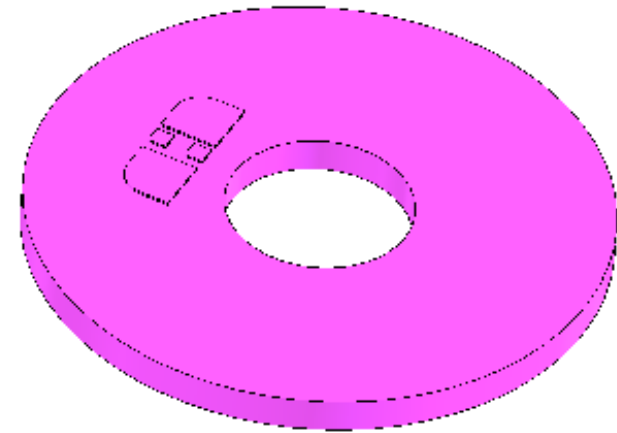
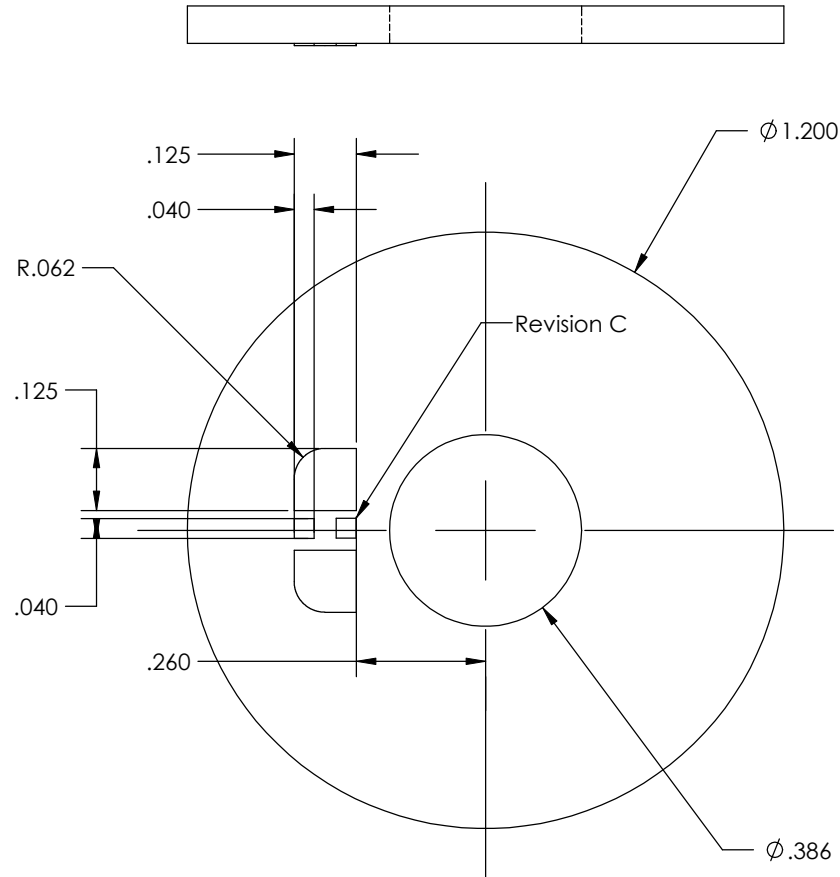


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REVISIONS		
REV.	DESCRIPTION	DATE
	Changed 4-40 to 2-56 FHS	
	Removed Teflon Lead Wires	
B	Changed pad shape and size from square to radii	06/06/06
C	Added pads for thermal cutt-off	9/15/2009



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				PROJECT: ESP 2G		TITLE: THICK FILM HEATER					
1. PLACE DIM. FRACTIONS				DESIGN: Cheri Everlove 831-775-1866		Monterey Bay Aquarium Research Institute					
2. PLACE DIM. DECIMALS				NOTES:		 7700 Sandholdt Road Moss Landing, CA 95039					
3. PLACE DIM. DECIMALS											
ANGLES DEGREES											
1. DIMENSIONS ARE IN INCHES											
2. DIMENSION LIMITS HELD AFTER PLATING.											
3. REMOVE BURRS AND SHARP EDGES .015 MAX.											
4. MACHINED FILLET RADII .0150-.030.											
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005											
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES AS MANUFACTURED.											
MATERIAL: 430 Stainless Steel				FINISH: AS SUPPLIED		SIZE B		DWG. NO. 1002115		REV C	
last updated on: Thursday, September 17, 2009 3:01:04 PM											
CAD FILE: Watlow heater_revC											
SCALE: 4:1				DO NOT SCALE DRAWING				SHEET 1 OF 1			