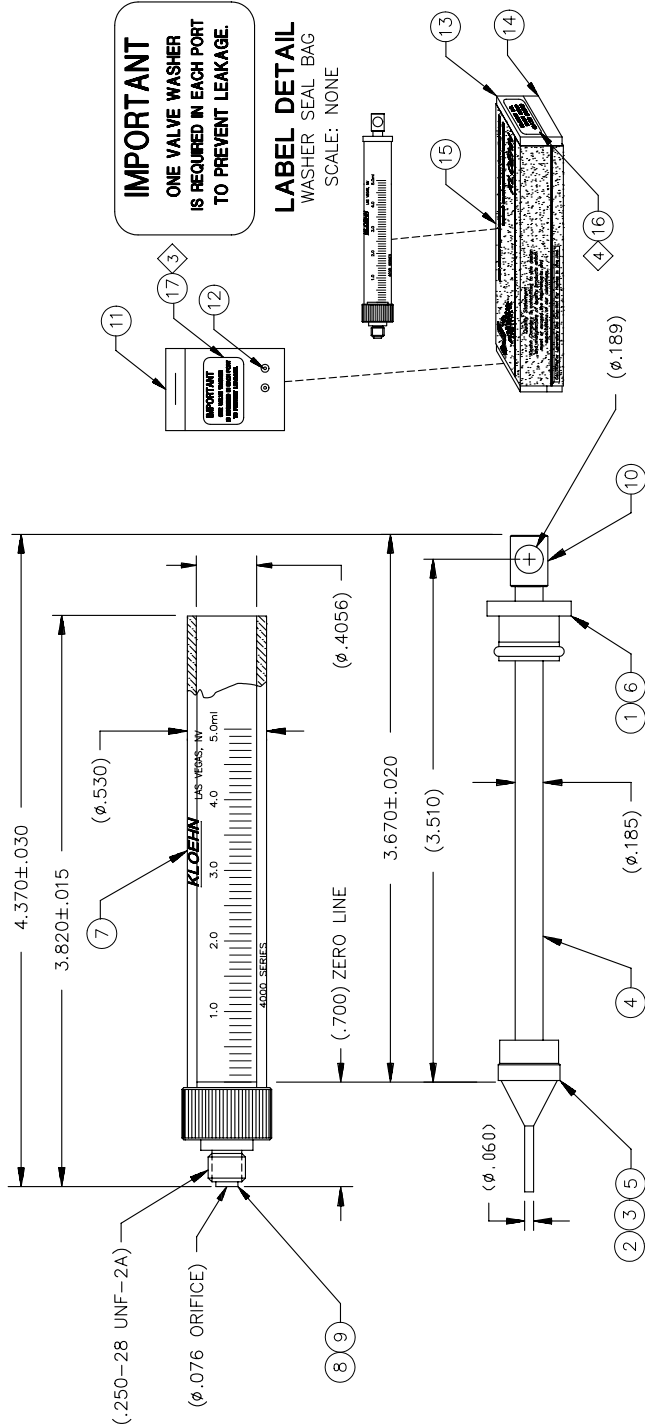


DATE	REV	REVISION RECORD	DRAWN	ENG	QA
06/00	IR	PER ECO C4028	RDS	BS	SA



KLOEHN CO.
18463 (REV)
(DATE CODE)

LABEL DETAIL

SYRINGE BOX

SCALE: NONE

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KLOEHN COMPANY.
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UNLESS OTHERWISE SPECIFIED		KLOEHN Ltd. 10000 BANBURY CROSS DR. LAS VEGAS, NV 89134	
ALL DIMENSIONS ARE IN INCHES	CUSTOMER	N/A	SCALE
INTERPRETATION PER ANSI Y14.5 & KL PS001	MATERIAL		1/1
DIMENSIONS APPLY BEFORE PROCESSING			
PROCESSING: .0002 MAX THICK PER SURFACE			
TOLERANCES: ANGLES ±1° FINISH 63 RMS MAX			
.XX ±.015 .XXX ±.005 HOLES: .002			
UNSPECIFIED CONCENTRICITY .008 TIR			
UNSPECIFIED INSIDE CORNER RADI .020 MAX			
REMOVE BURRS & SHARP EDGES .010 MAX			
PROJECTION:			

ITEM	QTY	PART NO.	DESCRIPTION
17	1	17774	LABEL, VALVE WASHER
16	1	16998	LABEL
15	1	17584	SLEEVE
14	1	14560	BOX, BOTTOM
13	1	14559	BOX, TOP
12	2	14271	SEAL, WASHER
11	1	11772	BAG
10	1	18861	BUTTON, PLUNGER, DH/TED
9	1	18465	SEAL, END CAP
8	1	17611	END CAP, TYPE C
7	1	16028	GLASS BARREL, 5ml
6	1	16027	FLANGE CAP, PLUNGER GUIDE
5	1	16026	END PLUG, PLUNGER
4	1	16025	ROD, PLUNGER OD. .186
3	1	16024	CANTED SPRING, B-SEAL
2	1	18464	TIP PLUNGER, OD. .414
1	1	11411	O-RING ID. .239

NOTES:

1. SYRINGE IS TO CONFORM TO SYR015 UNLESS OTHERWISE NOTED.
2. SOME HIDDEN LINES REMOVED FOR CLARITY.
3. MARK PLASTIC BAG WITH LABEL APPROXIMATELY AS SHOWN. TEXT TO BE PRINTED IN RED INK.
4. MARK BOX WITH LABEL CONTAINING KLOEHN LOGO, PART NUMBER, REVISION AND DATE CODE APPROXIMATELY AS SHOWN.