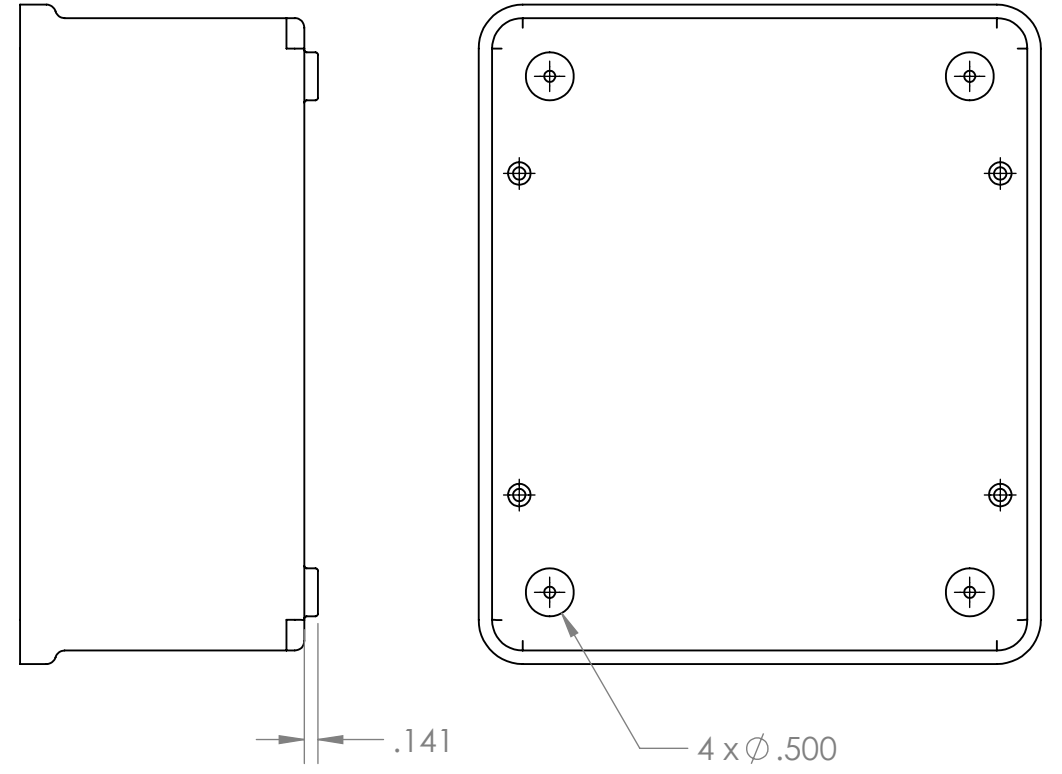
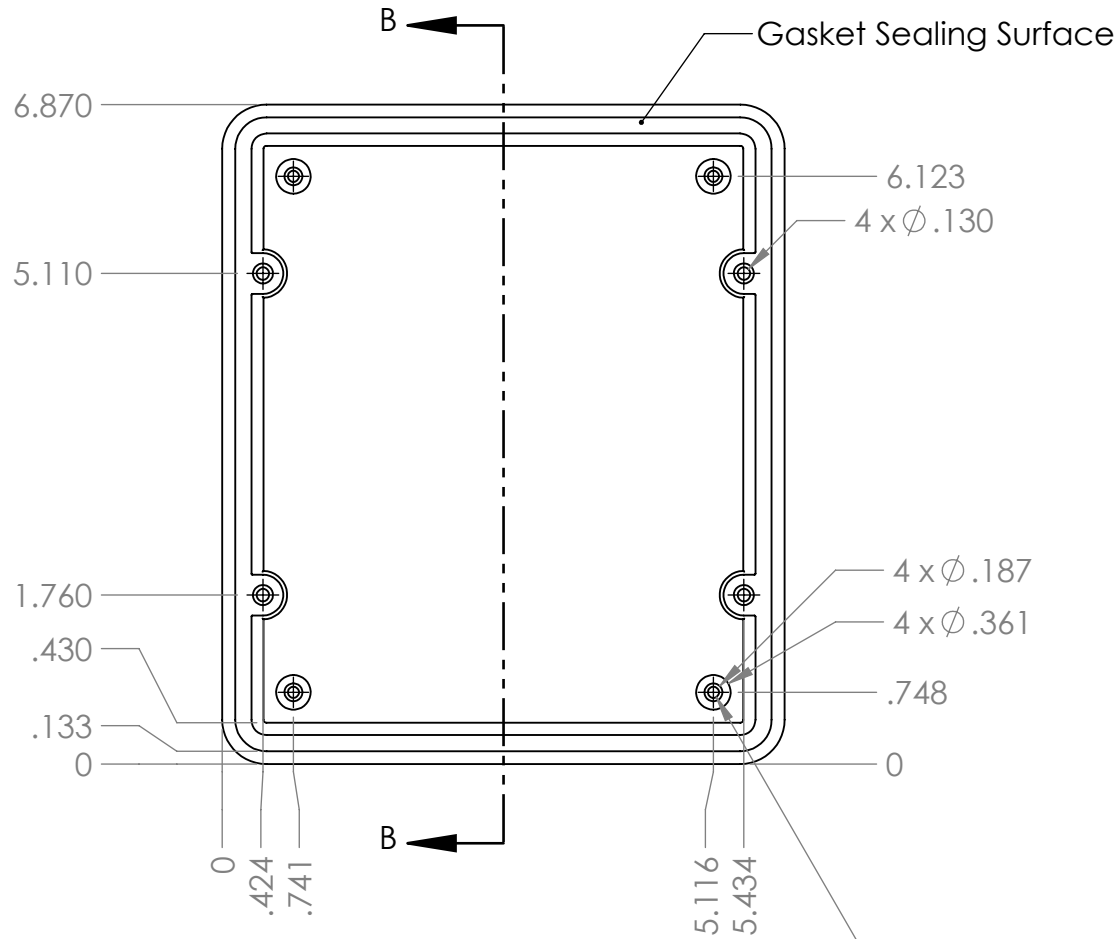
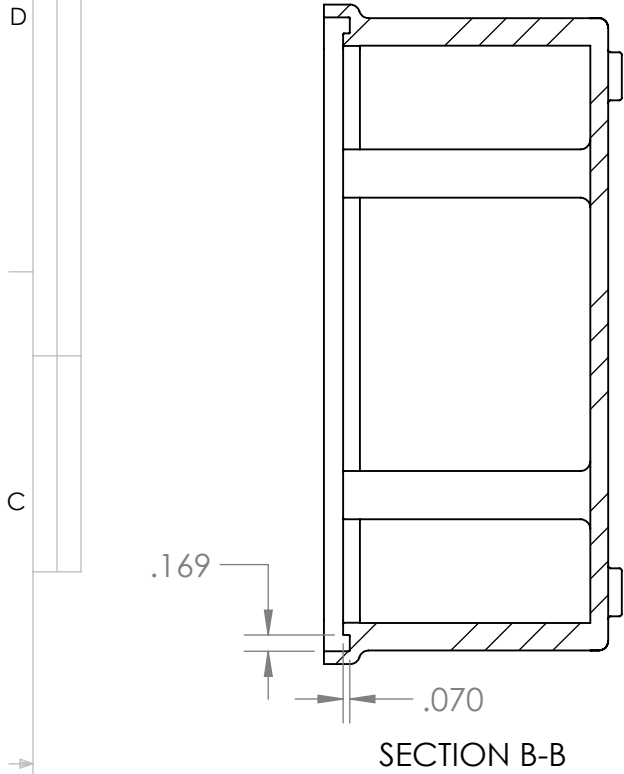
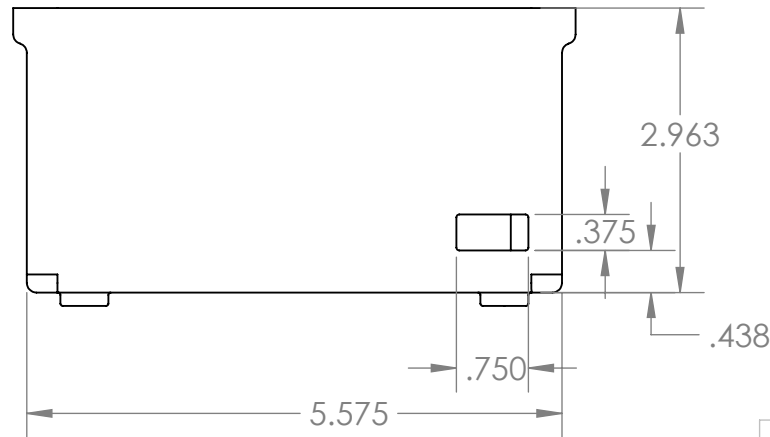
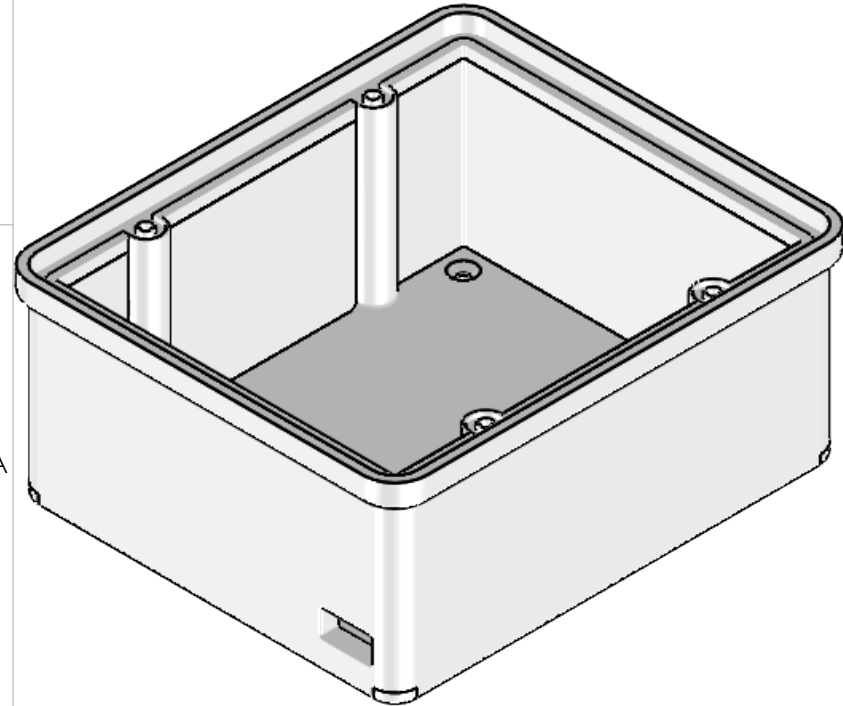


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4 x Ø.116
Drill to Ø.136 and tap to #8-32 THRU post print



BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
					DATE				
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	3/2/2025		
						ENGINEER	Nadia Allaf		
						CHECKED			
						PROJECT NO.	771131.99		
						PROJECT	PCM-SPR		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
									
		DO NOT SCALE DRAWING				MAT'L			
		3				2			
						SCALE 1:2		CAD FILE:	
								1	
								SHEET 1 OF 1	