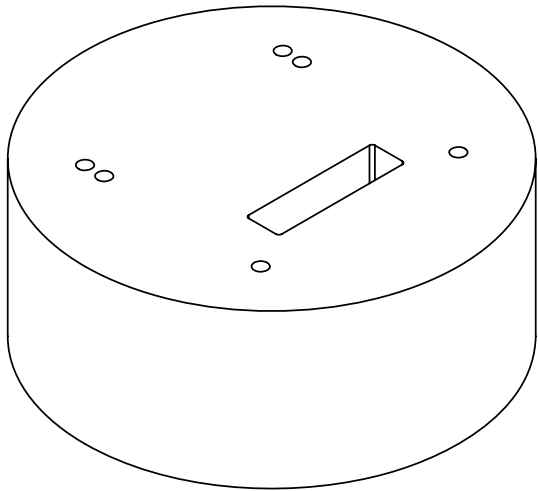
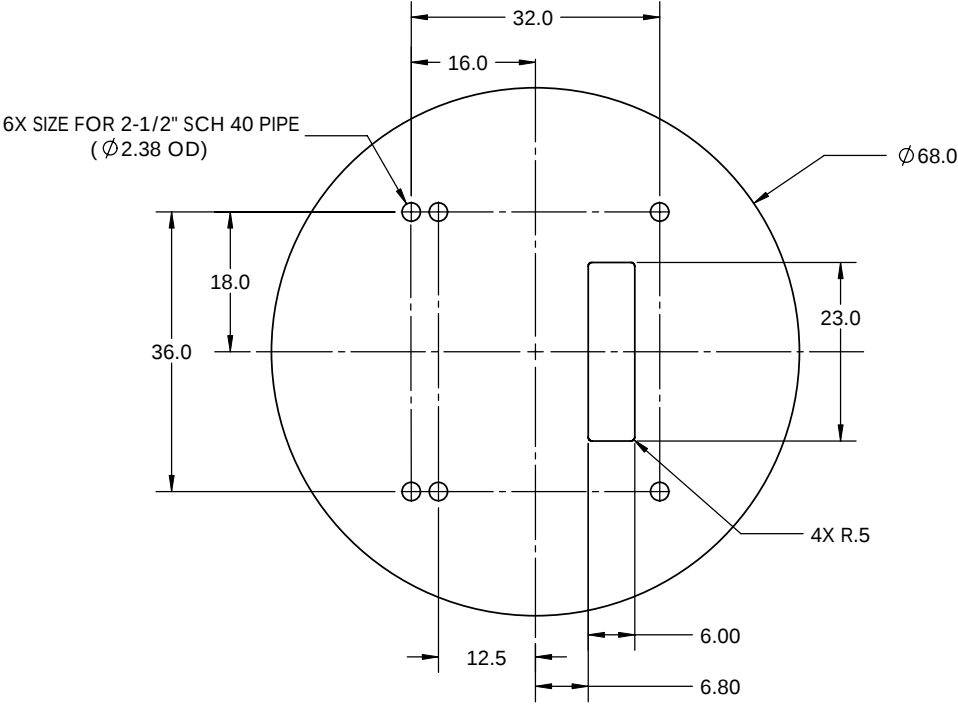
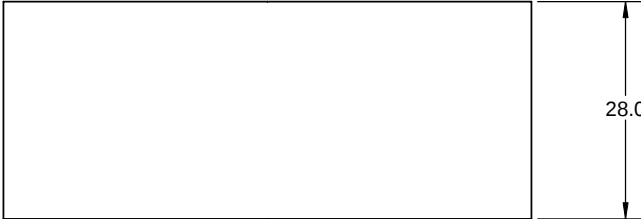


NOTES:
1) All holes sleeved with 2-1/2" Sch. 40 PVC pipe.
Start 1/4" below top, end 1/2" above bottom



Mat'l: Surlyn 4.5 pcf foam
MBARI Contact: Gene Massion
831 7751922
magene@mbari.org



Status:

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
		1. PLACE DIM ±.125	2. PLACE DIM ±.05	3. PLACE DIM ±.005	ANGLES ±.1°	DRAWN	Gene M.	7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.		
THIRD ANGLE PROJECTION		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES PER MAX.				PROJECT NO.	708602		
		4. MACHINED FILLET RADII .015- .005				PROJECT	ESP Profiler		
		5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 FOR INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MATL	Surlyn	SIZE B	DWG. NO.
						SCALE	1:18	CAD FILE	REV
									SHEET 1 OF 1