

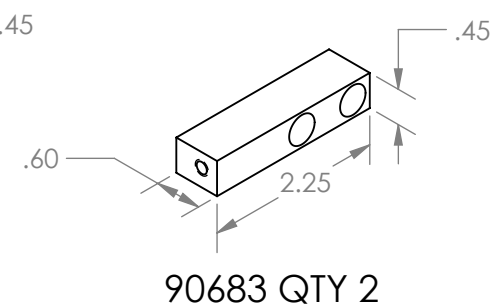
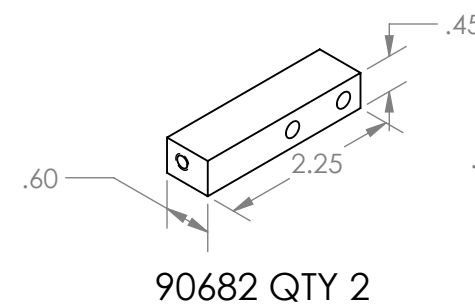
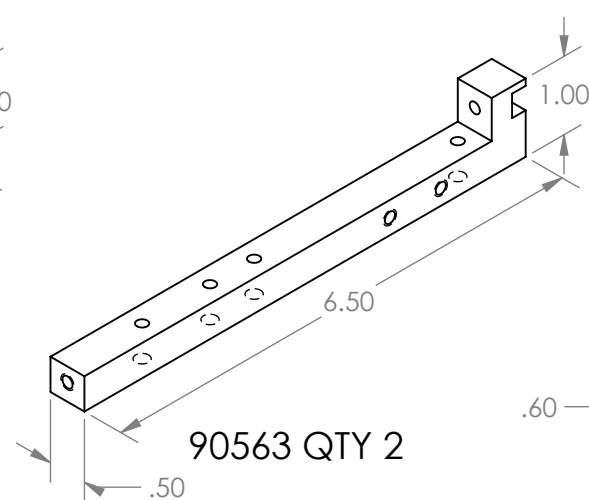
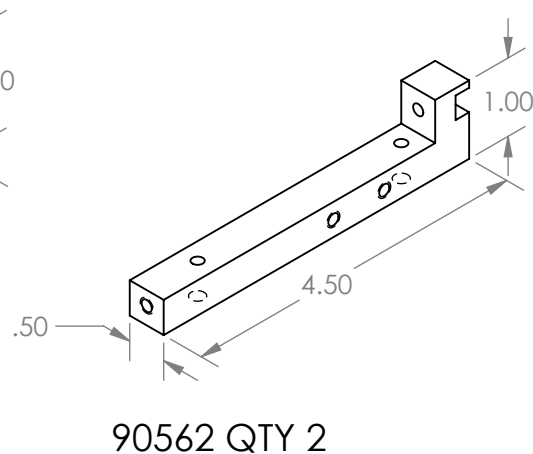
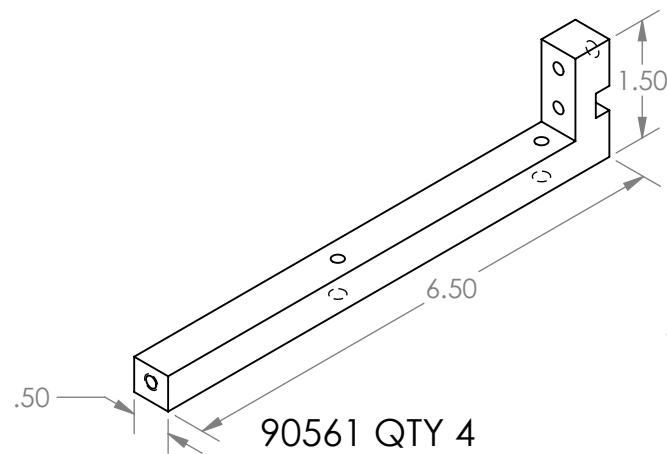
ANODIZING INSTRUCTIONS:

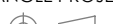
MIL-A-8625, TYPE II, CLASS 2
ANY COLOR OK, BLACK PREFERRED
NO SEAL

PRODUCTION PLATING, NO QUOTE NUMBER



APL SHOP INFORMATION	
Worktag	GR016798
TASK #	M9Y
QUANTITY	QTY 12
ORIGINATOR	JESS NOE
PHONE #	206-218-6167
EMAIL	noej@uw.edu



UNLESS OTHERWISE NOTED			APPROVALS		DATE	 APPLIED PHYSICS LABORATORY UNIVERSITY OF WASHINGTON 1013 NE 40TH ST. SEATTLE, WA. 98105 TITLE: APL STACK, ALUM BARS				
- APPLICABLE STANDARDS: MIL-STD-XXX	DIMENSIONS ARE IN INCHES WEIGHT IS IN POUNDS (X.X) INDICATES A REPEATED OR INFORMATIONAL DIMENSION	CHIEF ENGR:								
		SYS ENGR:								
		QA/SAFETY:								
		SR ENGR:								
- SURFACE FINISH: 125RMS	TOLERANCES: FRACTIONS: ± 1/16 .X: ± .050 .XX: ± .030 .XXX: ± .005 ANGLES: ± 1.0	ENGINEER:		JESS NOE	--/--/----					
- MACHINED FILLETS: R.015 MAX		CHECKED:								
- REMOVE ALL BURRS, BREAK SHARP EDGES .015 MAX		DRAWN:		JESS NOE	--/--/----					
- DIMENSIONS AND SURFACE FINISH TO BE MET AFTER SPECIFIED COATINGS										
THIRD ANGLE PROJECTION		MATERIAL:		PROJECT FOLDER:		SIZE:	CAGE CODE:	DWG NO:	REV:	
		6061-T6 Aluminum		MARS		B	98514	SEE CALLOUTS	A	
		WEIGHT:	DO NOT SCALE DRAWING		CAD FILE:				SHEET 1 OF 1	
		0.161								