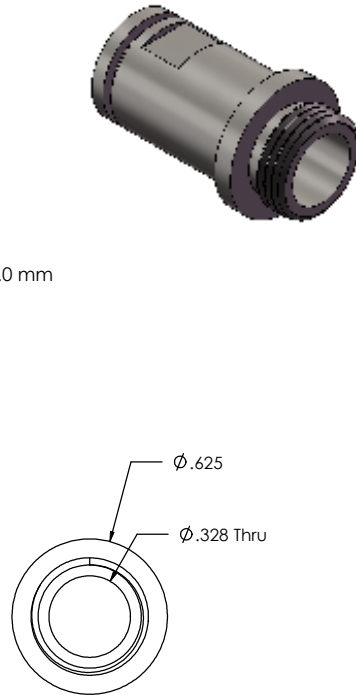
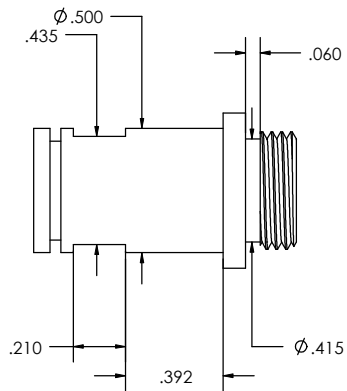
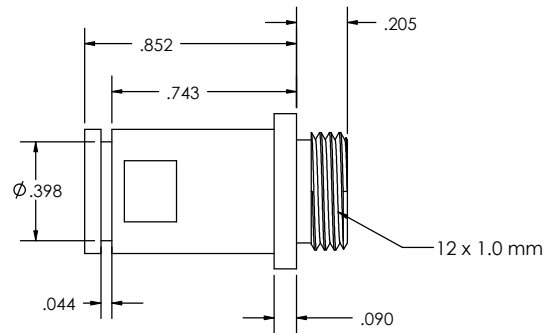


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		

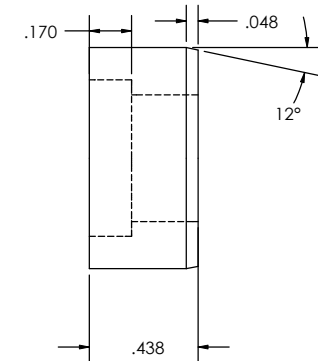
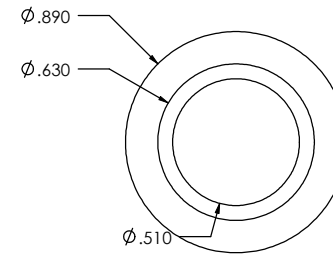
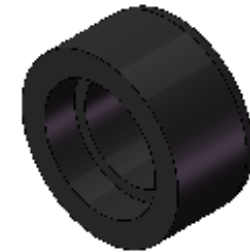
Centering/Retaining Sleeve 1002145-014

Material: 316 Stainless



Spring Sleeve 1002145-015

Material: Black Acetal



Status:

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
		1 PLACE DIM ±.016	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ENGINEER	10/29/2009			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			CHECKED				
					PROJECT NO.				
					PROJECT		SIZE B DWG. NO. REV		
					DO NOT SCALE DRAWING	WEIGHT			
					SCALE 2:1	CAD FILE	SHEET 14 OF 14		