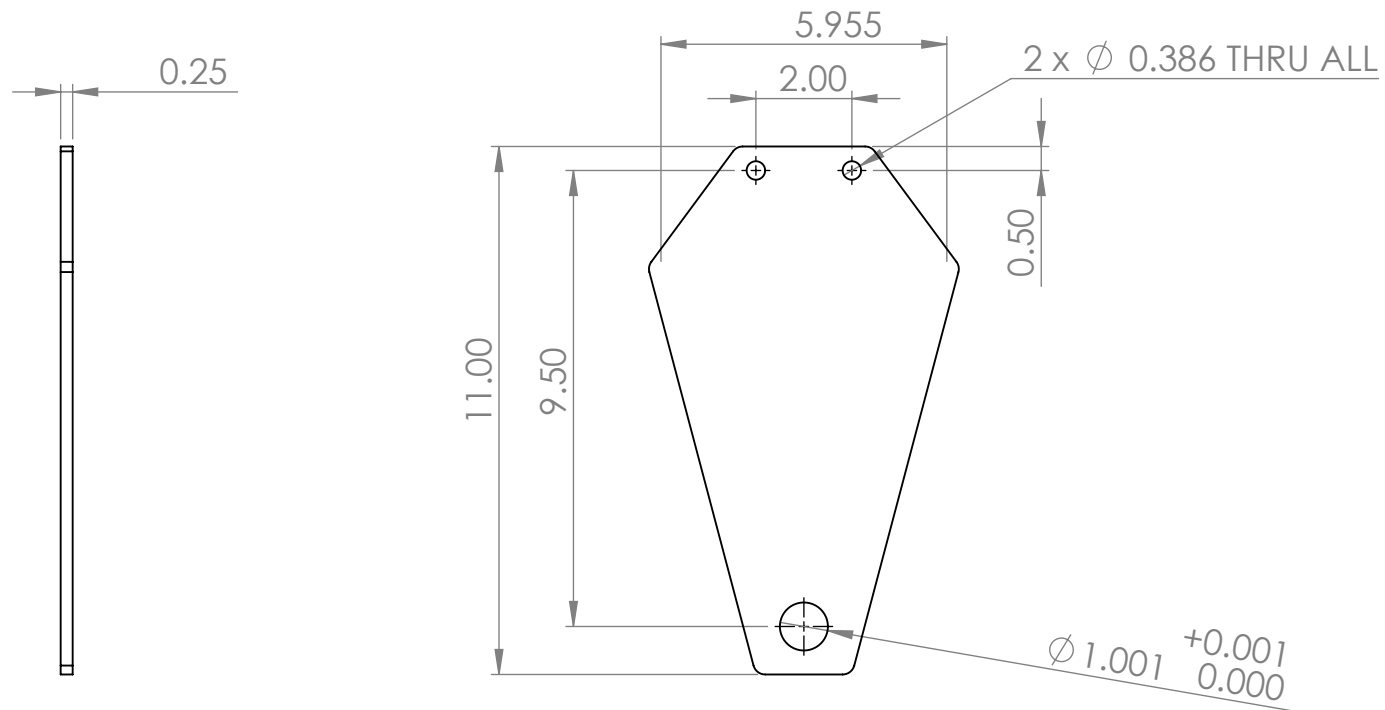




Make 2
Cut on water jet, except 1.001" hole
6061-T6

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	12/23/2015					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
				ENGINEER	Francois Cazenave					
				PROJECT NO.						
				PROJECT						
Vendor: MBARI				WEIGHT		1.139 lb	SIZE DWG. NO. REV.			
Material: 6061-T6 (SS)							A			
				SCALE: 1:4			SHEET 1 OF 1			