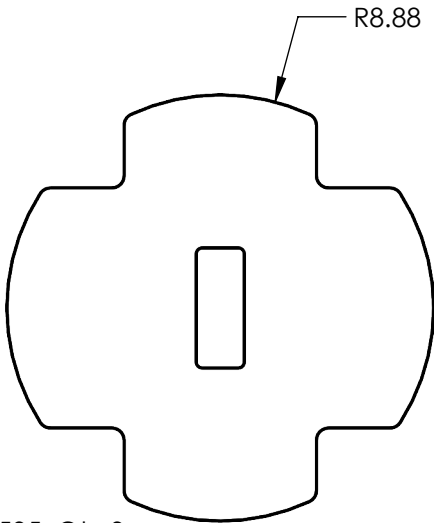


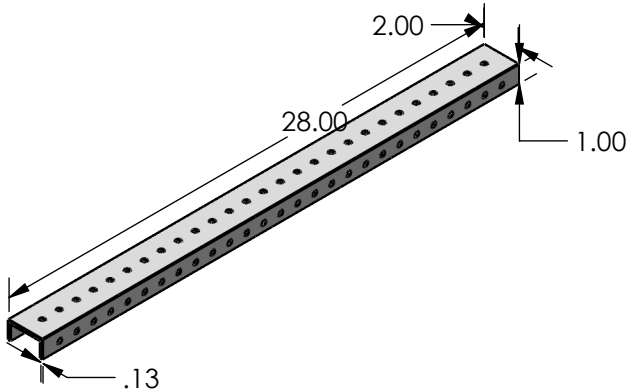
NOTES:
BREAK SHARP EDGES

3		DWG NO: XXXXXX		SHEET 1		1	
REVISIONS							
ZONE	REV.	DESCRIPTION			DATE	APPROVED	

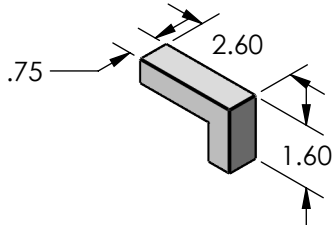
APL SHOP INFORMATION	
PROJECT #	XXX-XXX
TASK #	AAA
QUANTITY	x
ORIGINATOR	JESS NOE
PHONE #	206-218-6167
EMAIL	noej@uw.edu



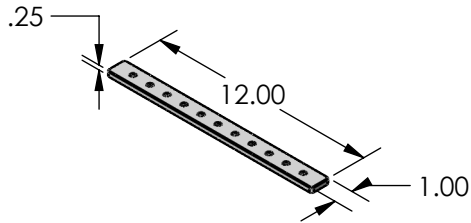
90535 Qty 3
Alum waterjet plate, 0.25" thick
hole pattern, probably some countersink



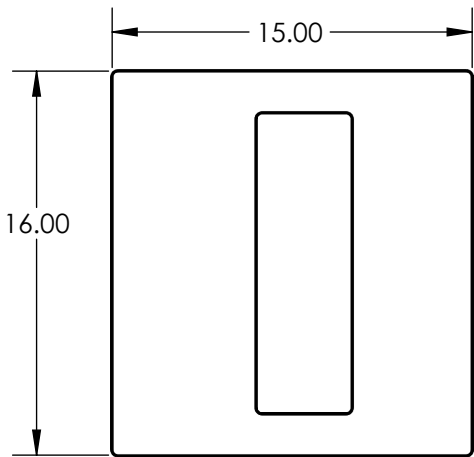
90536 Qty 5
Alum channel, add hole patterns



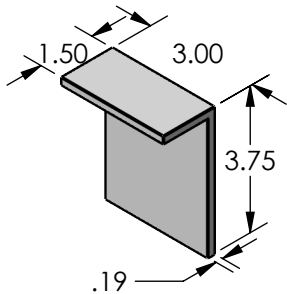
90537 Qty 12
Alum, milled
Will have ~6 holes



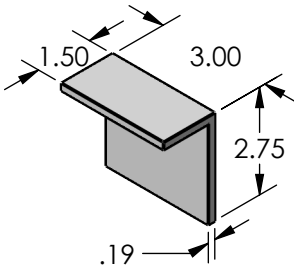
90540 Qty 6
Alum bar, add hole pattern



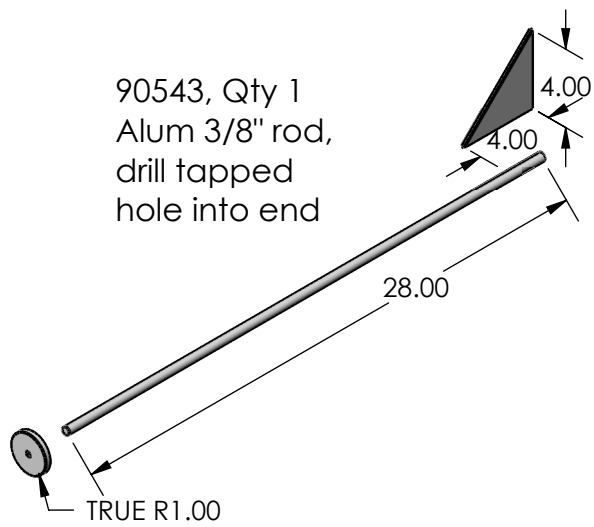
90538 Qty 2
Alum waterjet plate, 0.19" thick
hole pattern, probably some countersink



90541 Qty 2
Alum milled
Will have ~8 holes



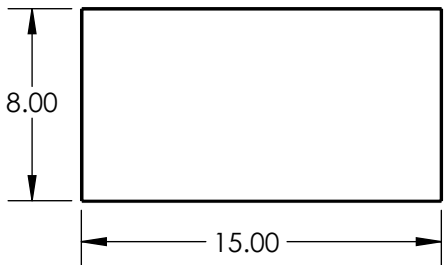
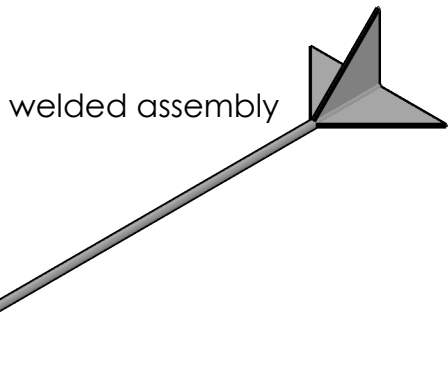
90542 Qty 2
Alum milled
Will have ~8 holes



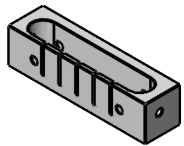
90543, Qty 1
Alum 3/8" rod,
drill tapped
hole into end

90544, Qty 3
Alum waterjet, 0.25" thick
welded onto 3/8" rod

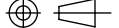
90545, Qty 1
Alum circle
hole drilled in center



90539 Qty 3
Alum waterjet plate, 0.19" thick
hole pattern, probably some countersink



90546 Qty 4
Alum milled,
See drawing

UNLESS OTHERWISE NOTED		APPROVALS		DATE	 APPLIED PHYSICS LABORATORY UNIVERSITY OF WASHINGTON 1013 NE 40TH ST. SEATTLE, WA. 98105					
- APPLICABLE STANDARDS: MIL-STD-XXX - SURFACE FINISH: 125RMS - MACHINED FILLETS: R.015 MAX - REMOVE ALL BURRS, BREAK SHARP EDGES .015 MAX - DIMENSIONS AND SURFACE FINISH TO BE MET AFTER SPECIFIED COATINGS	DIMENSIONS ARE IN INCHES WEIGHT IS IN POUNDS	CHIEF ENGR:			TITLE: -					
	(X.X) INDICATES A REPEATED OR INFORMATIONAL DIMENSION	SYS ENGR:								
	TOLERANCES:	QA/SAFETY:								
	FRACTIONS: ± 1/16 .X: ± .050 .XX: ± .030 .XXX: ± .005 ANGLES: ± 1.0	SR ENGR:								
		ENGINEER:	JESS NOE	--/--/----						
		CHECKED:								
		DRAWN:	JESS NOE	--/--/----						
	MATERIAL:	PROJECT FOLDER:			SIZE:	CAGE CODE:	DWG NO:		REV:	
	6061-T6 Aluminum	---			B	98514	XXXXXXX		A	
THIRD ANGLE PROJECTION 		WEIGHT:	5.238	DO NOT SCALE DRAWING	CAD FILE: 90535				SHEET 1 OF 1	