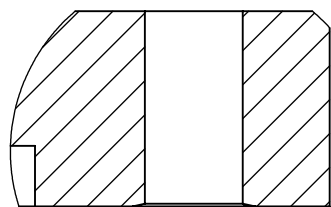
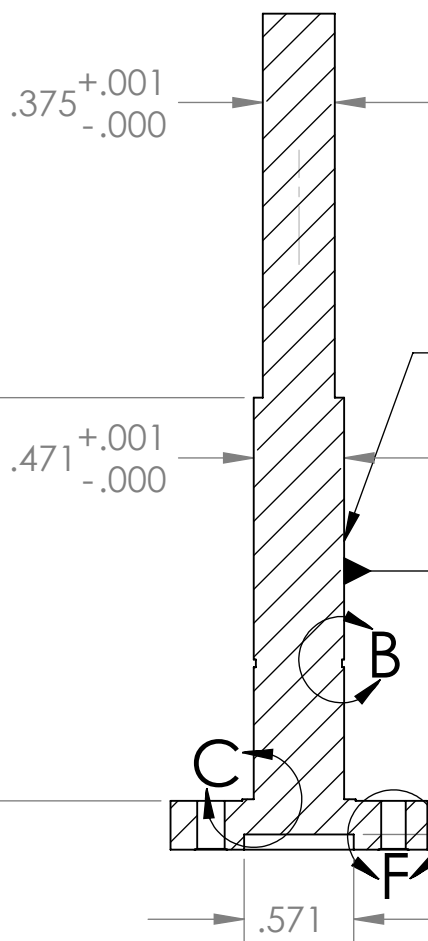


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE DIFF. LENGTH AND SHAPE FOR FOCE	4/4/08	JS



- 316 STAINLESS STEEL
- QTY. 5



DETAIL C
SCALE 4 : 1

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J SCHOLFIELD	04/04/08				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER D. GRAVES	01/10/05				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		900719		FOCE gear shaft SIZE B DWG. NO. 1002668 REV. A	
						PROJECT		FOCE			
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	