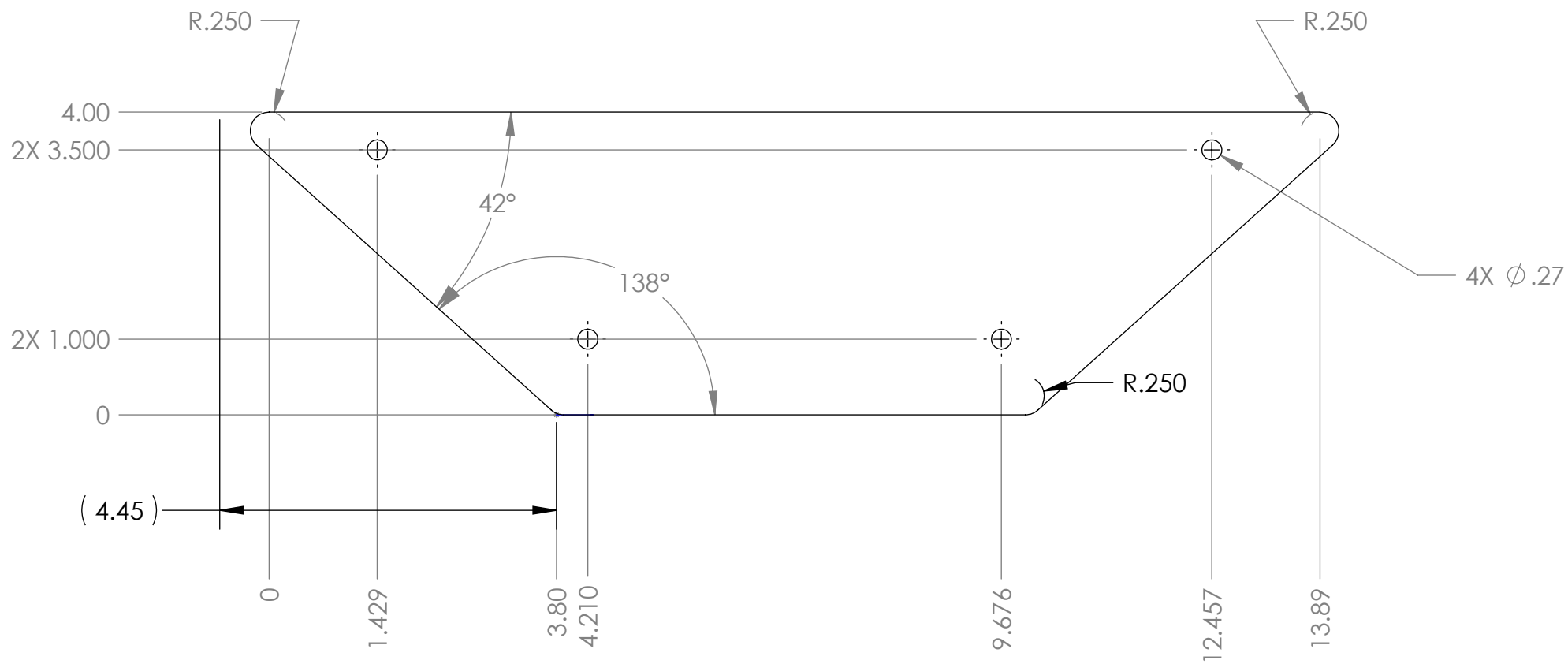


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



FRP, 1/4"

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J scholfield			9/22/08
								ENGINEER			
								CHECKED			
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		900719	
								PROJECT		FOCE	
DO NOT SCALE DRAWING				WEIGHT		WING LIFTING BRACE TOP GUSSET					
						SIZE B		DWG. NO.		REV	
						SCALE 1:2		CAD FILE:			
								SHEET 1 OF 1			

Status: