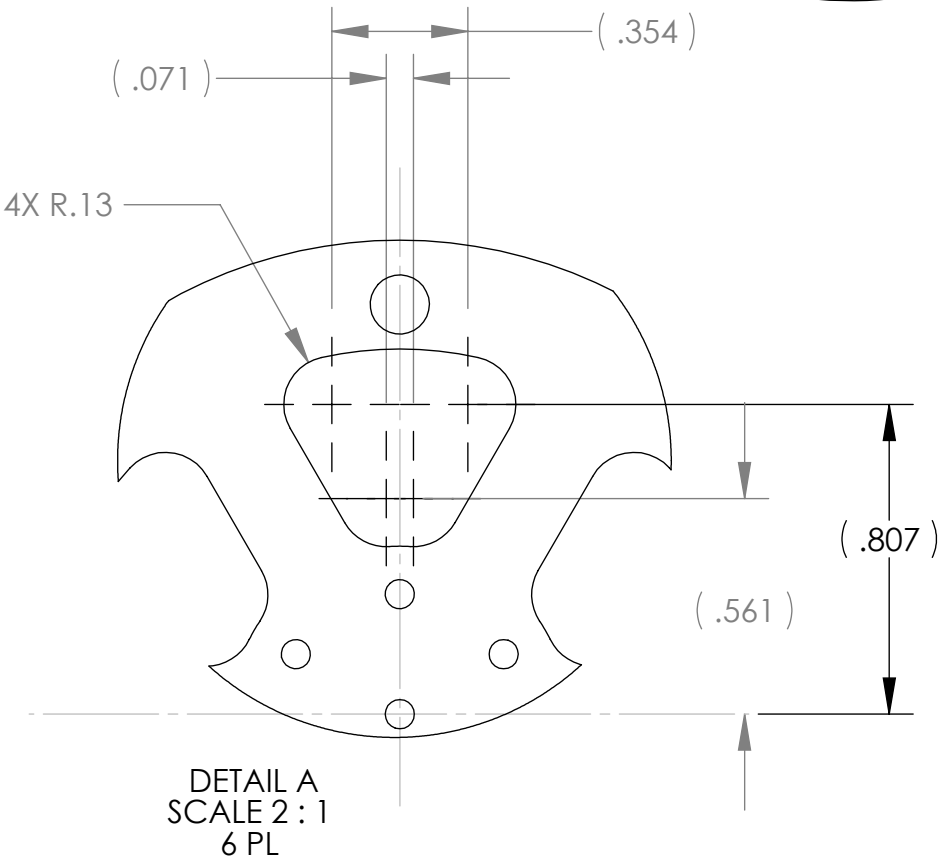
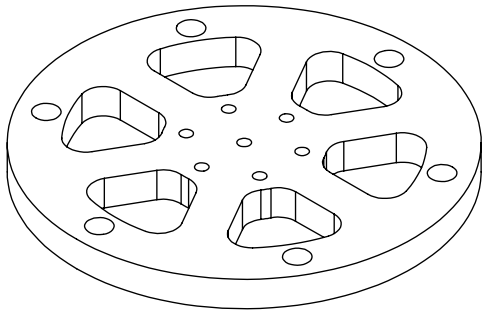
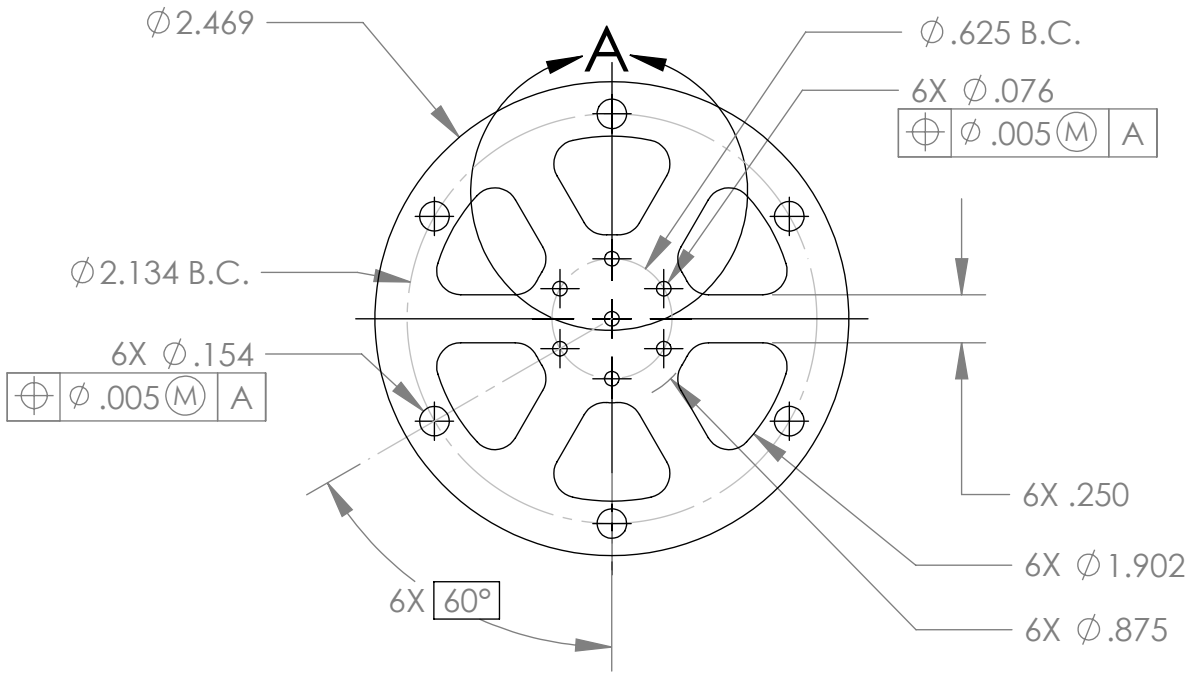


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/27/00	



QTY: 2
MAT'L: DELRIN

X:\ESP\701312 ESP 2G Rev.1\Solidworks files\EM Termination\

BILL OF MATERIALS											
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
				DRAWN		GENE M. 6/27/00					
ENGINEER		GENE M. 6/27/00									
CHECKED											
PROJECT NO.		600042									
PROJECT		GENOSENSOR									
WEIGHT											
DO NOT SCALE DRAWING				SCALE		1:1				CAD FILE: MECH ENG ON TORNADO	
				SHEET		1 OF 1					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°					
1. DIMENSIONS ARE IN INCHES											
2. DIMENSION LIMITS HELD AFTER PLATING.											
3. REMOVE BURRS AND SHARP EDGES .015 MAX.											
4. MACHINED FILLET RADII .0150-.030.											
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005											
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.											
SIZE B		DWG. NO.		100895DWG				REV.			