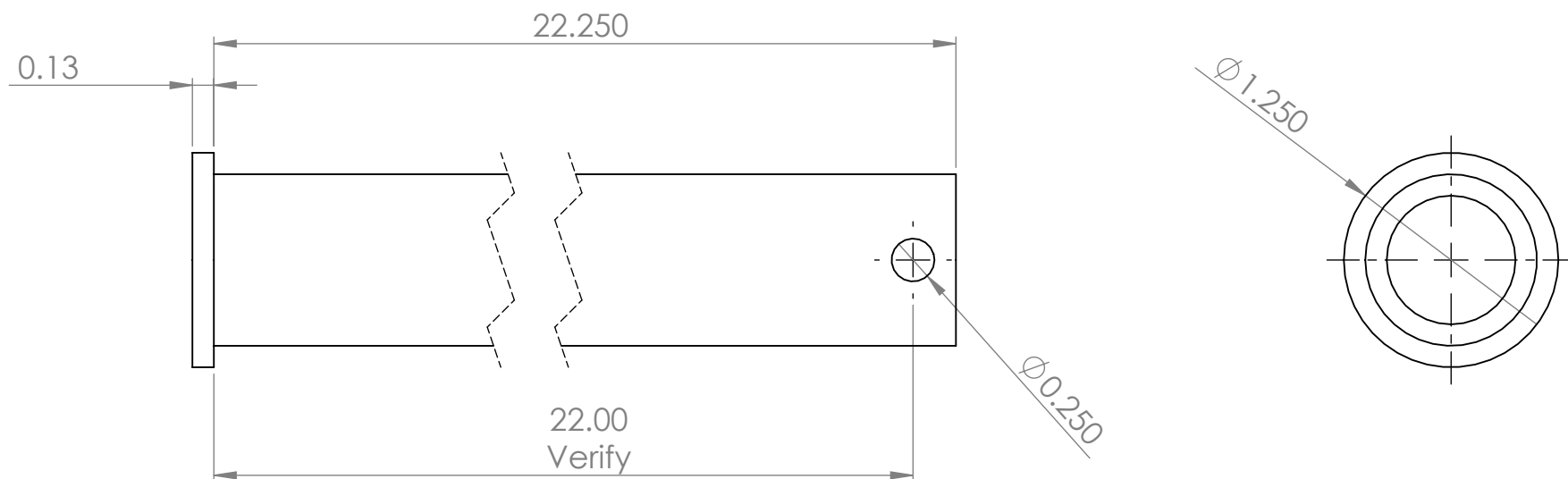




Make 1
 Material: 316 stainless steel tube
 Cut 1.250" diameter, 1/8" thick disk and weld at end of tube

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		12/30/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED							
								ENGINEER		Francois Cazenave					
								PROJECT NO.				Winch_Pin			
								PROJECT							
Vendor:										SIZE		DWG. NO.		REV.	
Material: AISI Type 316L stainless steel								WEIGHT		2.258 lb					
										SCALE:1:1				SHEET 1 OF 1	