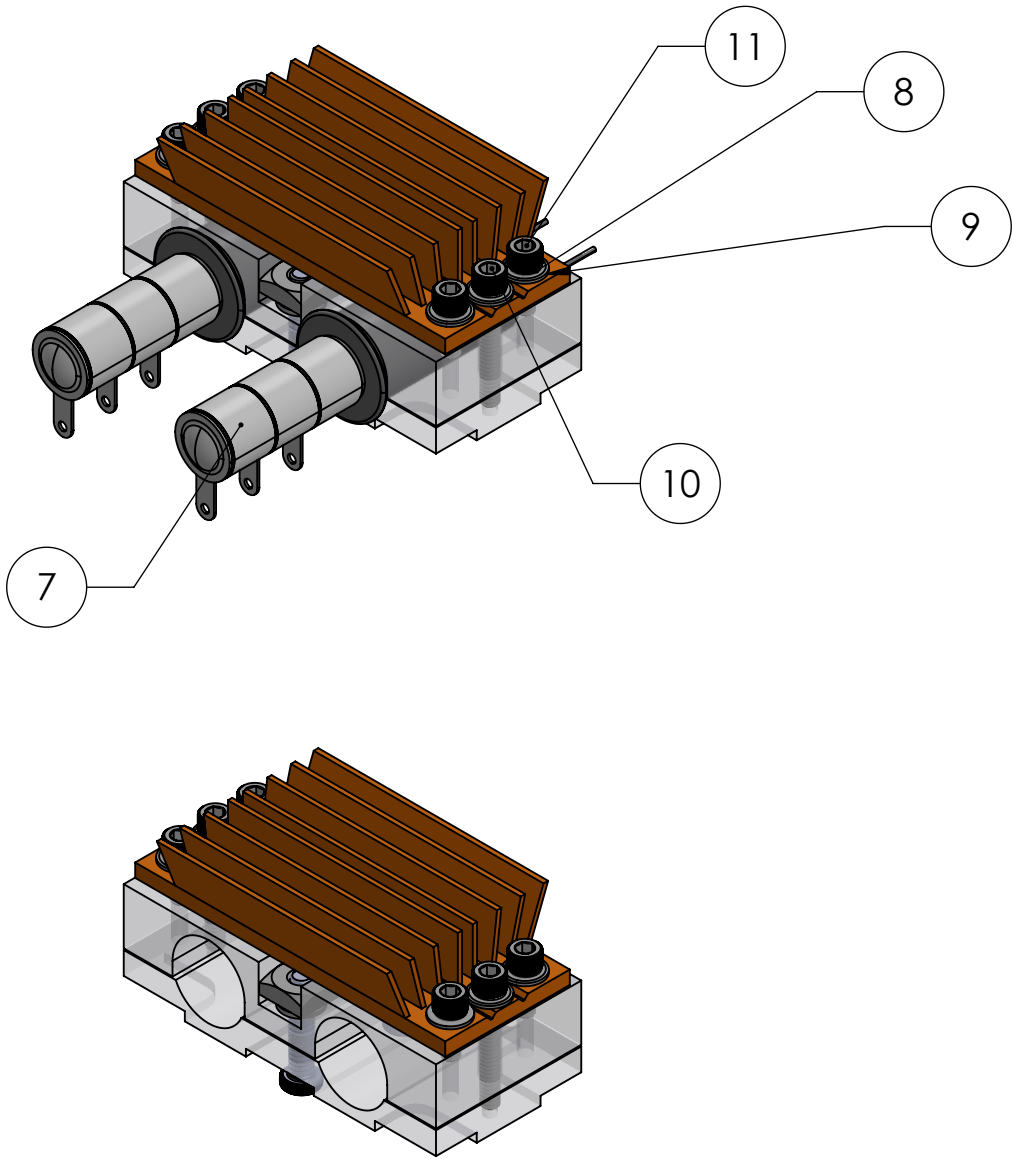
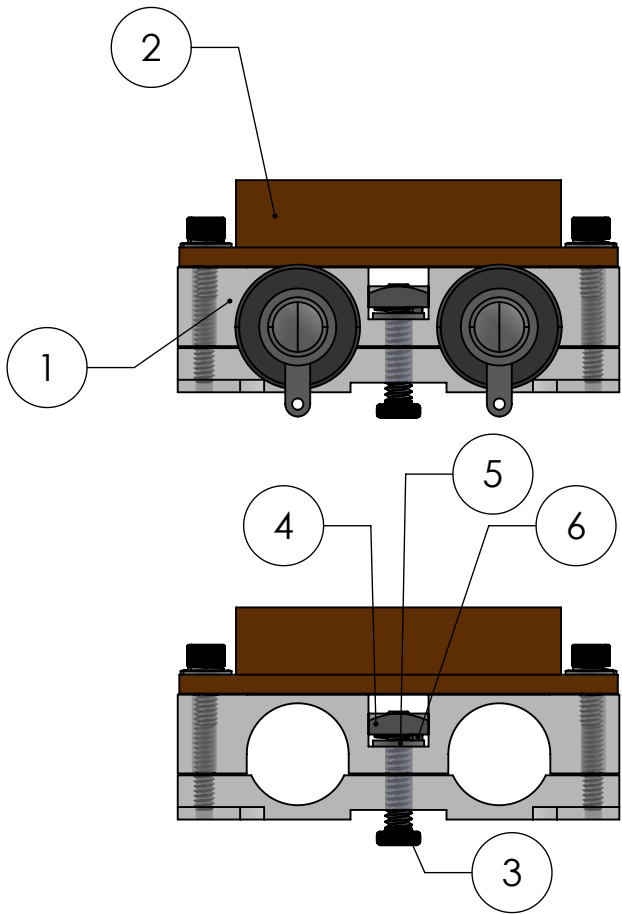


NOTES:
BREAK SHARP EDGES

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

APL SHOP INFORMATION	
Worktag	XXX-XXX
TASK #	AAA
QUANTITY	x
ORIGINATOR	JESS NOE
PHONE #	206-218-6167
EMAIL	noej@uw.edu



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	XXXXX_HeatSink_Relay_Try4	CUSTOM HEAT SINK, RELAY	1
2	ATS-1179_FUSED	COTS HEAT SINK	1
3	93615A218	#6-32 L-0-63 SS18-8 Low-Profile Socket Head Screw	2
4	94785A007	#6-32 SS18-8 Square Nut	2
5	90945A716	#6 SS18-8 Mil. Spec. Washer	2
6	92146A540	#6 SS18-8 Split Lock Washer	2
7	XXXXX_G41C_no-flange_measured	-	2
8	98437A102	#4 SS18-8 Split Lock Washer	6
9	90618A200	#4 Black-Oxide SS18-8 Mil. Spec. Washer	6
10	92196A113	#4-40 L-0-75 SS18-8 Socket Head Screw	2
11	92196A107	#4-40 L-0-31 SS18-8 Socket Head Screw	4

UNLESS OTHERWISE NOTED

- APPLICABLE STANDARDS: MIL-STD-XXX

- SURFACE FINISH: 125RMS

- MACHINED FILLETS: R.015 MAX

- REMOVE ALL BURRS, BREAK SHARP EDGES .015 MAX

- DIMENSIONS AND SURFACE FINISH TO BE MET AFTER SPECIFIED COATINGS

DIMENSIONS ARE IN INCHES
WEIGHT IS IN POUNDS

(X.X) INDICATES A REPEATED OR INFORMATIONAL DIMENSION

TOLERANCES:
FRACTIONS: ± 1/16
.X: ± .050
.XX: ± .030
.XXX: ± .005
ANGLES: ± 1.0

MATERIAL:
Material <not specified>

WEIGHT:
0.154

THIRD ANGLE PROJECTION

APPROVALS

CHIEF ENGR:

SYS ENGR:

QA/SAFETY:

SR ENGR:

ENGINEER: JESS NOE

CHECKED:

DRAWN: JESS NOE

PROJECT FOLDER: MARS

DATE

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--/--/----

APPLIED PHYSICS LABORATORY

UNIVERSITY OF WASHINGTON

1013 NE 40TH ST. SEATTLE, WA. 98105

TITLE:

ASSEMBLY - 90552 90553

SIZE: B

CAGE CODE: 98514

DWG NO:

REV: A

DO NOT SCALE DRAWING

CAD FILE: AsmbSub3_HeatSink_Try4

SHEET 1 OF 1