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BURKERT RACK
1002431-001

F

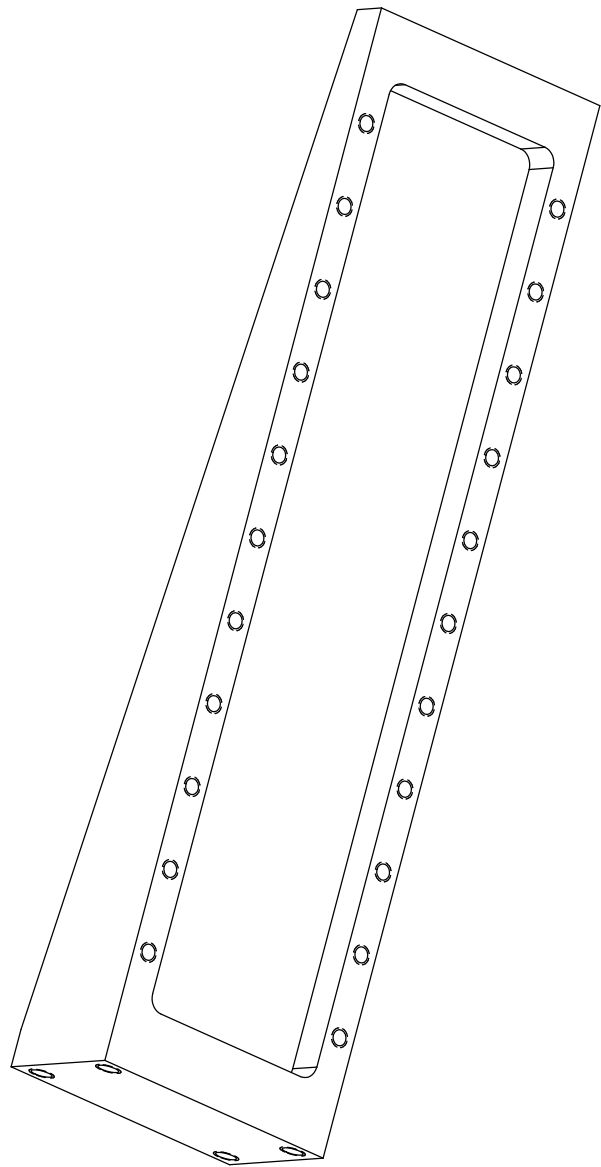
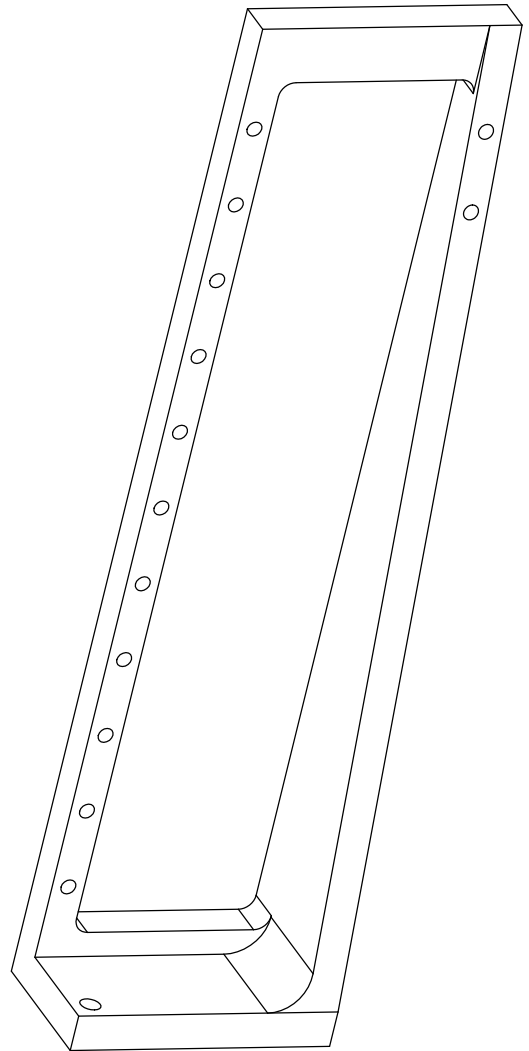
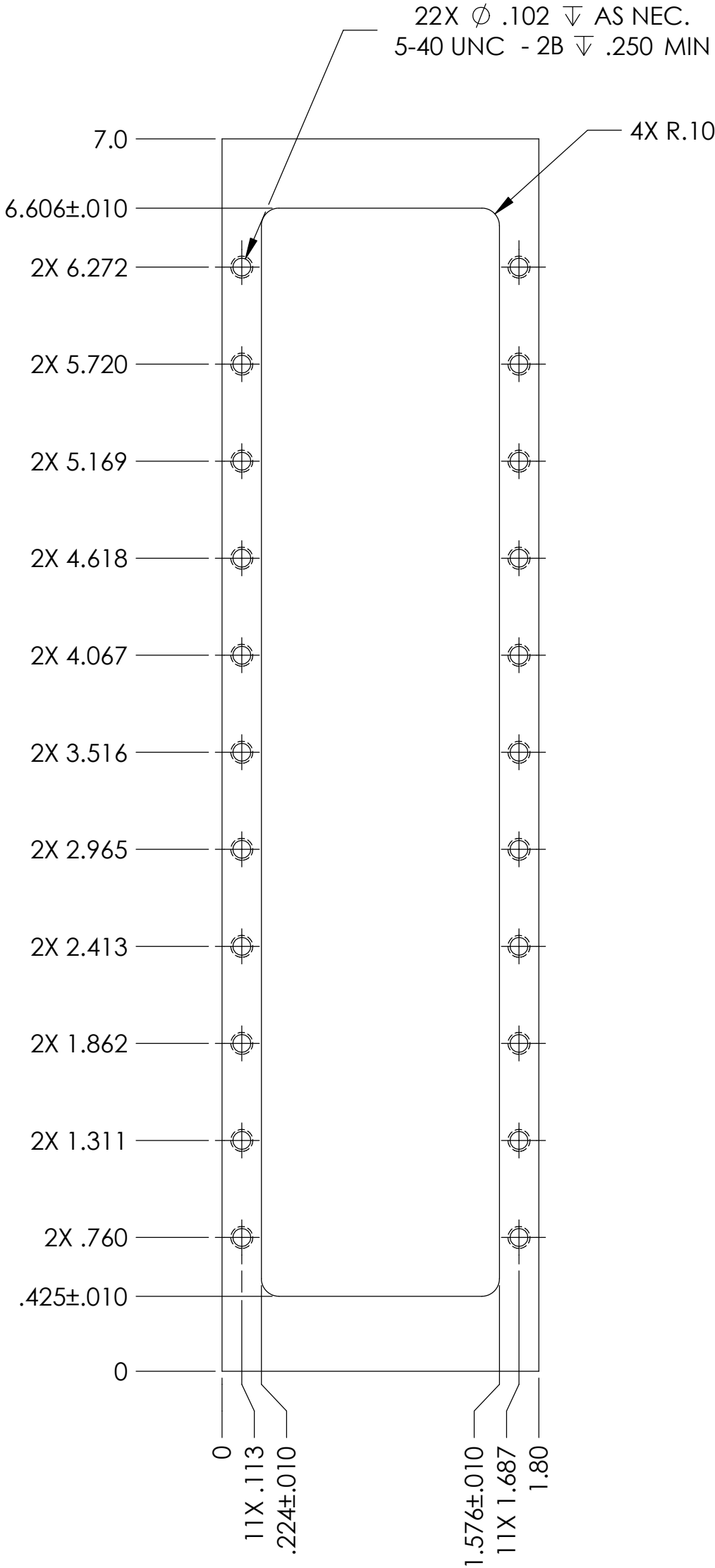
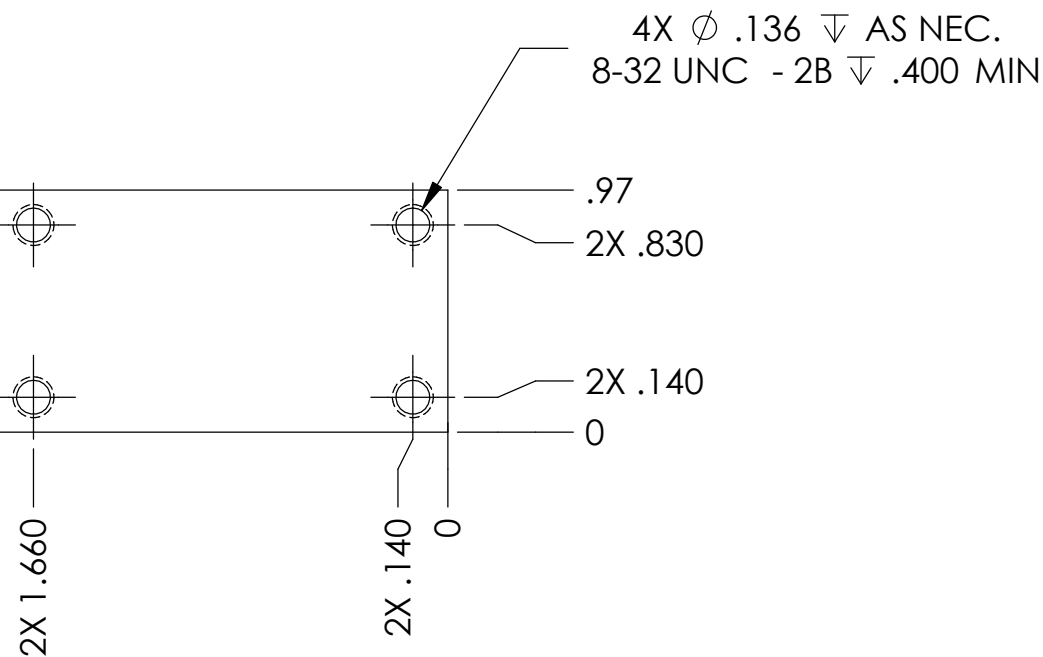
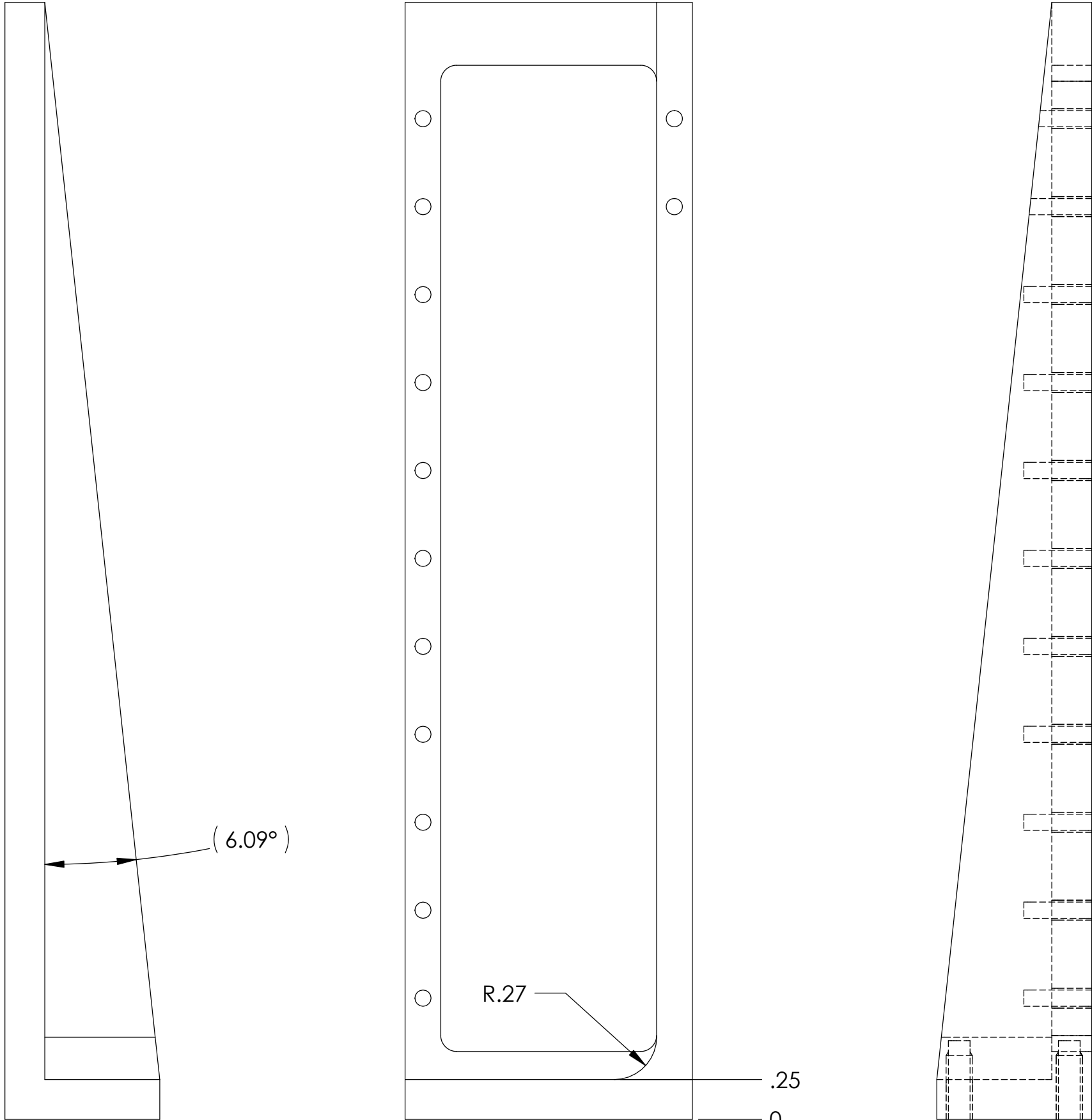
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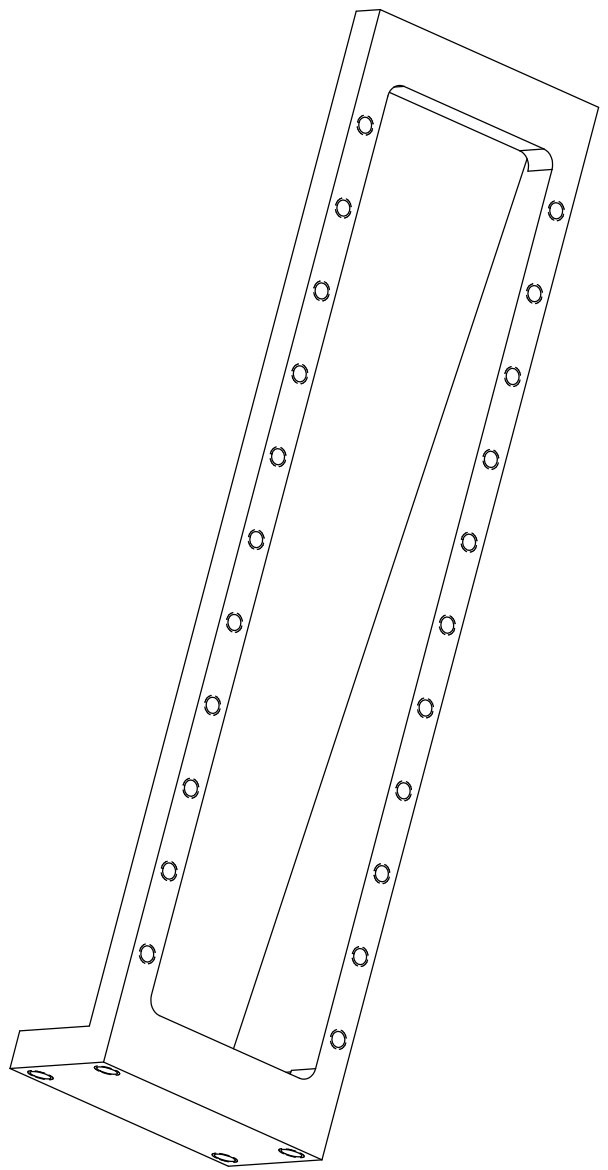
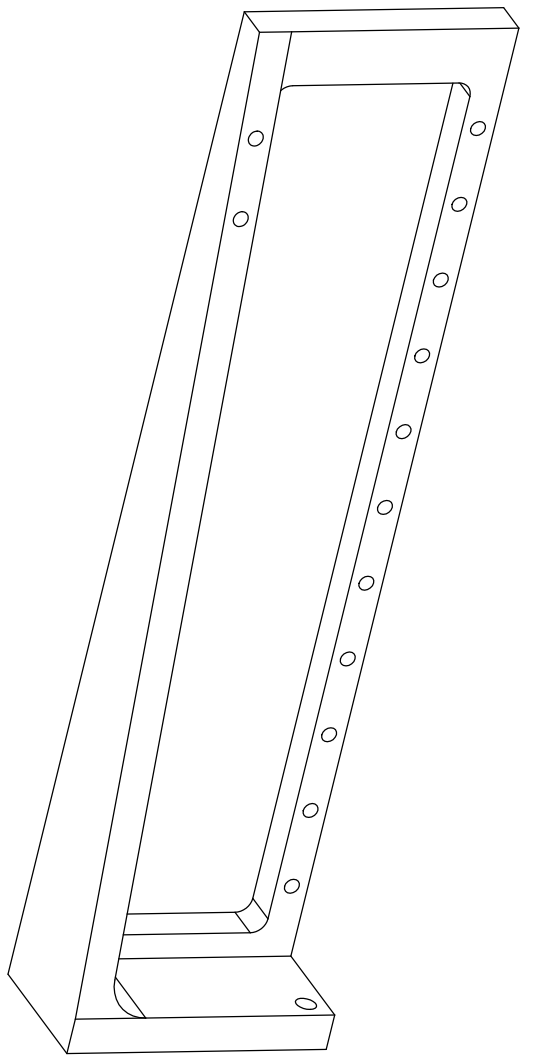
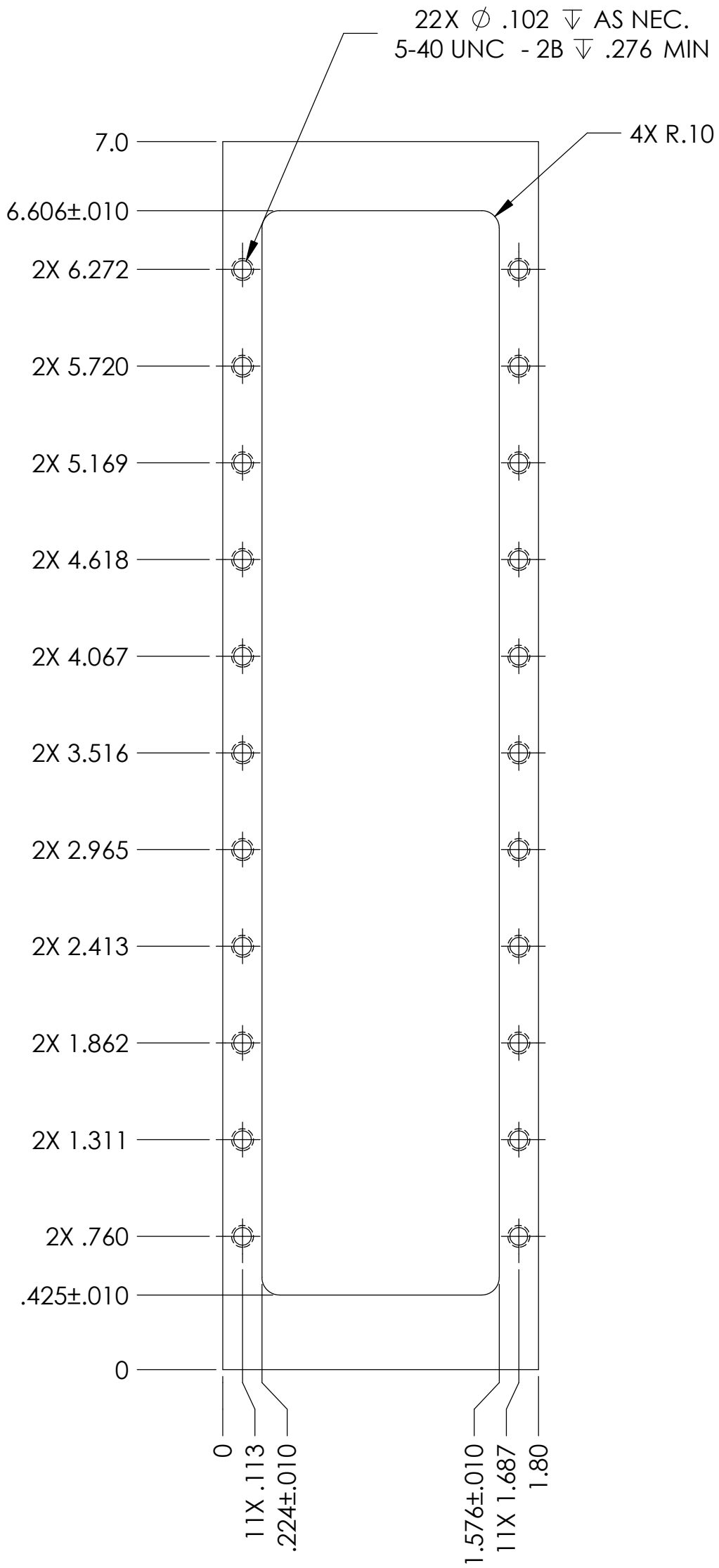
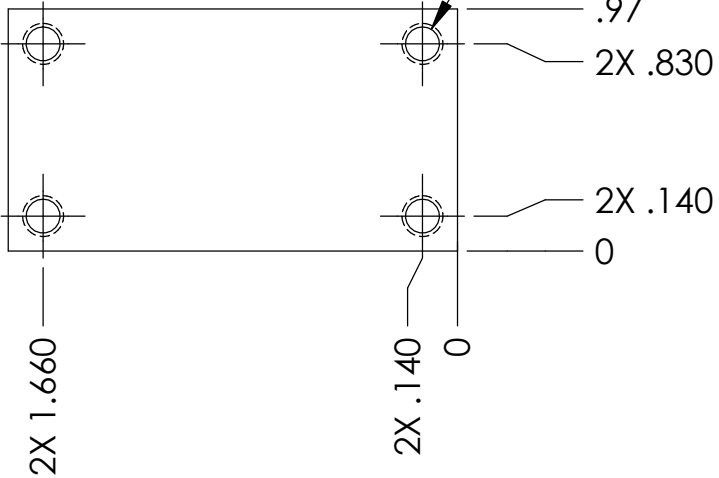
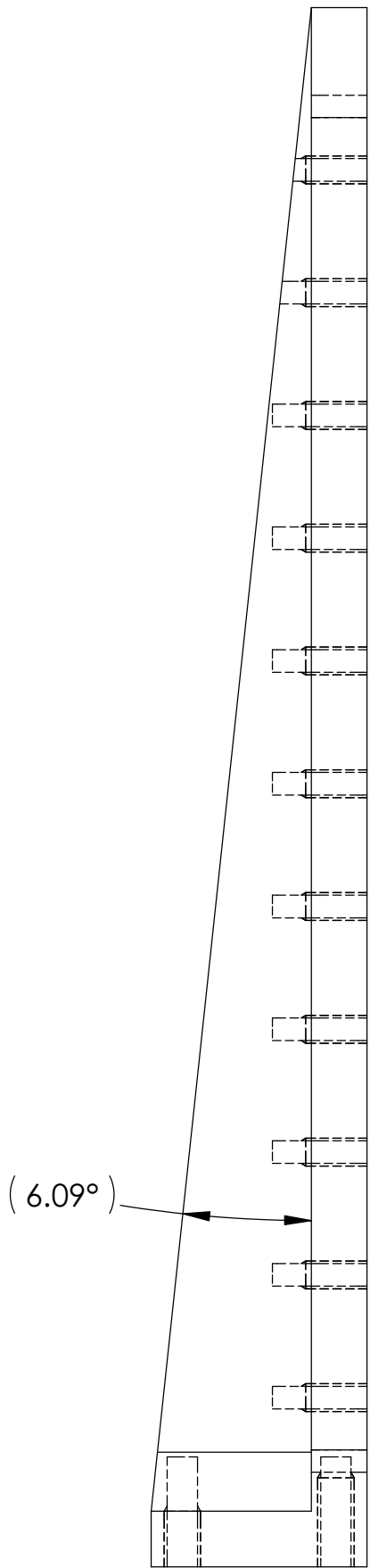
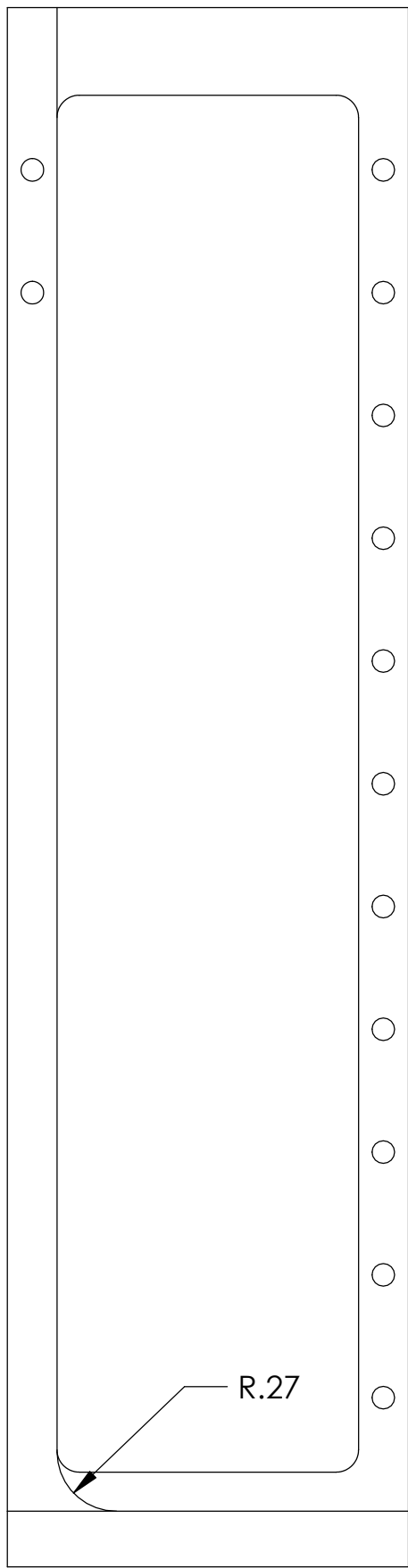
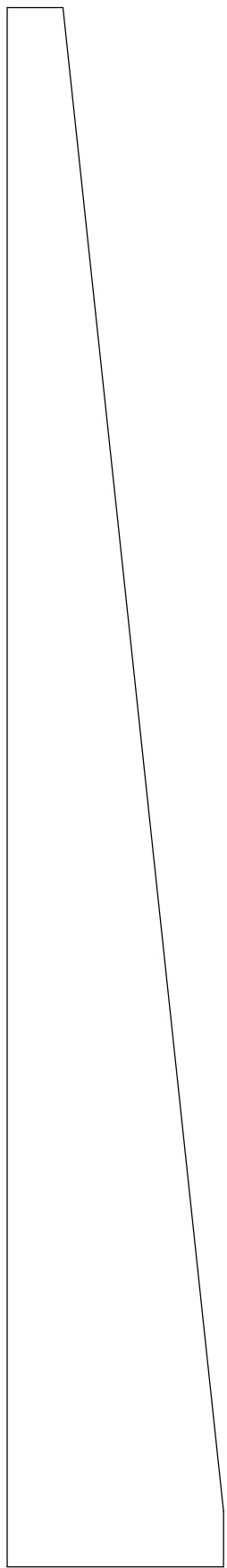
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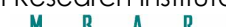


ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.	
1	1002431-001	Rack for Burkert valves	6061-T6 Aluminum	1	
BILL OF MATERIALS			last updated on: Thursday, March 30, 2006 2:38:03 PM		
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.01	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING 3. REMOVE BURRS & SHARP EDGES .010 MAX 4. MACHINED FILLET RADII .010 TO .020			ENGINEER Jason Feldman 831-775-1837
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			CHECKED
NEXT ASSY Description	NEXT ASSY Number	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER INCH. MAX .010 INCHES FOR SINGLE SURFACE.			PROJECT NUMBER 701312.00
DO NOT SCALE DRAWING		7. SURFACE FINISH TO BE 63 MICRON UNLESS OTHERWISE SPECIFIED			PROJECT ESP 2G
		CAD FILE: X:\701312 ESP 2G\SolidWorks files\internal structure (1002209)			PROJECT NUMBER 701312.00
		RACK FOR BURKERT VALVES			PROJECT ESP 2G
		SIZE C			PROJECT ESP 2G
		DWG. NO. 1002431			PROJECT ESP 2G
		REV.			PROJECT ESP 2G
		SHEET 1 OF 2			PROJECT ESP 2G

BURKERT RACK - flipped
1002431-002



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1002431-002	Rack for Burkert valves	1

				BILL OF MATERIALS		last updated on: Thursday, March 30, 2006 2:38:03 PM			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM $\pm .01$ 2 PLACE DIM $\pm .005$ 3 PLACE DIM $\pm .005$ ANGLES $\pm 1^\circ$			APPROVALS		DATE		
Inspector					ENGINEER		Monterey Bay Aquarium Research Institute		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING 3. REMOVE BURRS & SHARP EDGES .010 MAX 4. MACHINED FILLET RADII .010 TO .020 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			Jason Feldman 831-775-1837		7700 Sandholdt Road Moss Landing, CA 95039		
Engineer					CHECKED				
NEXT ASSY Description	NEXT ASSY Number	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER INCH. MAX .010 INCHES FOR SINGLE SURFACE. 7. SURFACE FINISH TO BE 63 MICRON UNLESS OTHERWISE SPECIFIED			PROJECT NUMBER				RACK FOR BURKETT VALVES
					701312.00				
					PROJECT		SIZE	DWG. NO.	REV.
					ESP 2G		C	1002431	
DO NOT SCALE DRAWING					CAD FILE:		X:\701312 ESP 2G\SolidWorks files\internal structure (1002209)		SHEET 2 OF 2