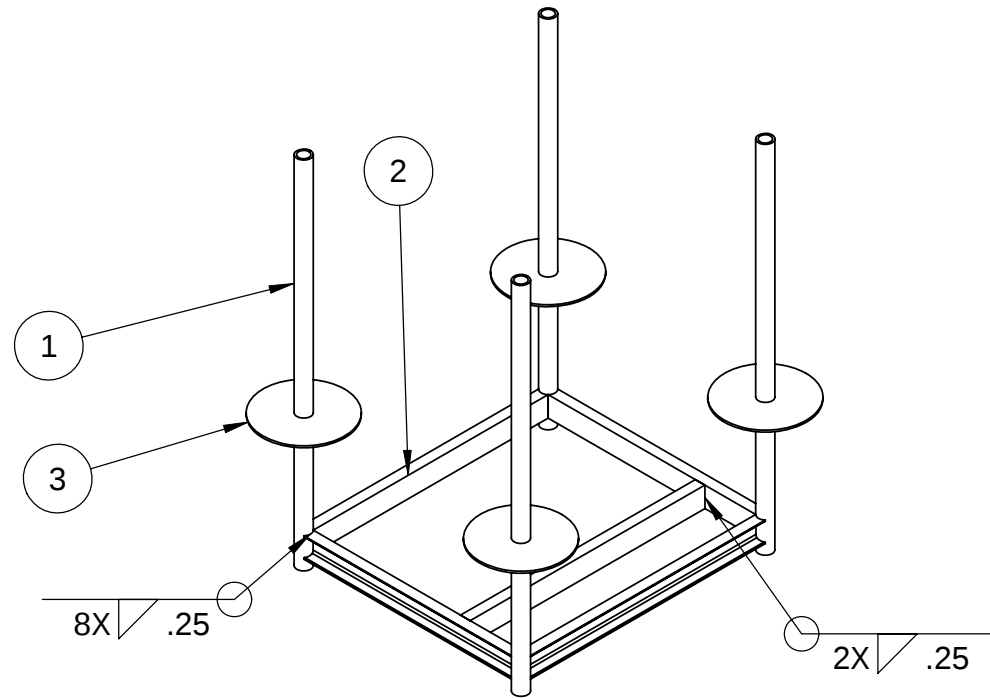
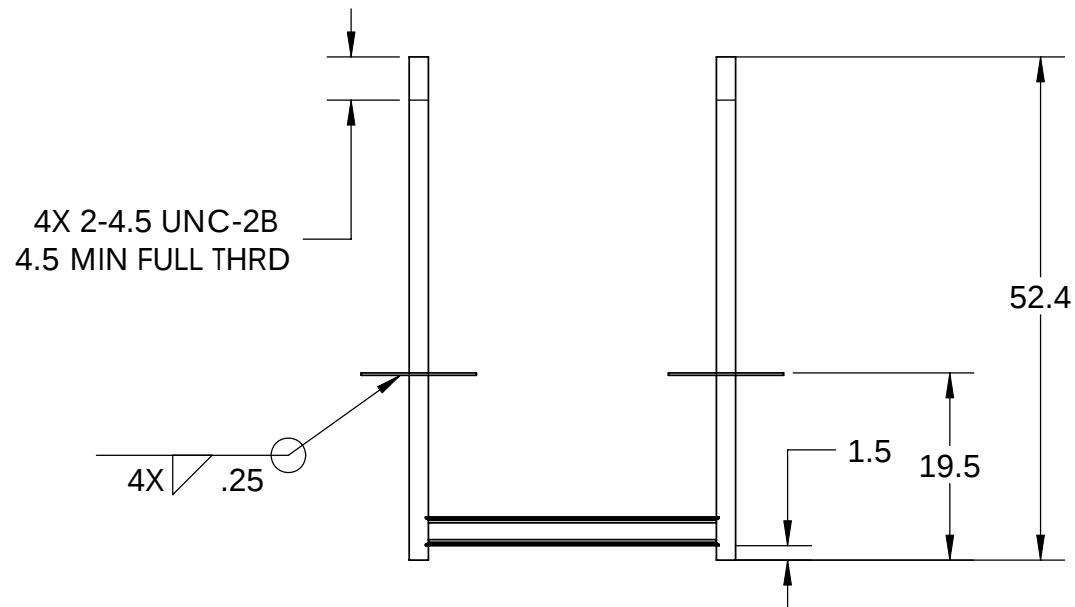
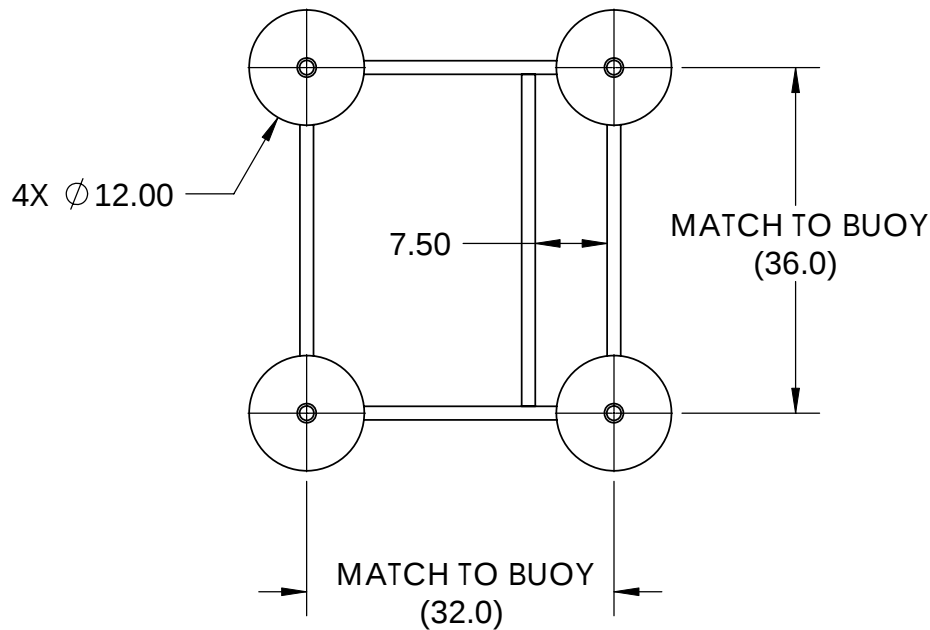
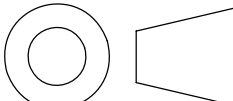


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-	Initial Release	March 15, 2009	Gene M.



ITEM NO.	DESCRIPTION	QTY.
1	2.0 DIA X .25 WALL TUBE, ALUM 6061-T6	4
2	3.0 X 1.41 X 2.41 LB/FT CHANNEL, ALUM 6061-T6	5
3	.25 THK PLATE, ALUM 6061-T6	4

BILL OF MATERIALS																	
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922						
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.								
									ENGINEER	Gene M.							
THIRD ANGLE PROJECTION 				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED									
								PROJECT NO.		708602							
								PROJECT		ESP Profiler							
												SIZE B		DWG. NO.		REV. REV	
								DO NOT SCALE DRAWING		MAT'L		6061 Alloy		SCALE 1:20		CAD FILE:	

Status: