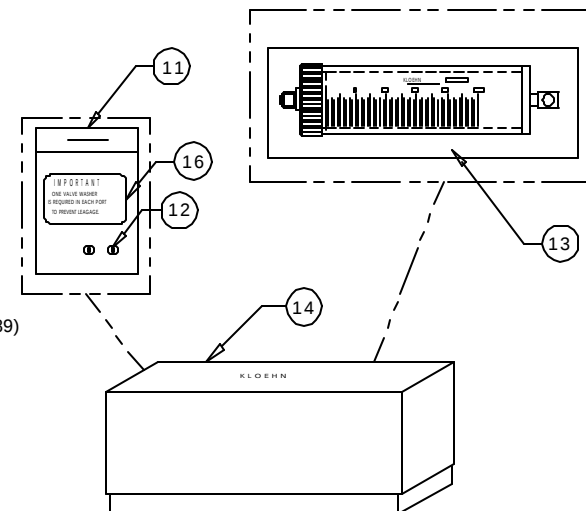
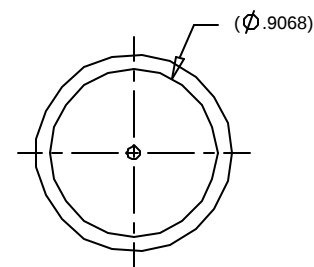
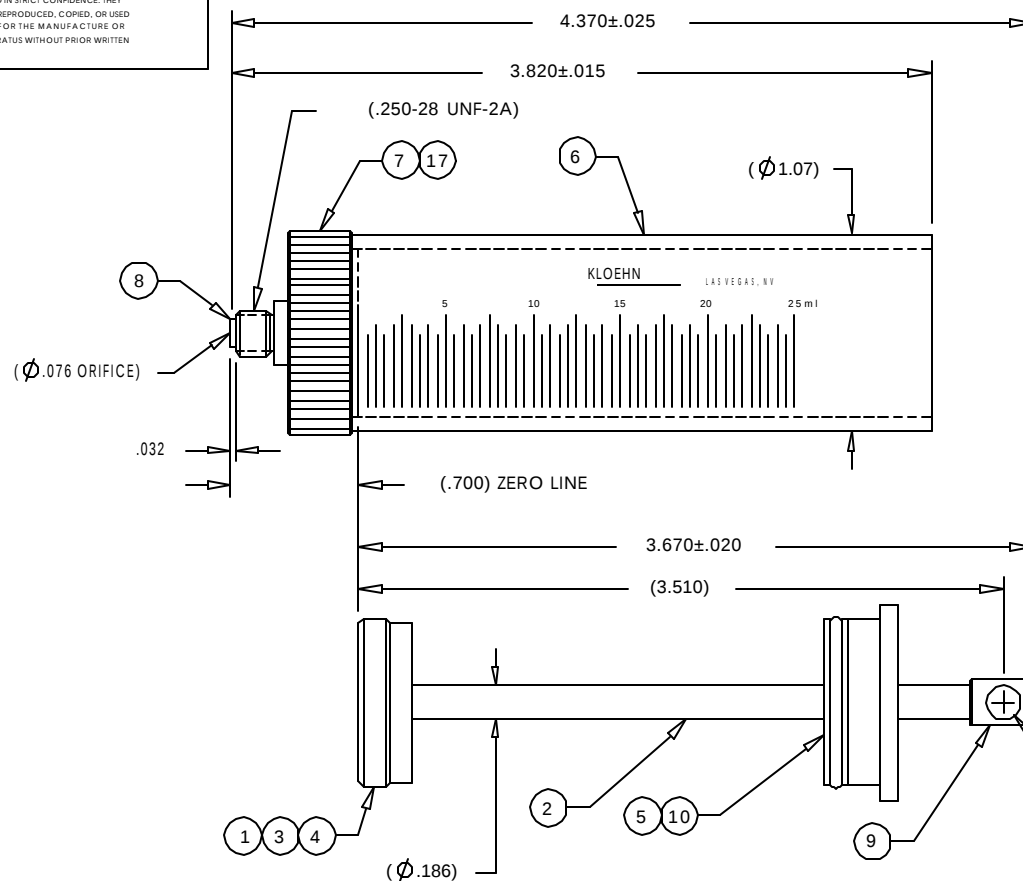


AND ARE ISSUED IN STRICT CONFIDENCE. THEY ARE NOT TO BE REPRODUCED, COPIED, OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT PRIOR WRITTEN PERMISSION.

DATE	REV.	REVISION RECORD	DRAWN	ENG	QA
08/94	IR	INITIAL RELEASE	DXU	RH	REH
01/97	A	PER ECO C3297	RDS	JSH	MB
07/01	A	PRINT CORRECTION	RDS	JSH	MB

ONE VALVE WASHER
IS REQUIRED IN EACH PORT
TO PREVENT LEAKAGE.

SCALE: NONE



SCALE: NONE

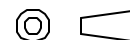
1. SOME HIDDEN LINES REMOVED FOR CLARITY.
2. SYRINGE IS TO CONFORM TO SYR015 UNLESS OTHERWISE NOTED.

3 TEXT TO BE PRINTED IN RED INK.

4. ITEM 15 APPLIED AT SHIPPING.

17	1	16115	SEAL, GLASS BARREL
16	1	17774	LABEL, VALVE WASHER
15	1	16998	LABEL
14	1	17799	BOX
13	1	15501	FOAM INSERT
12	2	14271	SEAL, WASHER
11	1	11772	BAG
10	1	11418	O-RING ID.676
9	1	16861	BUTTON, PLUNGER DH
8	1	17639	SEAL, END CAP
7	1	17613	CAP, END TYPE C
6	1	16111	GLASS BARREL, 25ml
5	1	16110	GUIDE, PLUNGER
4	1	17284	PLUG, END PLUNGER
3	1	17283	TIP, PLUNGER 25ml CS
2	1	16025	ROD, PLUNGER BLANK
1	1	16108	SPRING, CANTED 25ml
ITEM	QTY	PART NO	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
INTERPRETATION PER ANSI Y14.5 & KL PS001
DIMENSIONS APPLY BEFORE PROCESSING
PROCESSING: .0002 MAX THICK PER SURFACE
TOLERANCES: ANGLES $\pm 1^\circ$ FINISH 63 RMS MAX
.XX $\pm .015$.XXX $\pm .005$ HOLES: .002
UNSPECIFIED CONCENTRICITY .008 TIR
UNSPECIFIED INSIDE CORNER RADII .020 MAX
REMOVE BURRS & SHARP EDGES .010 MAX
PROJECTION:



10000 BANBURY CROSS DR.
LAS VEGAS, NV 89134

CUSTOMER		MISCELLANEOUS		SCALE	
N/A				1/1	
MATERIAL					
NOTED					
NOMENCLATURE					
SYRINGE ASSEMBLY, 25ml TYC PG					
SIZE A	DATE 08/04/94	PAGE OF 1/1	DRAWING NUMBER 17601		REV. A