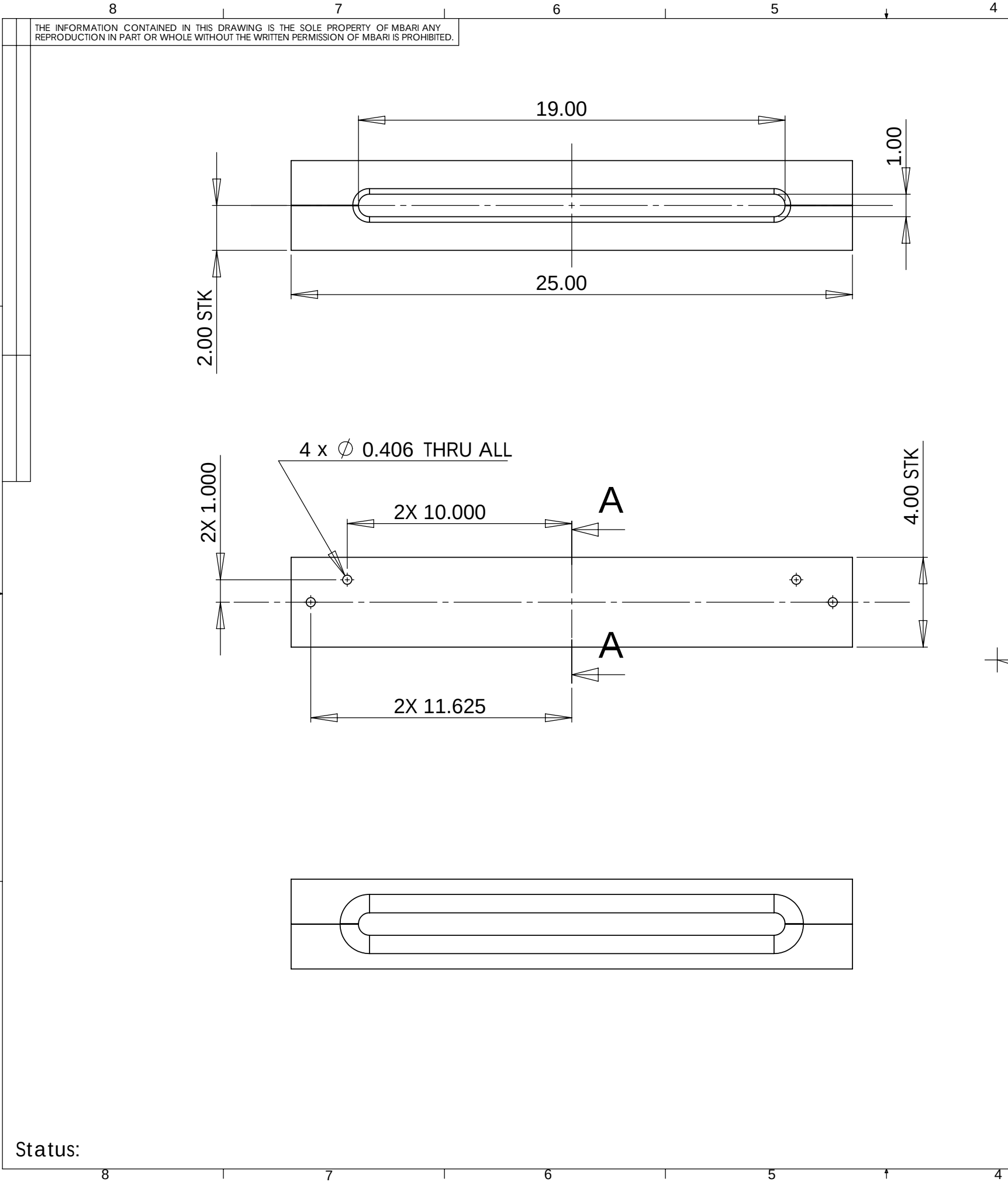
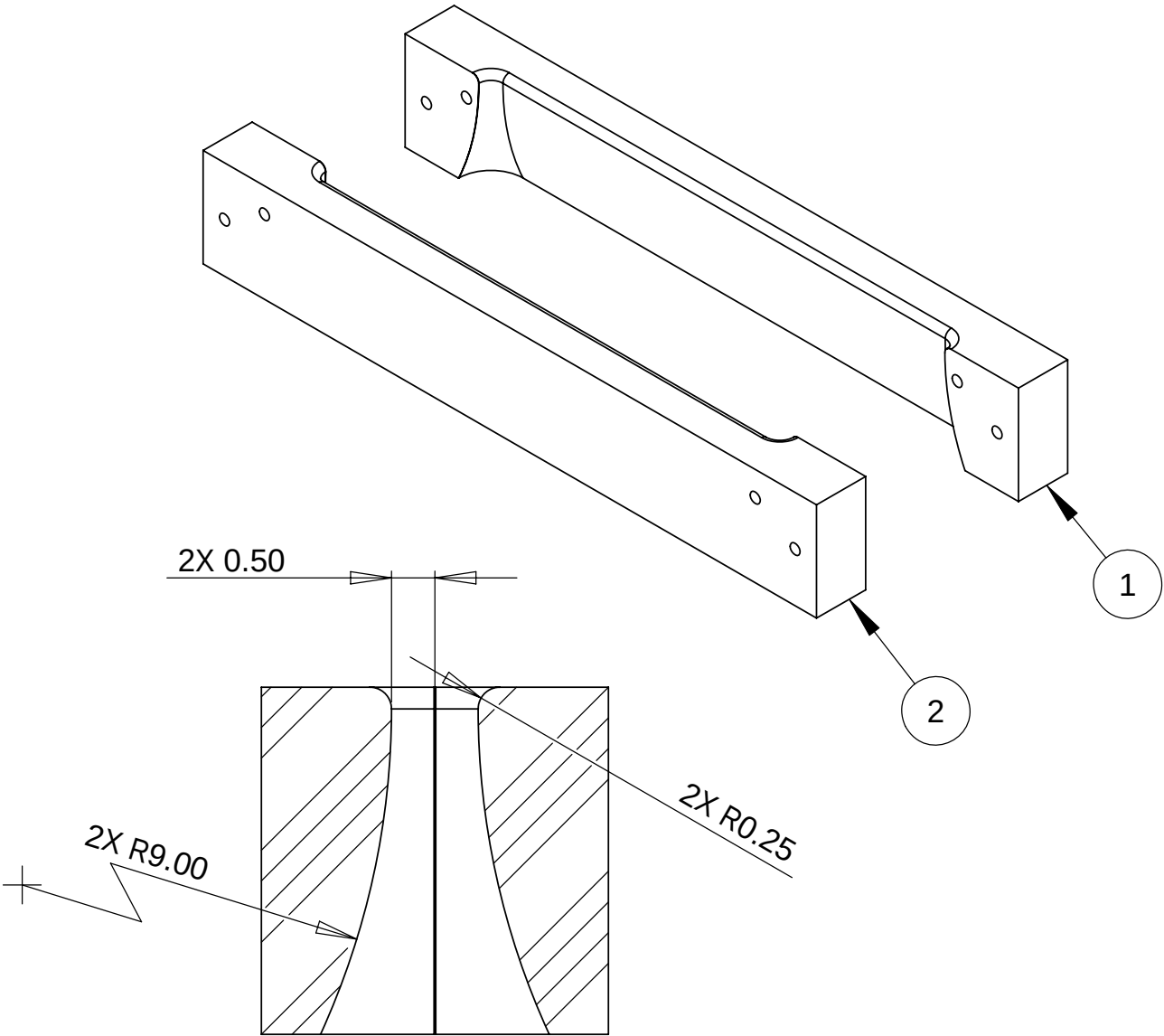




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-	Initial Release	March 15, 2009	Gene M.



SECTION A-A
SCALE 1 : 2

ITEM NO.	PART NUMBER	MATERIAL	QTY.
1	Lower Cable Guide, Front	UHMW	1
2	Lower Cable Guide, Back	UHMW	1

BILL OF MATERIALS				
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
		DO NOT SCALE DRAWING		
		APPROVALS		
		DATE		
		DRAWN Gene M.		
		ENGINEER Gene M.		
		CHECKED		
		PROJECT NO. 708602		
		PROJECT ESP Profiler		
		MAT'L		
		SCALE 1:5		
		CAD FILE:		
		SHEET 1 OF 1		

Status:

Monterey Bay Aquarium Research Institute
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

Lower Cable Guide,
Front & Back

REV.
REV